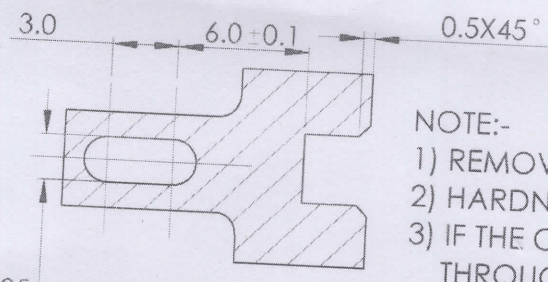
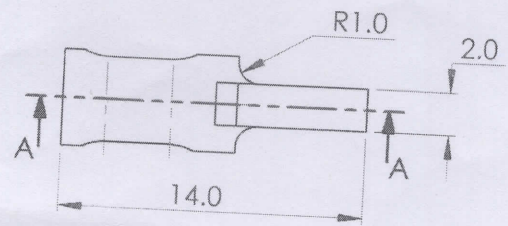
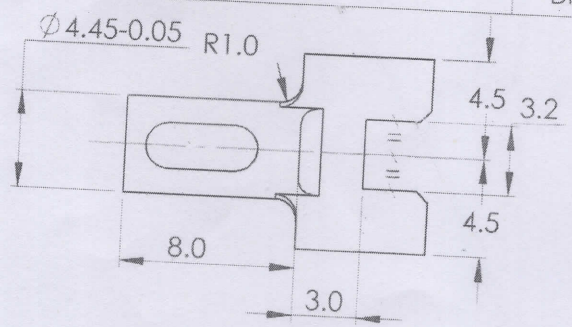


65

ISS	C	A	AA	C	SS	IC
0000	002	16	02	04	03	0204

GENERAL TOL. : FINE / MEDIUM / COARSE  
 CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS  
 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



SECTION A-A

- NOTE:-
- 1) REMOVE ALL SHARP EDGES AND BURRS
  - 2) HARDNESS:- 375-425 HV
  - 3) IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No:DRDO/ARDE/MIM/TSP/051/2019.
  - 4) ALT. PROTECTIVE COATING: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'

आरेखण को सही प्रमाणित प्रतिलिपि दिनांक  
*Korimes*  
 Certified as correct copy  
 of drg. on..14/10/22  
 क. कदमगोला प्रबन्धक  
 Jr. Works Manager  
 मानक प्रकौष्ठ  
 STANDARD CELL

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN: ANKIT	07/03/2019	<i>ANANT</i>	MATERIAL:		SIGN	
SIGN: <i>ANANT</i>		<i>ANANT</i>	STEEL TO IS:5517-1993 Gd.40Ni6Cr4Mo3			
DATE: 07/03/2019		CHECKED	PROTECTIVE FINISH:			
APPD.	DATE:07/03/2019	FOR DIRECTOR	ELECTROLESS NICKEL-BORON NITRIDE (NiBN) COATING AS PER ARDE SPECN. NO: ARDE/SA/2016/COATING-02			
SEALED	DATE:		TITLE:			
SHEET SIZE: A4	EST. MASS		PLUNGER LEVER CHANGE RIGHT			
SCALE: 3:1	1.32 gm					
DESIGN AUTHORITY						
ARDE						
PUNE 411021						
DRG No.	IC	SS	S	AA	A	C
0204	03	04	02	16	002	00DA
JVPC	PART No.	DS CAT No.	AHSP			