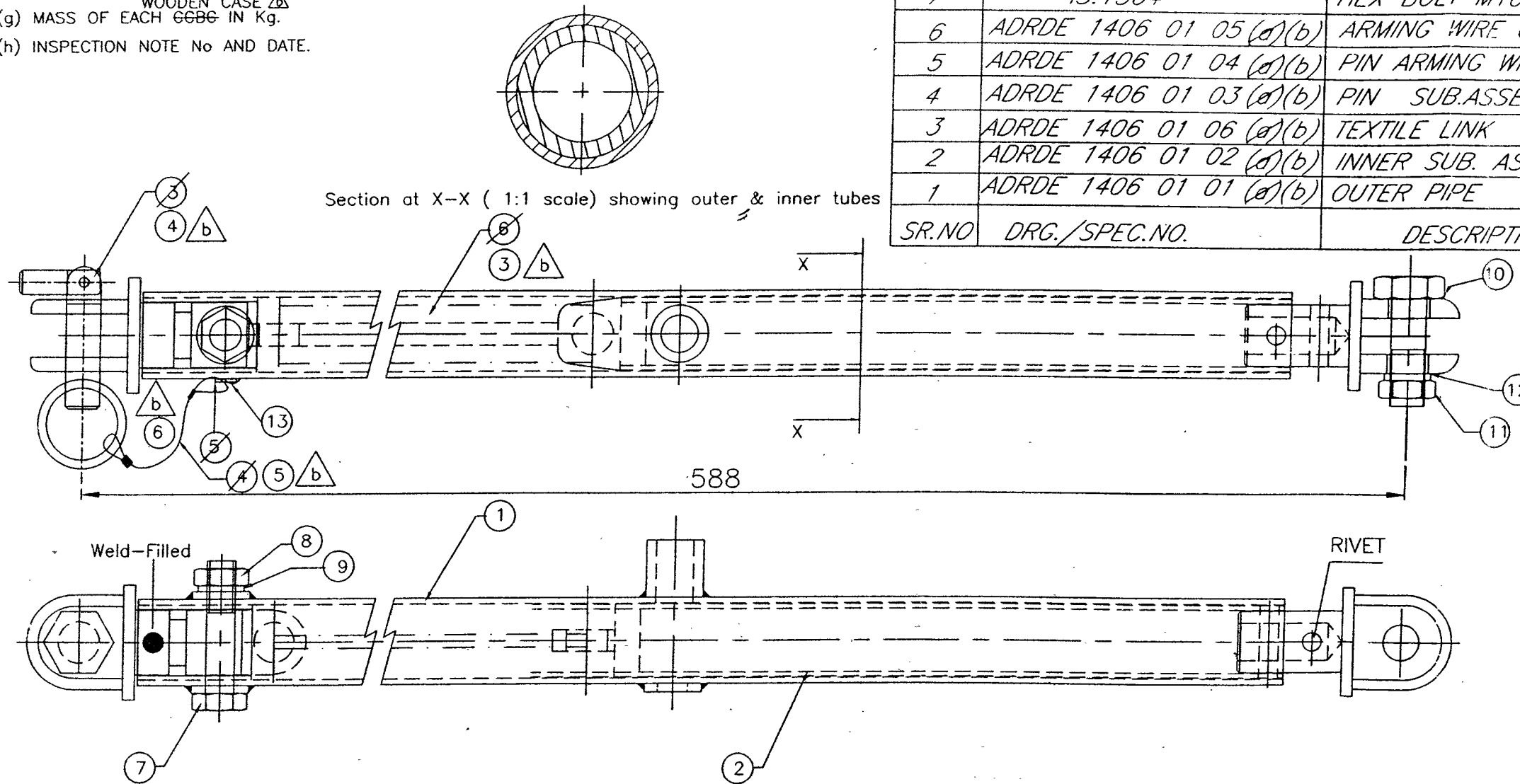


PACKING DETAILS:-

- (a) CAT/PART No. AND NOMENCLATURE OF STORE.
- (b) QUANTITY IN EACH ~~CCBC~~ WOODEN CASE Δ ALSO INDICATING THE NUMBER OF UNIT PACKS
- (c) SERIAL No. OF THE ~~CCBC~~ WOODEN CASE Δ
- (d) MONTH & YEAR OF PACKING.
- (e) NAME AND TRADE MARK OF THE MANUFACTURER.
- (f) NAME AND ADDRESS OF THE CONSIGNEE.
- (g) MASS OF EACH ~~CCBC~~ WOODEN CASE Δ IN Kg.
- (h) INSPECTION NOTE No AND DATE.

SR.NO	DRG./SPEC.NO.	DESCRIPTION	QTY	Sheet No.
13	IS:6101	PAN HEAD SCREW AM3X6	3	
12	IS:2016	WASHER M12	3	
11	IS:1364	HEX NUT, M12x1.5P.	1	
10	IS:1364	HEX BOLT M12x1.5Px40.	1	
9	IS:2016	WASHER M10	1	
8	IS:1364	HEX NUT, M10x1.5P.	1	
7	IS:1364	HEX BOLT M10x1.5Px50.	1	
6	ADRDE 1406 01 05 (a)(b)	ARMING WIRE CLIP	1	21
5	ADRDE 1406 01 04 (a)(b)	PIN ARMING WIRE	1	20
4	ADRDE 1406 01 03 (a)(b)	PIN SUB.ASSEMBLY	1	14-19
3	ADRDE 1406 01 06 (a)(b)	TEXTILE LINK	1	13
2	ADRDE 1406 01 02 (a)(b)	INNER SUB. ASSEMBLY	1	7-12
1	ADRDE 1406 01 01 (a)(b)	OUTER PIPE	1	2-6



DETAIL INDEX

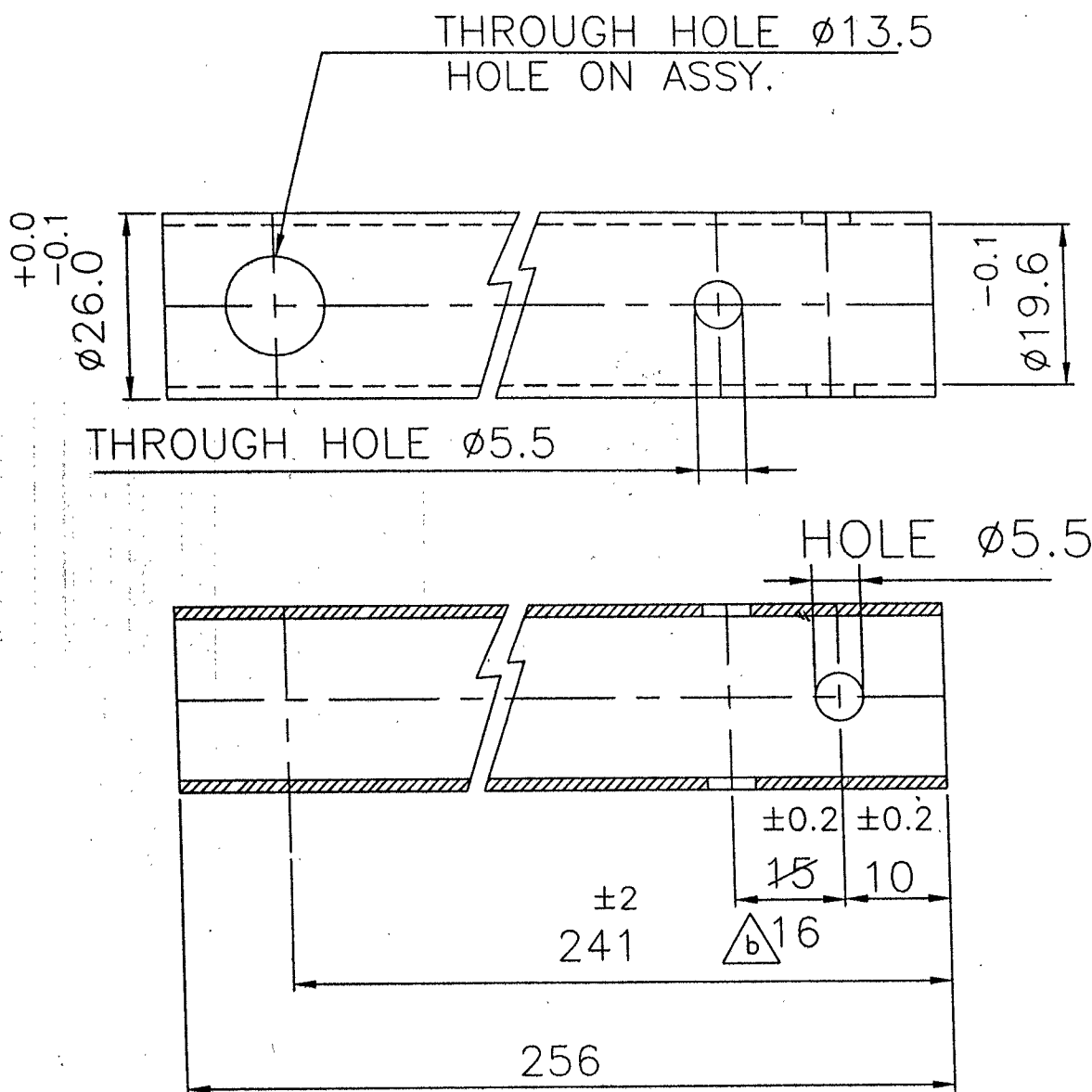
NOTE: ALL BOLTS,NUTS,WASHERS & RIVETS USED IN ASSEMBLY SHOULD BE CADMIUM PLATED TO IS:1572 PRIOR TO ASSEMBLY

MARKING : EACH ROD FOR PARA FRAME SHOULD BEAR LOT & YEAR OF MANUFACTURE BLACK PAINTED

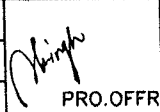
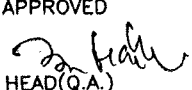
PACKING : EACH FINISHED PRODUCT SHOULD BE PACKED IN A WATER PROOF PAPER
QTY. 20 NUMBERS MAY BE PACKED IN A SUITABLE WOODEN CASE.

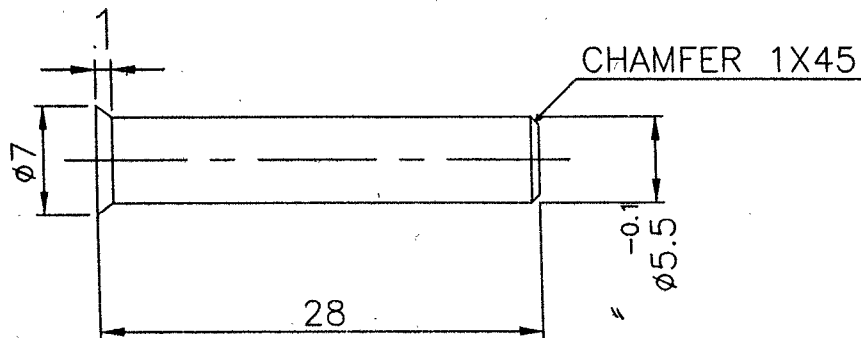
Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	OI/C D&S	HEAD(Q.A.)
'b'	18.1.07	E,F-8	CHANGE SH. No.01	WOODEN CASE INSTEAD OF CCBC		
'b'	18.1.07	D-6,8	CHANGE SH. No.01	4,5,6&3 INSTEAD OF 3,4,5&6		

DATE	NAME	H D S		MATERIAL:	ADRDE ; AGRA
	SKS				
	JCD	PRO.OFFR	PD	FINISH: AS PER ANNEXURE 'B' GREY	
				HEAT TREATMENT:	APPROVED
				QTY.: 1 No	
SCALE: N.T.S.					
ALL DIMENSIONS IN MM					
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1):1993 VERY COARSE					
ASSEMBLY ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT					DRG.No. ADRDE 1406 01 (a)(b)


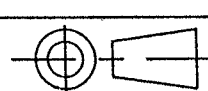
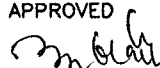


PROCESS :MACHINING

'b'	18.1.07	C-2	CHANGE SH. No.01	16 INSTEAD OF 15		
Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	OI/C D&S HEAD (QA)	
DRAWN	DATE	NAME	HDS		MATERIAL: ALUMINUM ALLOY GRADE 64430 (HE-30) AS PER IS:733	
CHECKED		SKS	 PRO.OFFR PD		FINISH: NATURAL	
TRACED		JCD			HEAT TREATMENT: WP CONDITION	
COMPARED			OI/C D & S		APPROVED  HEAD(Q.A.)	
SCALE: NTS	ALL DIMENSIONS IN MM				QTY.: 1No.	
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 MED.			PIPE INNER ASSY.-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT			

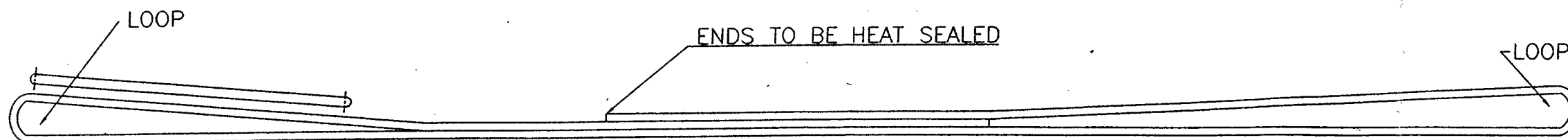
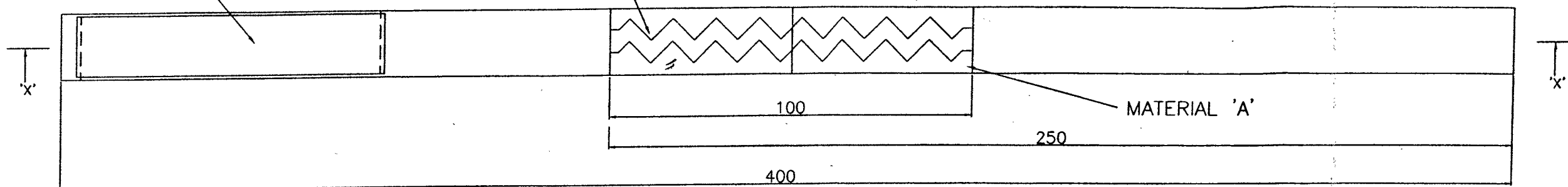


PROCESS : MACHINING

Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD		OI/C D&S	HEAD (QA)	
DRAWN		SKS	 PRO.OFFR	PD	MATERIAL: ALUMINUM ALLOY GRADE 64430 (HE-30) AS PER IS:733	ADRDE ; AGRA		
CHECKED		JCD			FINISH: NATURAL			
TRACED					HEAT TREATMENT: NORMALISID	APPROVED 		
COMPARED						HEAD(Q.A.)		
SCALE:	NTS				OI/C D & S	DRG.No. ADRDE		
ALL DIMENSIONS IN MM					QTY.: 2No.	1406 01 02 05 (d)(b)		
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 MED.			RIVET INNER ASSY.-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT					

IDENTIFICATION LABEL OF MATERIAL 'C' TO BE MACHINED, STICHED WITH MATERIAL 'B', 3-4 STICHES PER CM, AND MARKED WITH NOMENCLATURE OF THE STORE, CAT. No. MANUFACTURERS NAME OR RECOGNISED TRADE MARK, MONTH & YEAR OF MANUFACTURE & INSPECTION STAMP WITH INK MATERIAL 'D'

ZIG-ZAG STICHED WITH MATERIAL 'B'
2-3 STICHES PER CM.



SECTION-'X'-'X'
1-OFF

D	INK MARKING TEXTILE BLACK	IND/SL/7082
C	IDENTIFICATION LABEL (SIZE 60x20mm)	SCRAP COTTON
B	THREAD SEWING NYLON OG,VARIETY No. L2.	IS:4229-1992
A	TAPE TUBULAR NYLON 18mm U/D, BRAIDED 6870N.	ADDE/SPECN/1992/38
S.No.	NOMENCLATURE	SPECI. No.

LIST OF MATERIALS

Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	O/C D&S	HEAD (QA)
'b'	18.1.07	A,B-6,7	CHANGE SH. No.01	ADDITION OF "BRAIDED"		

WORKING TOLERANCE (STD. TEXTILE)
MORE THAN 50mm BUT UPTO 250mm = ±3mm
MORE THAN 250mm BUT UPTO 750mm = ±6mm

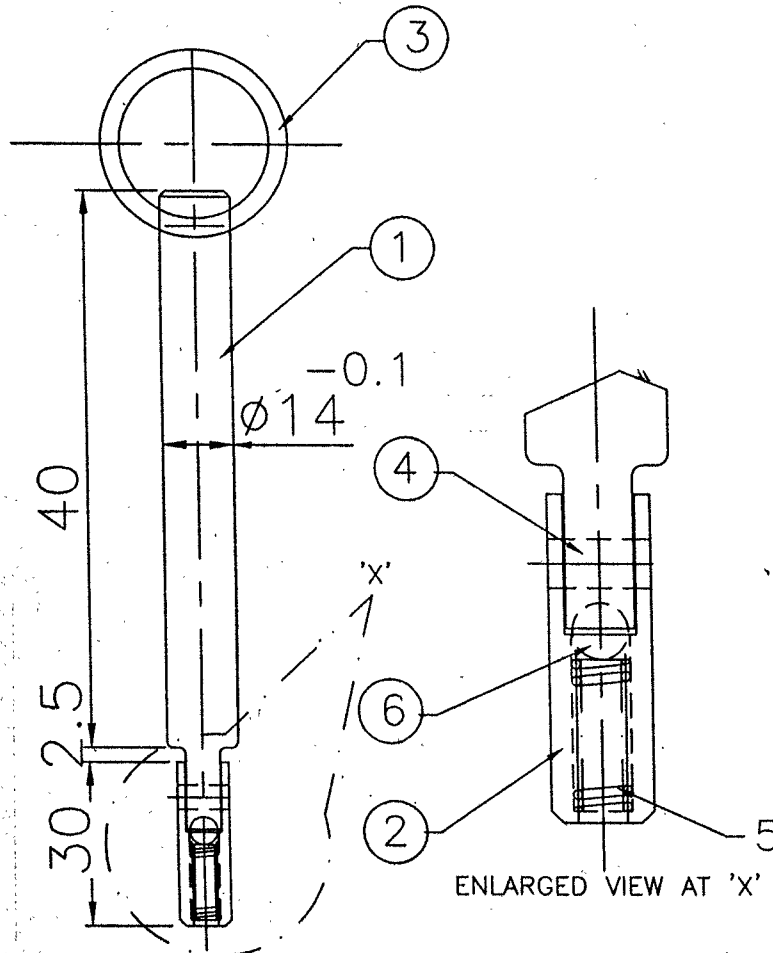
DATE	NAME	H D S		MATERIAL:	ADRDE ; AGRA
	SKS			---	
	JCD			---	
		PRO.OFFR	PD	FINISH: ---	
				HEAT TREATMENT: ---	APPROVED <i>[Signature]</i> HEAD(Q.A.)
SCALE: N.T.S.				O/C D & S	
ALL DIMENSIONS IN MM				QTY: 1 No.	
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 VERY COARSE				TEXTILE LINK ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT	
				DRG.No. ADRDE 1406 01 06 (a)(b)	

4 3 2 1

SHEET 14 OF 21

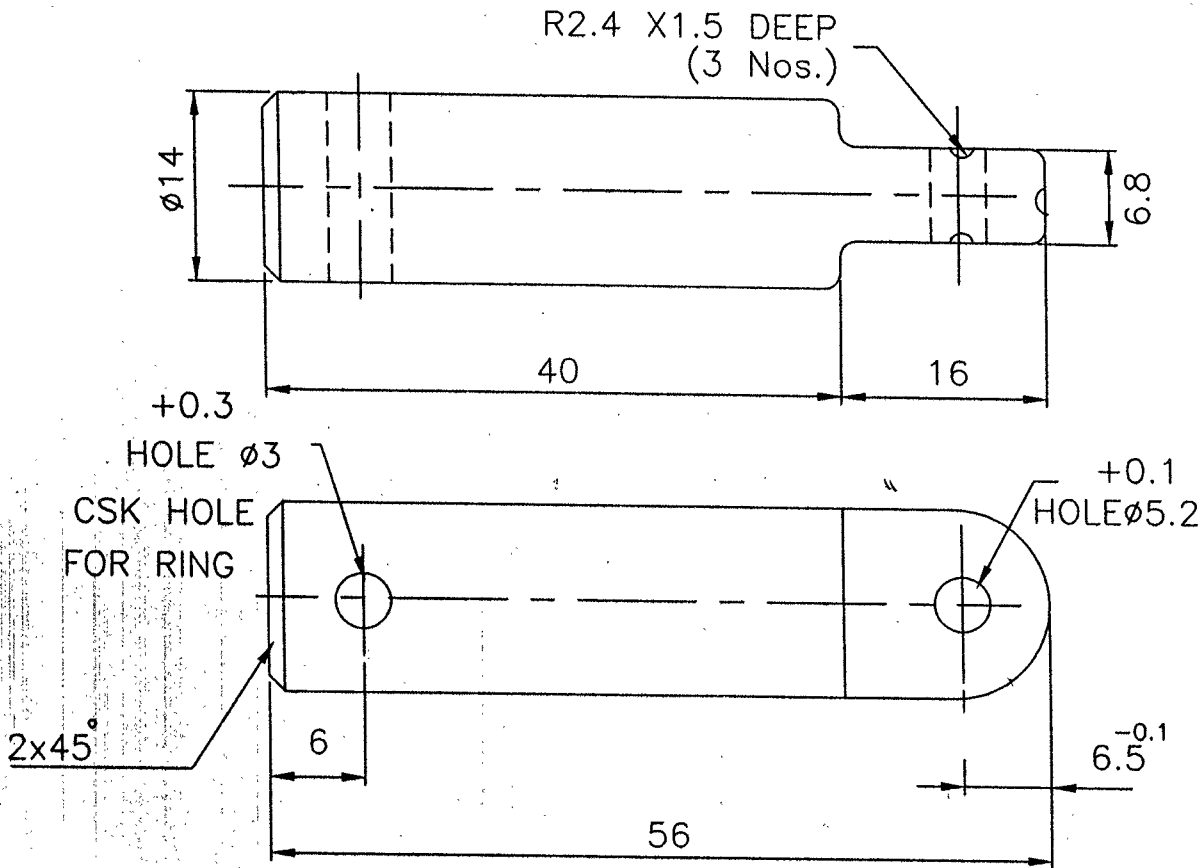
6		BALL Ø 4.76		1
5	ADRDE 1406 01 03 05 (ø)(b)	SPRING	19	1
4	ADRDE 1406 01 03 04 (ø)(b)	RIVET	18	1
3	ADRDE 1406 01 03 03 (ø)(b)	RING	17	1
2	ADRDE 1406 01 03 02 (ø)(b)	LOCK PIN	16	1
1	ADRDE 1406 01 03 01 (ø)(b)	PIN	15	1
SR.NO.	DRG. /SPEC.NO.	DESIGNATION	SHEET No.	QTY

DETAIL INDEX



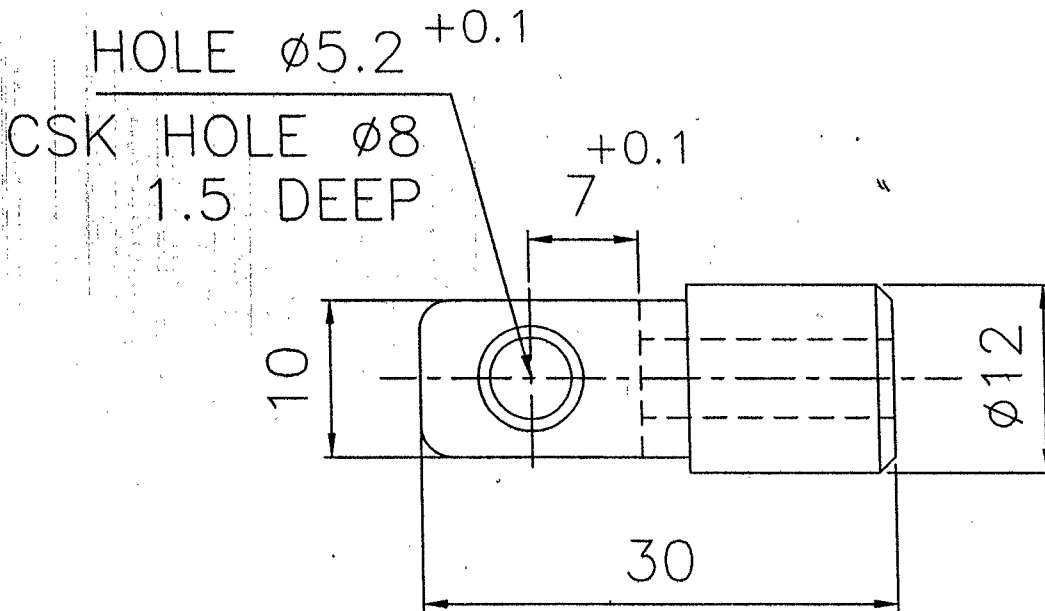
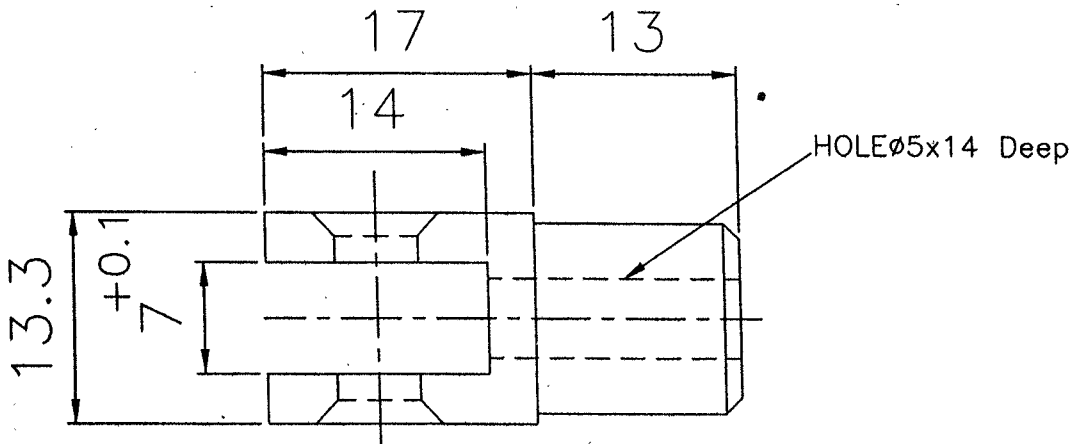
NOTE : AFTER RIVETING HEADS SHOULD BE SMOOTH

Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	OI/C D&S	HEAD (QA)
DRAWN	DATE	NAME	HDS	MATERIAL:	ADRDE ; AGRA	
CHECKED		SKS	<i>Shirish</i> PRO.OFFR	FINISH: AS PER ANNEXURE 'C'		
TRACED		JCD				
COMPARED				HEAT TREATMENT:	APPROVED	
SCALE: NTS					<i>San Kulk</i> HEAD(Q.A.)	
ALL DIMENSIONS IN MM			OI/C D & S	QTY.: 1Nos.	DRG.No. ADRDE	
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 MED.			PIN SUB ASSY.-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT			1406 01 03(ø)(b)



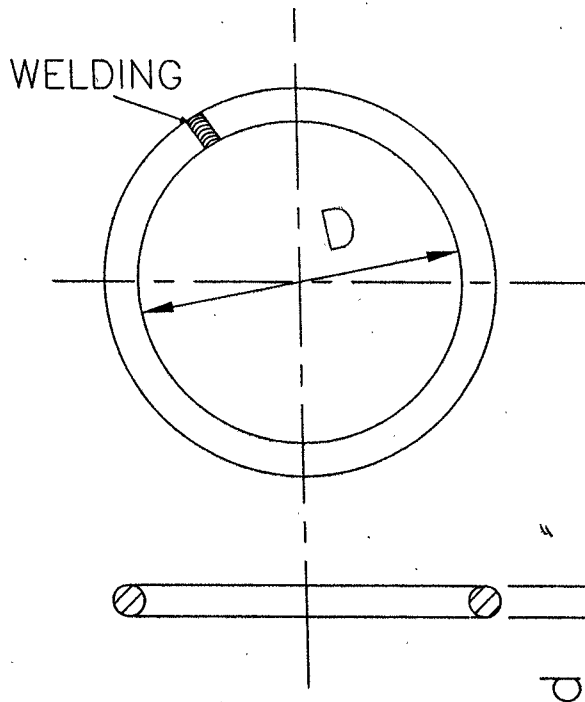
PROCESS : MACHINING

Ref. No.	DATE	ZONE	AUTHORITY	BREIF RECORD	OI/C D&S HEAD (QA)
	DATE	NAME	HDS	MATERIAL: STEEL ALLOY (EN 19/24) 709M40/817M40 AS PER BS :970	ADRDE ; AGRA
DRAWN		SKS		FINISH: ANNEX 'C'	
CHECKED		JCD	<i>Pringh</i> PRO.OFFR		
TRACED			PD	HEAT TREATMENT: HARDENED & TEMPERED 32±5HRC	<i>Dr. Hark</i> HEAD(Q.A.)
COMPARED				QTY.: 1No.	DRG.No. ADRDE
SCALE: NTS					
ALL DIMENSIONS IN MM			OI/C D & S		
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 MED.			PIN PIN SUB ASSY.-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT		1406 01 03 01(a)(b)



PROCESS : MACHINING

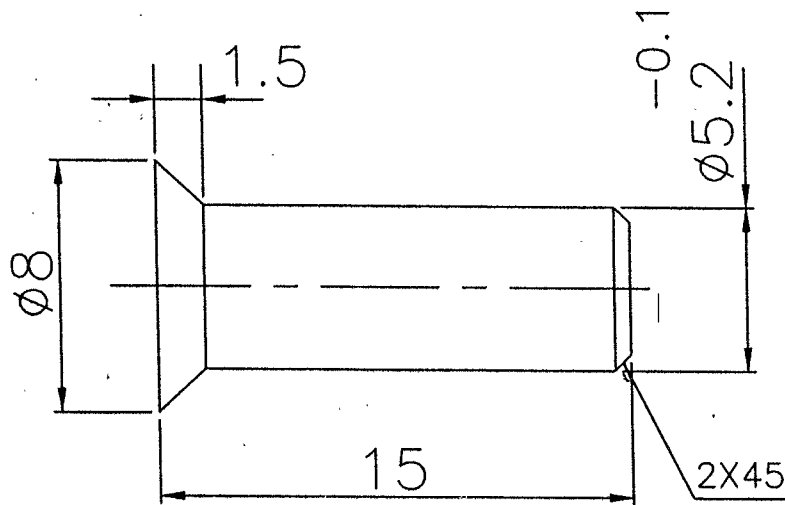
Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	OI/C D&S	HEAD (QA)
	DATE	NAME	HDS	MATERIAL: STEEL ALLOY (EN 19/24) 709M40/817M40 AS PER BS :970	ADRDE ; AGRA	
DRAWN		SKS	<i>Signature</i> PRO.OFFR PD	FINISH: ANNEX 'C'		
CHECKED		JCD		HEAT TREATMENT: HARDENED & TEMPERED 32±5HRC		
TRACED				OI/C D & S	QTY.: 1No.	APPROVED <i>Signature</i> HEAD(Q.A.)
COMPARED					DRG.No. ADRDE	
SCALE: N T S					1406 01 03 02(ø)(b)	
ALL DIMENSIONS IN MM						
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 MED.			LOCK PIN PIN SUB ASSY.-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT			



D \pm 5	d	Nos.
35	3 \pm 5	100
25	1.8 \pm 5	25

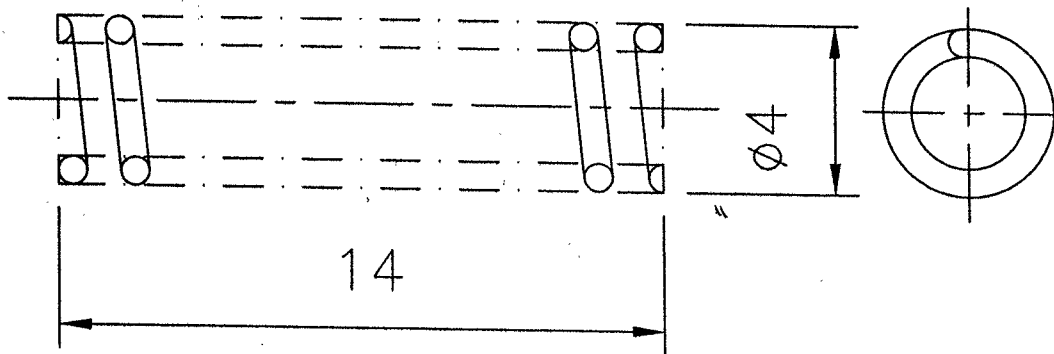
RINGS MAY BE WELDED AFTER ASSEMBLING THEM
IN PIN ADRDE/1406 01 03 01(a)(b)

Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	OI/C D&S	HEAD (QA)
	DATE	NAME	HDS	MATERIAL: AUSTENITIC STAINLESS STEEL 04Cr18Ni10 AS PER IS 6527 :1972	ADRDE ; AGRA	
DRAWN		SKS	<i>Wirth</i> PRO.OFFR PD	FINISH: NATURAL		
CHECKED		JCD		HEAT TREATMENT: ANNEALING / SOFTENING		
TRACED					APPROVED <i>Sanjiv</i> HEAD(Q.A.)	
COMPARED				QTY.: 1	DRG.No. ADRDE	
SCALE: NTS			OI/C D & S		1406 01 03 03(a)(b)	
ALL DIMENSIONS IN MM						
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 VERY COARSE			RING PIN SUB ASSY.-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT			





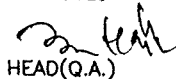
PROCESS : MACHINING

Ref. No.		DATE	ZONE	AUTHORITY	BRIEF RECORD	OI/C D&S	HEAD (QA)	
DRAWN	DATE	NAME	HDS		MATERIAL: AUSTENITIC STAINLESS STEEL 04Cr18Ni10 AS PER IS 6527 :1972	ADRDE ; AGRA		
CHECKED		SKS	<i>Printha</i>	PRO.OFFR	PD	FINISH: NATURAL		
TRACED		JCD					HEAT TREATMENT: ANNEALING / SOFTENING	
COMPARED					OI/C D & S	QTY.: 1No.	DRG.No. ADRDE	
SCALE: NTS		ALL DIMENSIONS IN MM		RIVET PIN SUB ASSY.-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT			1406 01 03 04(ø)(b)	
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 MED.								



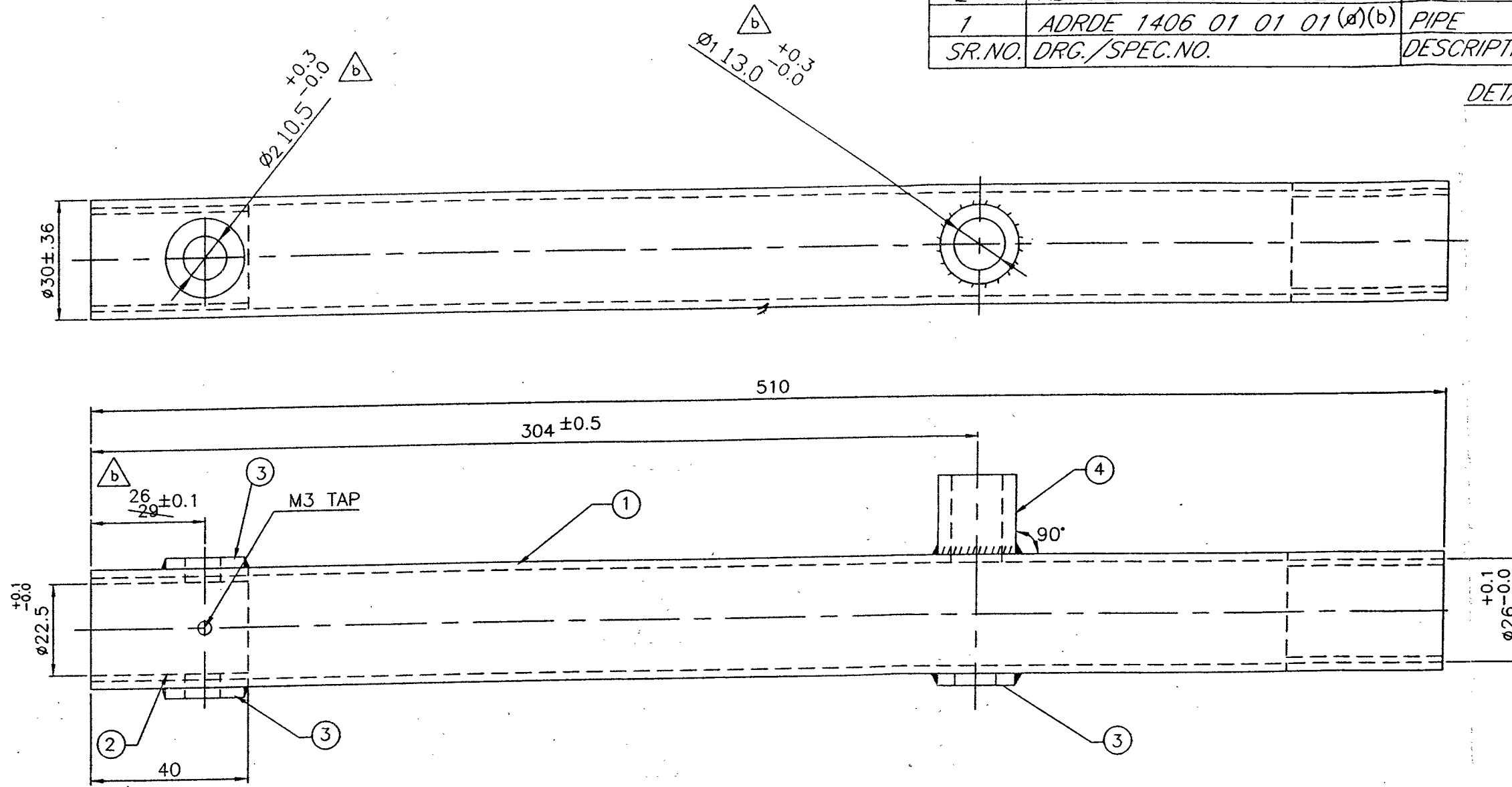
WIRE DIA. = 0.8
 No. OF TURNS = 11
 No. OF ACTIVE TURNS = 9
 STIFFNESS : 0.475 kg/mm

PROCESS : FABRICATION

Ref. No.		DATE	ZONE	AUTHORITY	BRIEF RECORD		OI/C D&S HEAD (QA)
DRAWN	DATE	NAME	H D S		MATERIAL: SS SPRING WIRE	ADRDE ; AGRA	
CHECKED		SKS	 PRO.OFFR	PD	IS 4454 Gr IV		
TRACED		JCD			FINISH: ANNEXURE 'C'		
COMPARED							HEAT TREATMENT: ANNEALING / SOFTENING
SCALE: N T S					QTY.: 1 Nos.	 HEAD(Q.A.)	
ALL DIMENSIONS IN MM						DRG.No. ADRDE	
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 COARSE.			SPRING PIN/SUB.ASSY.-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT		1406 01 03 05(a)(b)		

SR.NO.	DRG./SPEC.NO.	DESCRIPTION	SHEET No.	QTY
4	ADRDE 1406 01 01 04 (a)(b)	BUSH	6	1
3	ADRDE 1406 01 01 03 (a)(b)	WASHER	5	2
2	ADRDE 1406 01 01 02 (a)(b)	SLEEVE	4	1
1	ADRDE 1406 01 01 01 (a)(b)	PIPE	3	1

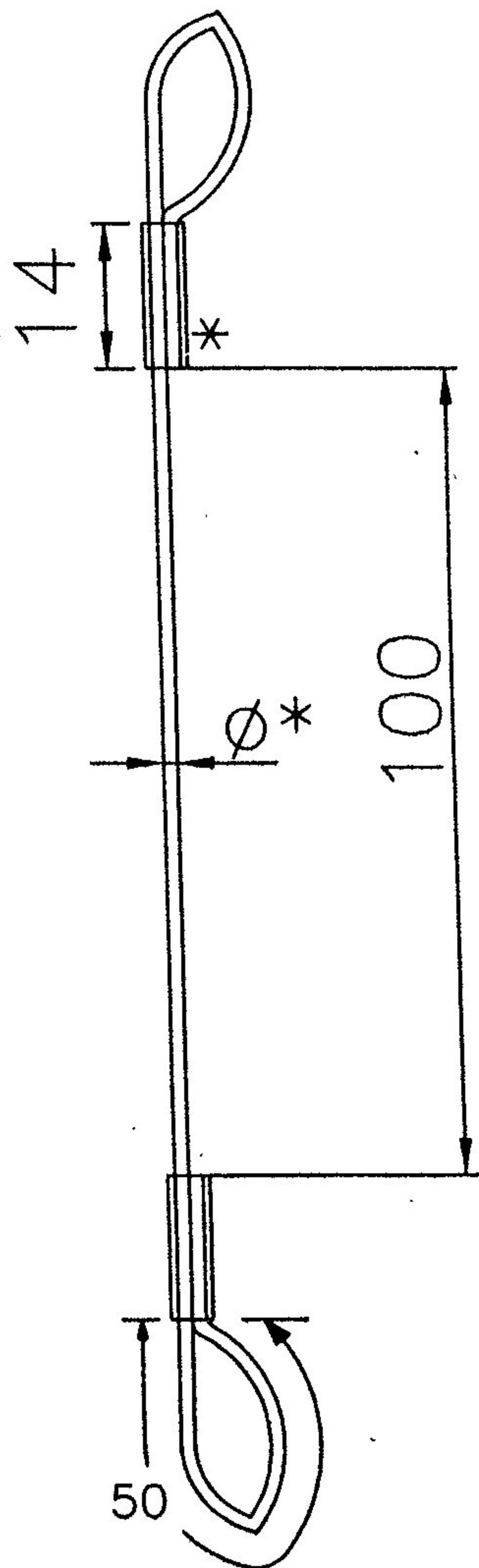
DETAIL INDEX



WELDING :
TIG/MIG WELDING
AFTER WELDING, SMOOTH THE WELD SURFACE

DATE	NAME	H D S		MATERIAL:	ADRDE ; AGRA
	SKS	PRO.OFFR	PD	Aluminum Alloy Gr. 64430 (HE-30) IS:733	
	JCD			FINISH: ANNEXURE 'B' GREY	
				HEAT TREATMENT: WP CONDITION	APPROVED
SCALE: N T S		O/C D & S		QTY.: 1 No.	DRG.No. ADRDE 1406 01 01 (a)(b)
ALL DIMENSIONS IN MM		OUTER PIPE			
TOLERANCE: UNLESS OTHERWISE SPECIFIED AS PER IS:2102(PART1) :1993 MEDIUM		ROD FOR PARA FRAME			
		H D SYSTEM FOR AN-32 AIRCRAFT			

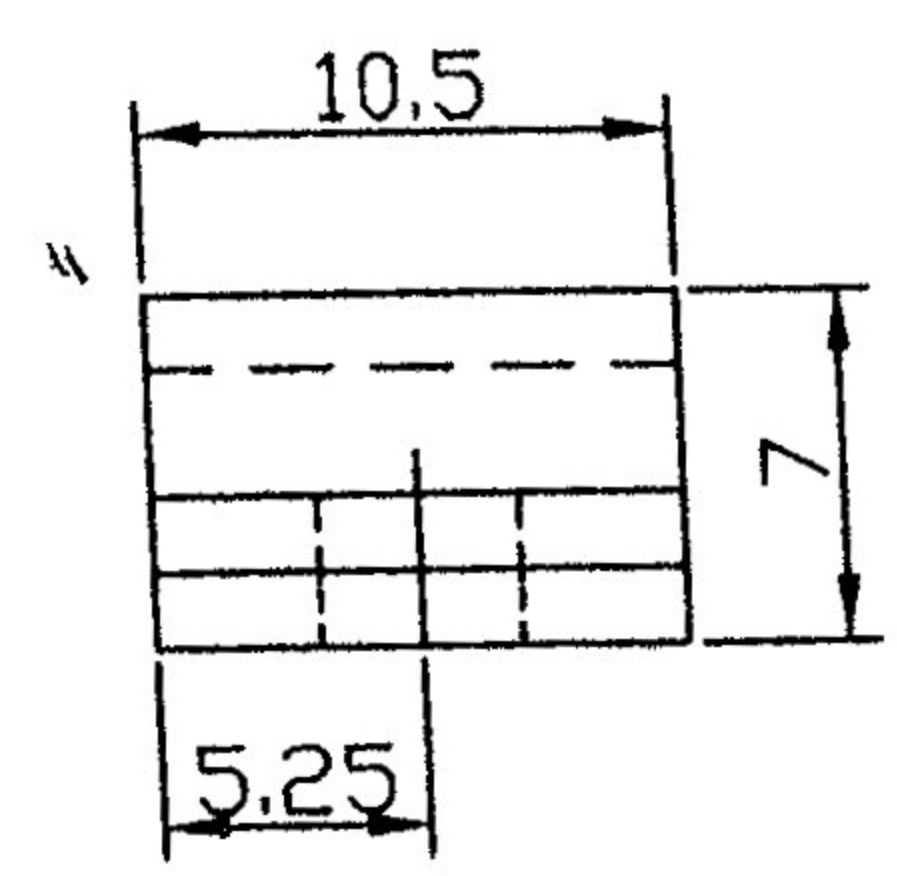
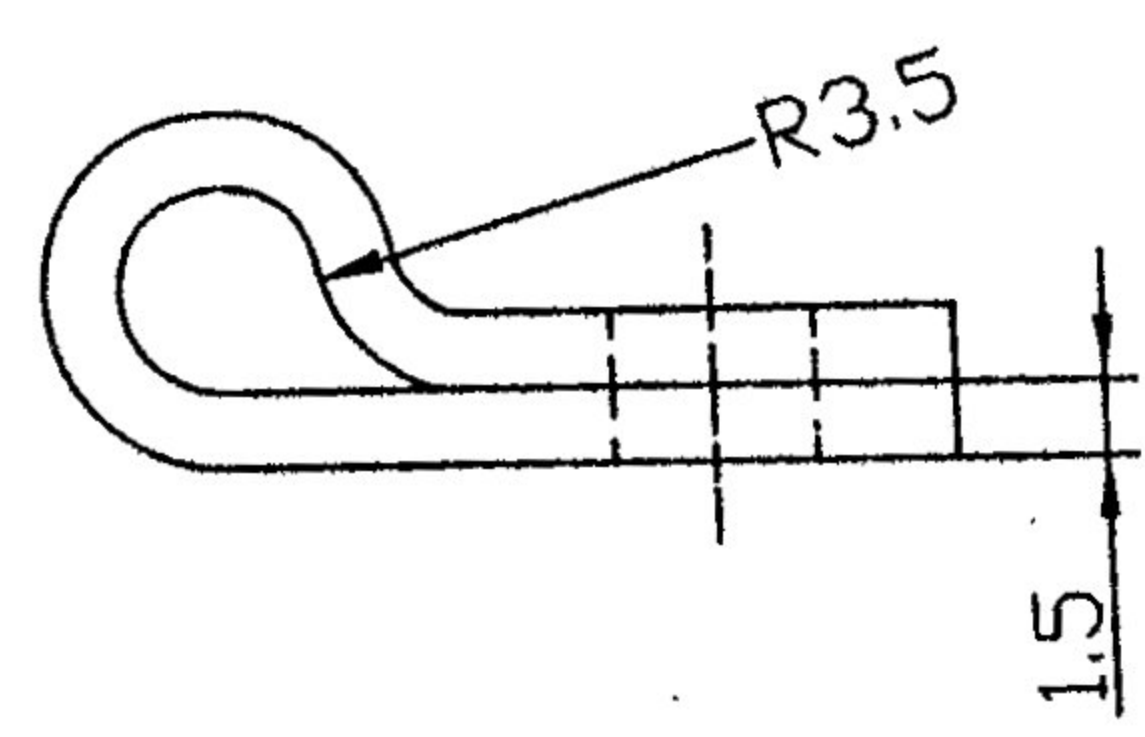
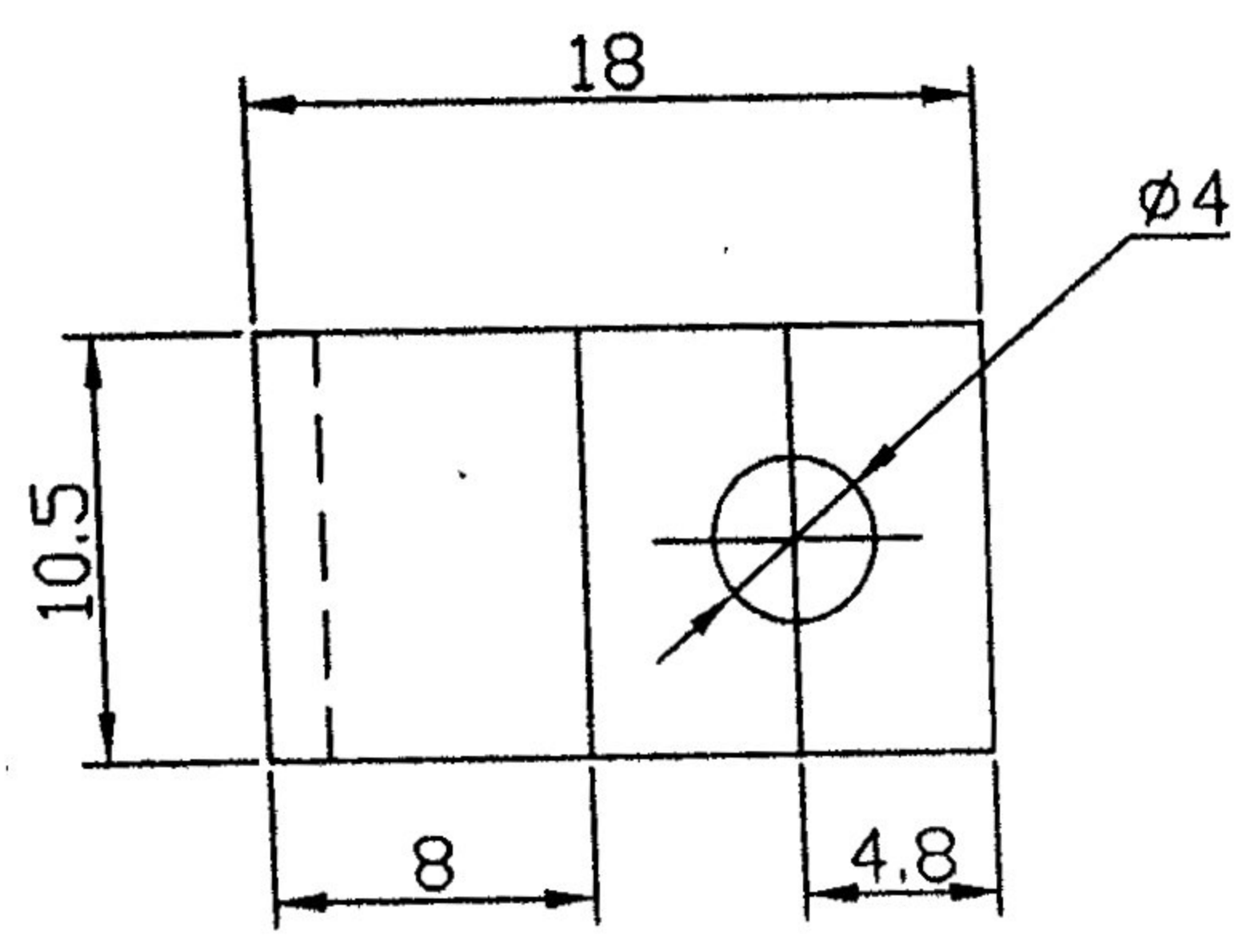
Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	O/C D&S HEAD (QA)
'b'	18.1.07	C-8,7 E-7,5	CHANGE SH. No.01	CHANGED AND ADDED DIMENSIONS	



Ø* Commercial wire rope (galvanized / ss) dia 1.6 -2.0 mm
Construction 5/6 x 7

Suitable copper ferruling with smooth finish

Ref. No.		DATE	ZONE	AUTHORITY	BRIEF RECORD		OI/C D&S HEAD (QA)
DRAWN	DATE	NAME	HDS		MATERIAL:	ADRDE ; AGRA	
CHECKED		SKS	<i>Prighe</i>	PRO.OFFR	PD	FINISH: _____	
TRACED		JCD					
COMPARED							
SCALE: NTS						HEAT TREATMENT: _____	APPROVED
ALL DIMENSIONS IN MM.					OI/C D & S	QTY.: 1	<i>Don Han</i>
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 VERY COARSE			PIN ARMING WIRE PIN/SUB. ASSY.-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT			DRG.No. ADRDE 1406 01 04(a)(b)	



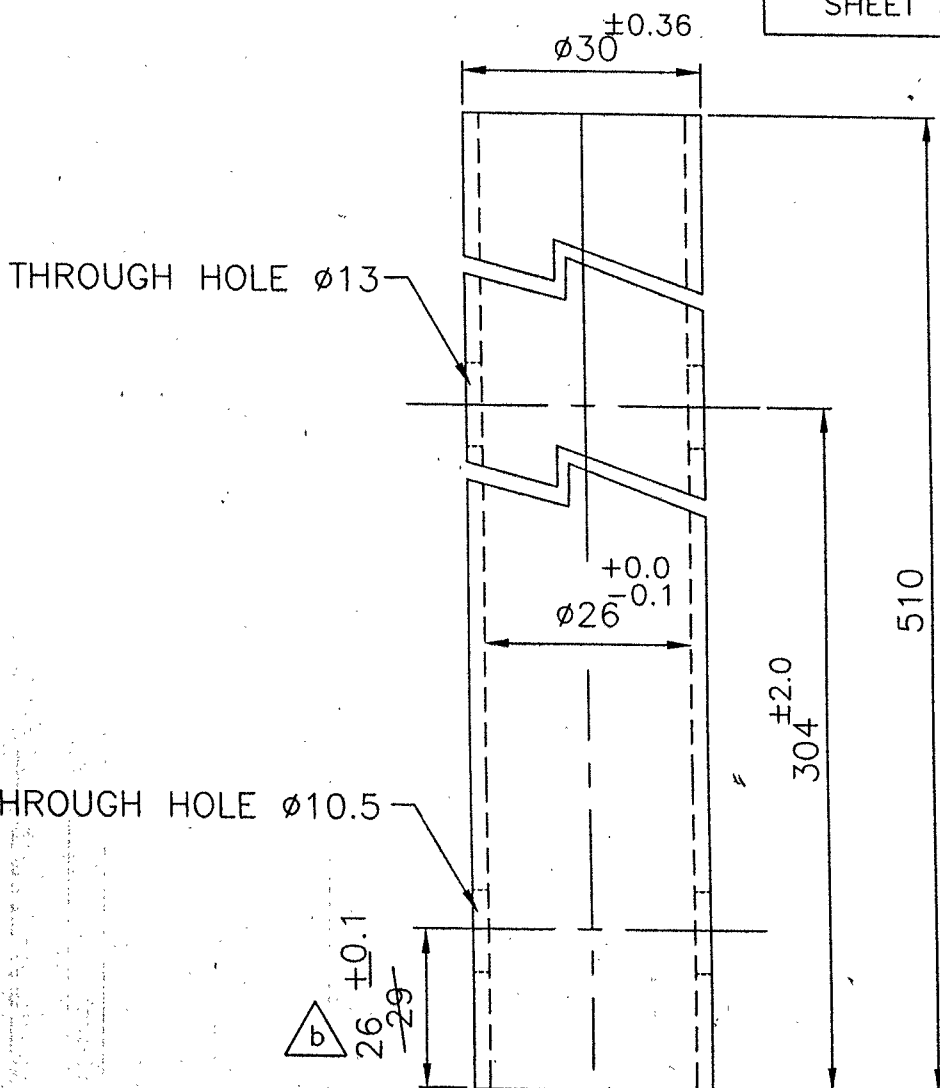
PROCESS : FABRICATION

NOTE : LENGTH OF CLIP CAN BE SMOOTHLY TRIMED TO SUIT THE FITMENT.

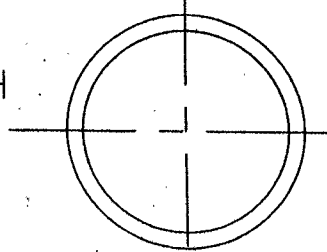
Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	DI/C D&S	HEAD (QA)
DRAWN	DATE	NAME	HDS	MATERIAL:	ADRDE ; AGRA	
CHECKED		SKS	 PRO.OFFR PD	BRASS / COPPER		
TRACED		JCD		FINISH: NATURAL		
COMPARED					HEAT TREATMENT: ANNEALING / SOFTENING	APPROVED
SCALE: NTS					 HEAD(Q.A.)	
ALL DIMENSIONS IN MM				DI/C D & S	QTY.: 1No. DRG.No: ADRDE	
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 VERY COARSE			ARMING WIRE CLIP PIN/SUB ASSY.-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT			1406 01 05 (a)(b)

A

F
E
D
C
B

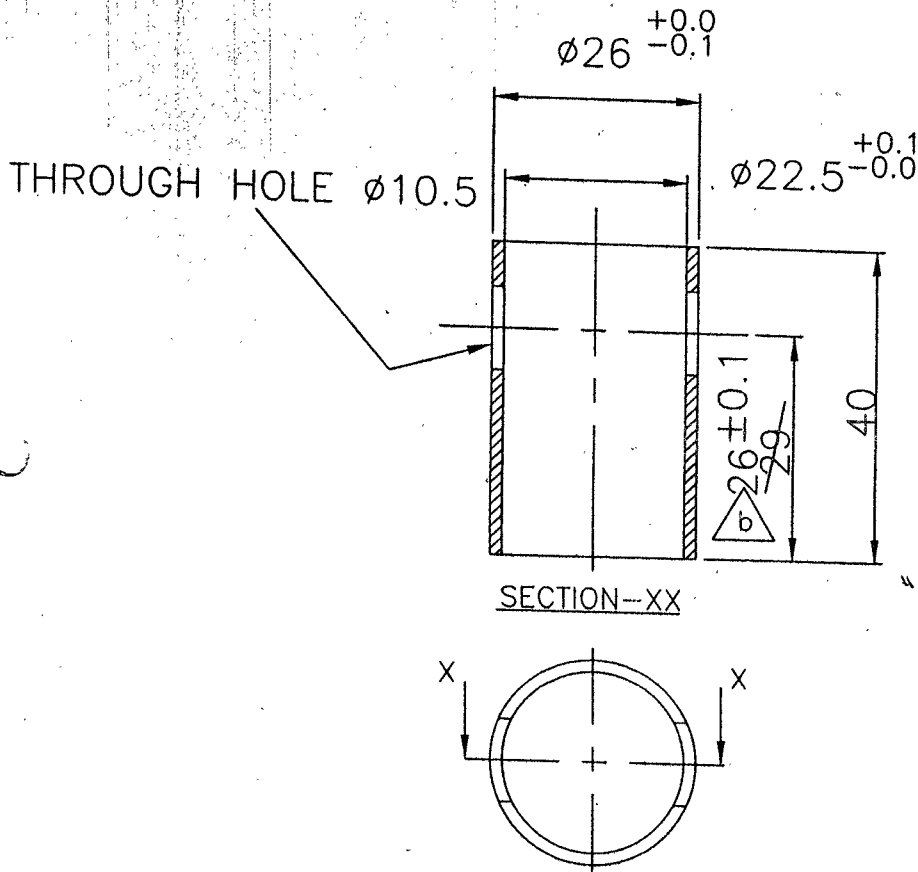


NOTE :
 Ø10.5 & Ø13 THROUGH
 HOLES ON ASSEMBLY

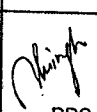

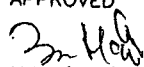


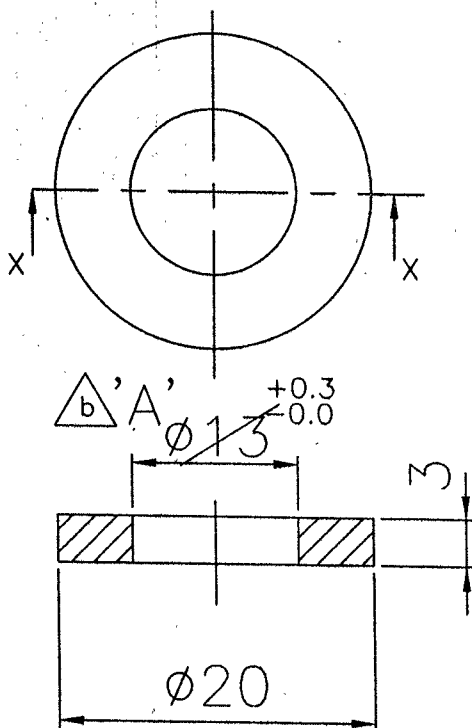
PROCESS:
 MACHINING

'b'	18.1.07	C,D-3	CHANGE SH. No.01	26 ± 0.1 INSTEAD OF 29 ± 0.1			
Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	OI/C D&S	HEAD(QA)	
DRAWN	DATE	NAME	H D S		MATERIAL: ALUMINIUM ALLOY		
CHECKED		SKS	<i>Neingh</i>	PRO.OFFR	PD	Gr 64430 (HE-30) IS 733	
TRACED		JCD				FINISH: Natural	ADRDE ; AGRA
COMPARED							
SCALE: N T S					HEAT TREATMENT: WP CONDITION		
ALL DIMENSIONS IN MM			OI/C D & S		QTY.: 1No.		
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 MEDIUM			PIPE			APPROVED <i>[Signature]</i>	
			OUTER PIPE-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT			HEAD(Q.A.)	
						DRG.No. ADRDE	
						1406 01 01 01(Ø)(b)	



PROCESS: CUTTING DRILLING.

'b'	18.1.07	E,F-1,2	CHANGE SH. No.01	i) 21 INSTEAD OF 23 ii) 26 INSTEAD OF 29				
Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD		OI/C D&S	HEAD(QA)	
DRAWN	DATE	NAME	HDS		MATERIAL:	ADRDE ; AGRA		
CHECKED		SKS	 PRO.OFFR PD		Aluminium Alloy Gr. 64430 (HE-30) IS:733			
TRACED		JCD			FINISH: AS PER ANNEXURE 'B'			
COMPARED					HEAT TREATMENT:	APPROVED		
SCALE: N T S					W P Condition	 HEAD(Q.A.)		
ALL DIMENSIONS IN MM			OI/C D & S		QTY.: 1No.	DRG.No. ADRDE		
TOLERANCE: UNLESS OTHERWISE SPECIFIED AS PER IS:2102(PART1) :1993 MEDIUM			SLEEVE OUTER PIPE-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT				1406 01 01 02(ϕ)(b)	

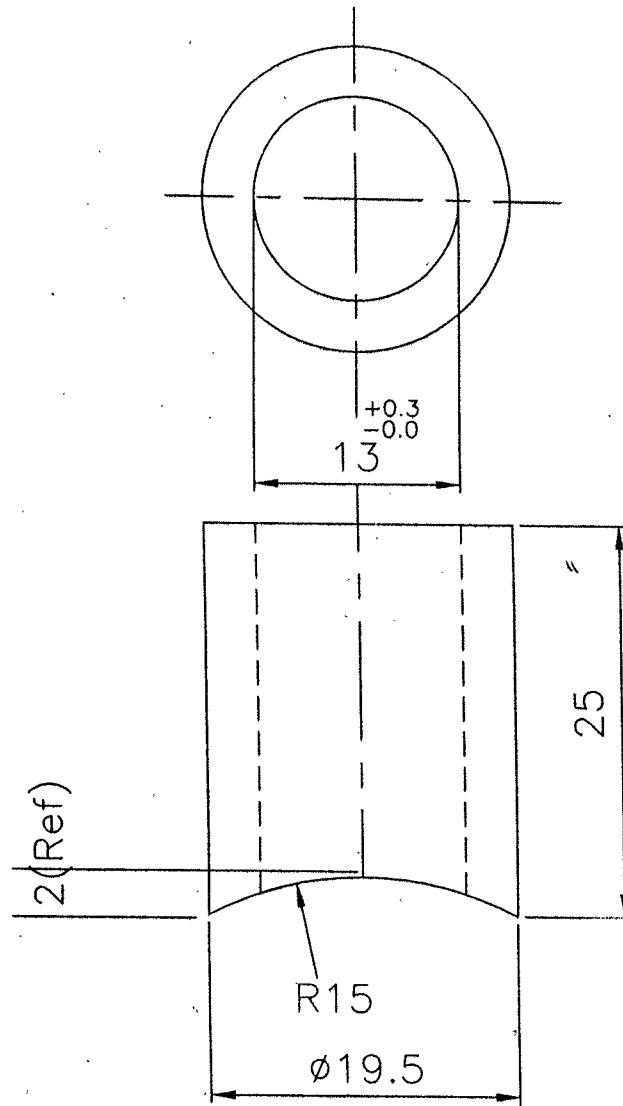


SECTION-XX

'A'	
ϕ_1	$13.0^{+0.3}_{-0.0}$
ϕ_2	$10.5^{+0.3}_{-0.0}$

Process : Machining

'b'	18.1.07	D-2,3 C-4	CHANGE SH. No.01	(i) TABLE OF 'A' FOR ϕ_1 & ϕ_2 (ii) 'A' INSTEAD OF $\phi_{13}^{+0.3}_{-0.0}$		
Ref. No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	OI/C D&S	HEAD (QA)
DRAWN	DATE	NAME	H D S		MATERIAL: Aluminium Alloy Gr. 64430 (HE-30) IS:733	
CHECKED		SKS	<i>Manish</i>	PRO.OFFR PD	AD RDE ; AGRA	
TRACED		JCD			FINISH:AS PER ANNEXURE 'B' GRAY	
COMPARED					HEAT TREATMENT: W P Condition	
SCALE: NTS					APPROVED <i>[Signature]</i>	
ALL DIMENSIONS IN MM			O/C D & S		QTY.: 2 Nos.	
TOLERANCE : UNLESS OTHERWISE SPECIFIED IS 2102 (PT. I) 1993 MEDIUM			WASHER OUTER PIPE-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT			DRG.No. AD RDE 1406 01 01 03(ϕ)(b)

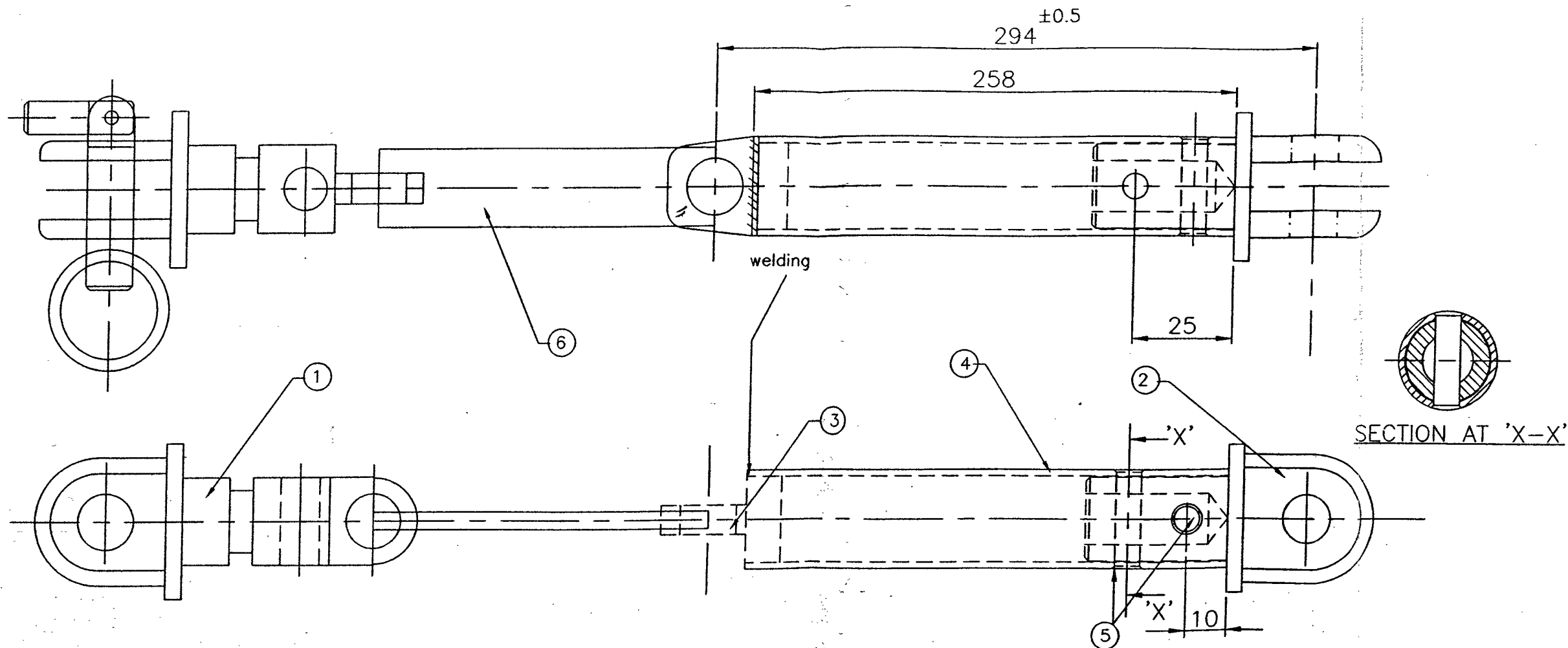


PROCESS : MACHINING

Ref. No.		DATE	ZONE	AUTHORITY	BRIEF RECORD	D&S HEAD (Q.A)
'b'		18.1.07	B-4	CHANGE SHEET No.01	MEDIUM IN PLACE OF VERY COARSE	
DRAWN		DATE	NAME	H D S	MATERIAL: Alum. 64430 (HE-5) 13-733	DRDE ; AGRA
CHECKED			SKS		FINISH AS PER ANNEXURE 'B' GRAY	
TRACED			JCD	PRO.OFFR PD		
COMPARED					HEAT TREATMENT: WP CONDITION	APPROVED
SCALE: NTS						
ALL DIMENSIONS IN MM				O/C D & S	QTY.: 1No.	HEAD(Q.A)
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS 2102 (PT I) 1993 MEDIUM Δ		BUSH OUTER PIPE-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT				DRG.No. ADRDE 1406 01 01 04(d)(b)

6	ADRDE 1406 01 06 (a)(b)	TEXTILE LINK	1	13
5	ADRDE 1406 01 02 05 (a)(b)	RIVET	1	12
4	ADRDE 1406 01 02 04 (a)(b)	PIPE	1	11
3	ADRDE 1406 01 02 03 (a)(b)	BRACKET PIPE	1	10
2	ADRDE 1406 01 02 02 (a)(b)	BRACKET SMALL	1	9
1	ADRDE 1406 01 02 01 (a)(b)	BRACKET LARGE	1	8
SR.NO.	DRG.NO.	DESCRIPTION	QTY	SHEET NO.

DETAIL INDEX



METHOD OF ASSEMBLY(3&4):-

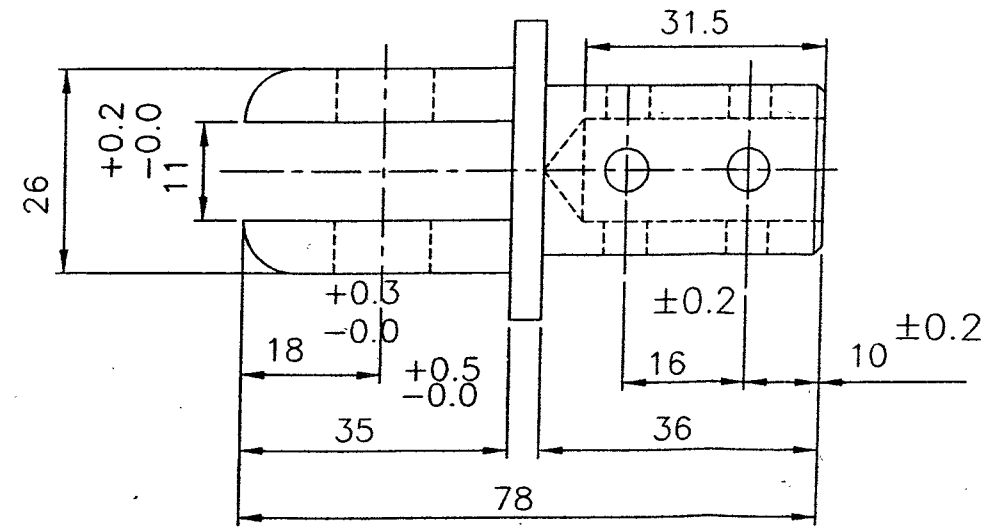
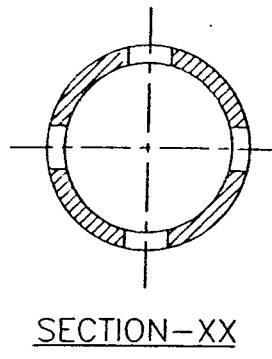
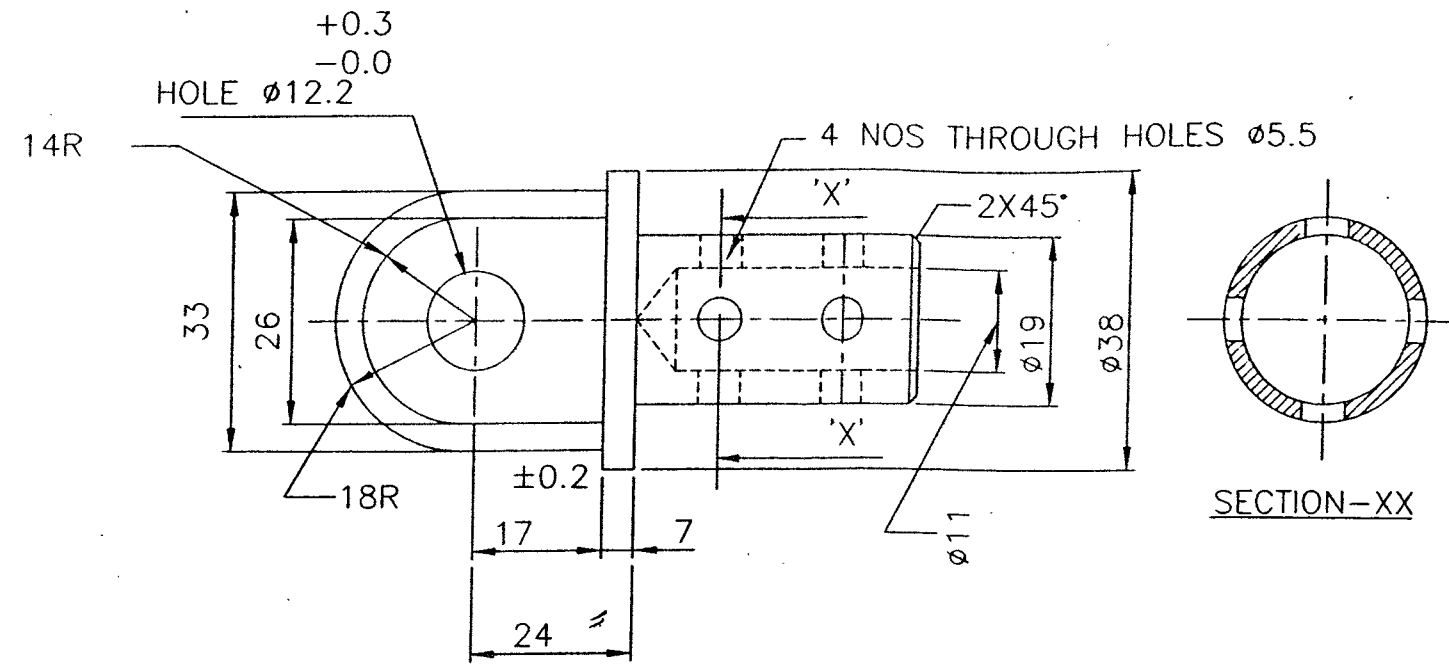
FIRST PRESS FIT No. 3 ITEM IN THE PIPE (ITEM No.4) & THEN WELD IT

BELT FITMENT :-

One end of Textile Link [ADRDE /1406 01 06 (a)(b)] may be assembled on bracket pipe [ADRDE 1406 01 02 03 (a)(b)] and other end after passing through outer pipe [ADRDE.1406 01 01(a)(b)] be assembled with bracket large [ADRDE 1406 01 02 01 (a)(b)] by self knotting and the bracket large should be assembled with outer pipe [ADRDE 1406 01 01 (a)(b)]

DRAWN	DATE	NAME	HDS	MATERIAL:	ADRDE ; AGRA
CHECKED		SKS			
TRACED		JCD		FINISH: AS PER ANNEXURE 'B'	
COMPARED			PGD	HEAT TREATMENT:	APPROVED
SCALE: NTS			D & S 01/C	QTY.: 1	HEAD(Q.A.)
ALL DIMENSIONS IN MM				INNER SUB-ASSEMBLY ROD FOR PARA FRAME	DRG.No. ADRDE
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102(PART1) :1993 MED.				H D SYSTEM FOR AN-32 AIRCRAFT	1406 01 02 (a)(b)

Ref. No.	DATE	ZONE	AUTHORITY	BREIF RECORD	OI/C	HEAD (QA)



MANUFACTURING PROCESS : MACHINING

Ref. No.	DATE	ZONE	AUTHORITY	BREIF RECORD	OI/C D&S	HEAD (QA)

DATE	NAME	HDS		MATERIAL:	ADRDE ; AGRA
DRAWN	SKS	<i>Handwritten Signature</i>		Aluminium Alloy Gr243454 (HE-15) IS 733	
CHECKED	JCD	PRO.OFFR	PD	FINISH:NATURAL	
TRACED				HEAT TREATMENT:	APPROVED
COMPARED				W P. Condition	<i>Handwritten Signature</i>
SCALE: NTS				QTY.: 1No.	HEAD(Q.A.)
ALL DIMENSIONS IN MM					
TOLERANCE: UNLESS OTHERWISE SPECIFIED IS:2102 (Pt. 1) 1993 MED				BRACKET SMALL INNER ASSY.-ROD FOR PARA FRAME H D SYSTEM FOR AN-32 AIRCRAFT	
				DRG.No. ADRDE 1406 01 02 02(ø)(b)	