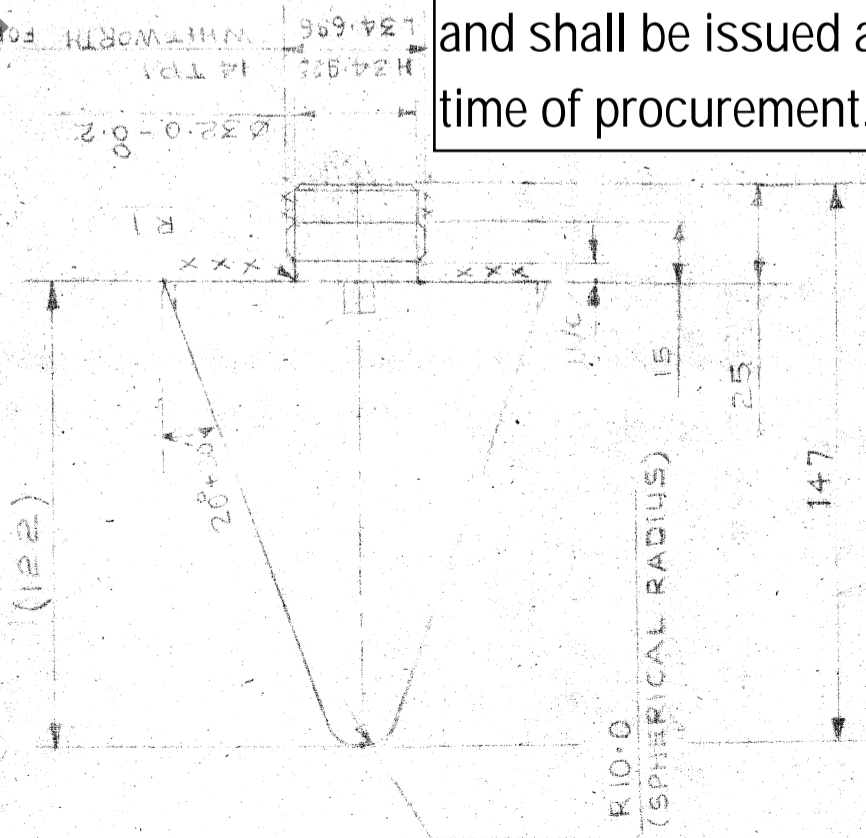


DRAWING CONVENTIONS CONFORM TO IS 866
DIMENS ARE IN MM UNLESS OTHERWISE STATED
GEN TOL MEDIUM/COARSE/FINE CLASS TO IS : 2102

ORG. No.
ARDE 9501-01

DET. No. | 4 | SHTS. | SHTS. No.

PART No.



Note:- These Drawings are only for reference. Actual drawings may be different and shall be issued at the time of procurement.

NOTES:-

- 1) ALL SHARP EDGES AND BURRS ARE TO BE REMOVED.
- 2) THREADS ARE TO BE COATED WITH LUTING THIN MK-B (APC-10) TO SPEC JSS 8030-15.
- 3) CONICAL SURFACE TO BE SHOT BLASTED FOLLOWED IMMEDIATELY BY METAL (ZINC) COATING TO BS 3436 BY APPROVED MEANS AND TWO COATS OF READY MIX PAINT, AIR DRYING, MATT FINISH (TYPE BRUSHING/SPRAYING/DIPPING) TO 5166 DEEP BRONZE GREEN, TINT No. 224 TO IS 5
- 4) ALL SCREW THREADS ARE TO BE PROTECTED DURING SHOT BLASTING AND METAL SPRAYING.
- 5) SURFACE MARKED 'XX' TO BE COATED WITH VARNISH STOVING AMMN, TO SPEC JSS 8010-28 (APC-21) GRADE II SPECIAL.

HARDNESS: HB 410 ± 30

No part of these drawings may be reproduced in any form without prior permission in writing of OFM.

Received vide letter No. 1045/P&P Dt. 6/7/09

INDICATIVE DRAWINGS

| | |
|--|--------------------------|
| DRG. No. | ASSY DRG. ARDE 9501-01/1 |
| DESIGN AUTHORITY | ARDE PUNE - 411 021 |
| DATE | 16 MAY 97 |
| AUTHORITY | For in Form CRE (AA) |
| DRG. SEALED (PROV) | |
| BRIEF RECORD | |
| ZONE | |
| SIGN | |
| GO | |
| MATL: STEEL TO IS 5517 40N8 Y4 M03 | |
| PROTECTIVE FINISH: PHOSPHATED TO IS 36 | |
| DATE 18/6/1996 | |
| APPROVED | |
| FOR DIRECTOR | |
| TEST MASS | |
| SCALE 1:2 | |
| COMP | |
| DRG. No. | ARDE 9501-01 |
| DET. No. | 14 |
| SHTS. | |
| SHT. No. | |
| PART No. | |
| D.S. CAT. No. | |

NOSE PLUG

TITLE