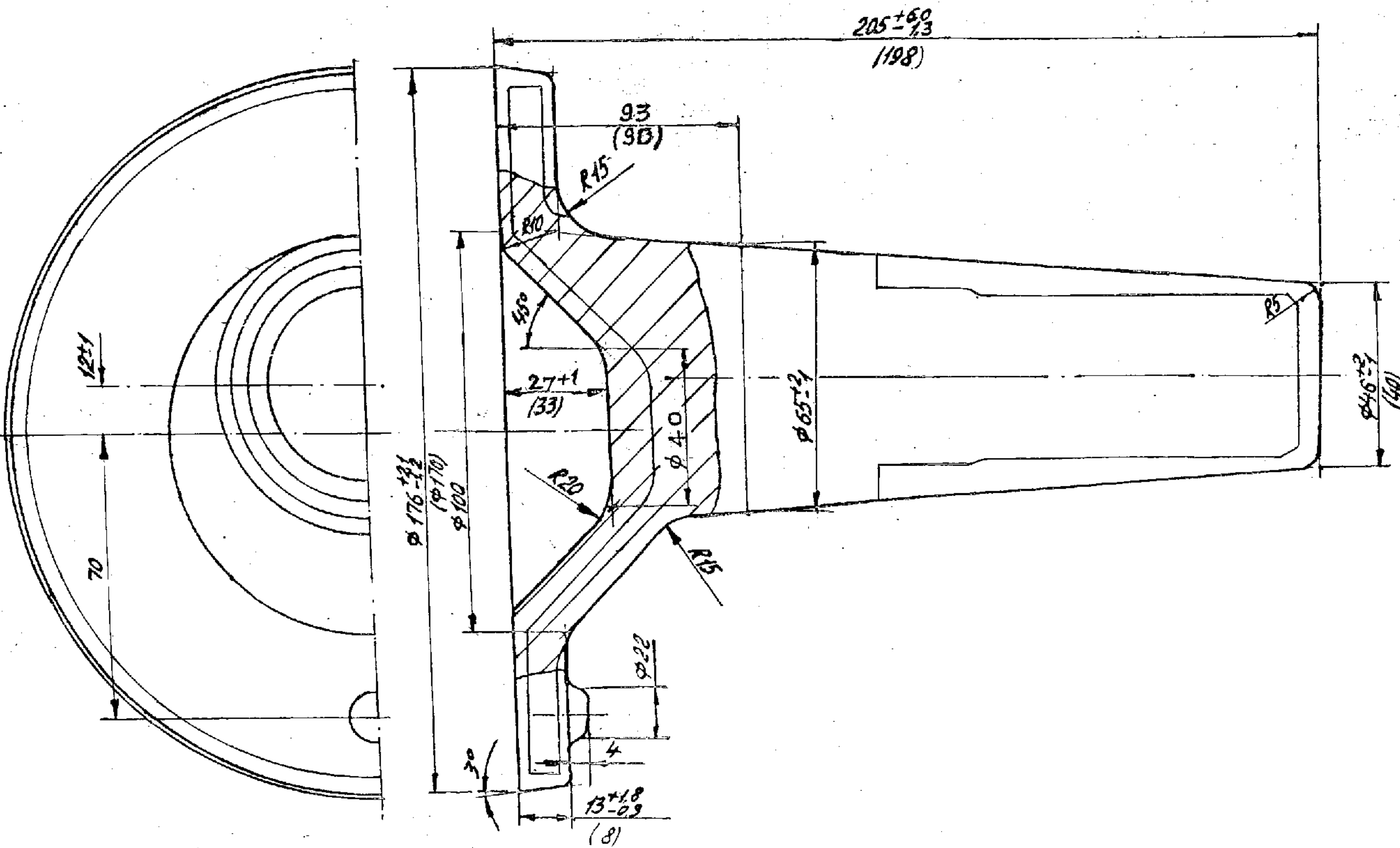


NOTE:

1. ALL DIMENSIONS ARE IN MM.



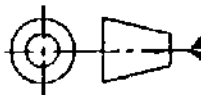
TECHNICAL CONDITIONS

1. UNSPECIFIED RADII SHOULD BE R 3 mm.
2. CARRY-OUT HEAT - TREATMENT FOR HARDNESS AS PER PART DRAWING (HB 302-255 ($\approx$ 3.5 TO 3.8))
3. SCALES ARE TO BE REMOVED BY SHOT BLASTING.

THE FOLLOWING ARE ALLOWED

4. SURFACE DEFECTS (LOCAL) OF DEPTH UP TO 1 mm.
5. MISALIGNMENT (SHIFT OF DIE AXES) UP TO 0.9 mm.
6. REMAINING BURR UP TO 1.3 mm. ALONG PERIMETER OF CUT, DRAWN BURR ALONG THE BUTT- END OF HEIGHT UP TO 6 mm.
7. WAR PAGE OF FLANGE UP TO 1mm.
8. PRESENCE OF SCALE SPOTS IN GROOVE.
9. ALTERNATE MATERIAL IS STEEL Cm 33 x C, 40 x C, GOST 4543-71

EQ. MATERIAL : GRADE 40 Cr 1 Mo 28 TO IS :4367

NEAREST EQVT MATERIAL		00869 KV 13-3-2001 DCU/No A DATE	DRAWING REVISED AND RETRACED.
ORGL MATERIAL: STEEL 38xc, GOST-45437		ISSUE	AMENDMENTS
ALL SHARP EDGES & COR- NERS TO BE ROUNDED OFF. DRG. NOT TO BE SCALED	ALL THREADS TO CONFORM TO SPECIFICATION.	STAMP OR ETCH, PART NO. MANUFACTURER'S NAME & YEAR OF MFR.	
SCALE: - 1:1	TOLERANCE ON DIMENSIO- NS UNLESS OTHERWISE SPECIFIED	USED ON:- 765-34-C5103	
DATE :- 16-03-2001			
DRN. <i>ABB</i>	WT: (Kg) 6.8	<u>BRACKET</u> (DIE FORGING)	
TCD. <i>ABB</i>			
CHD. <i>Curran</i>		DRAWING NO	PART NO
APD. <i>Curran</i>		765-34-2	
CONTROLLERATE OF QUALITY ASSURANCE (INFANTRY COMBAT VEHICLES)			