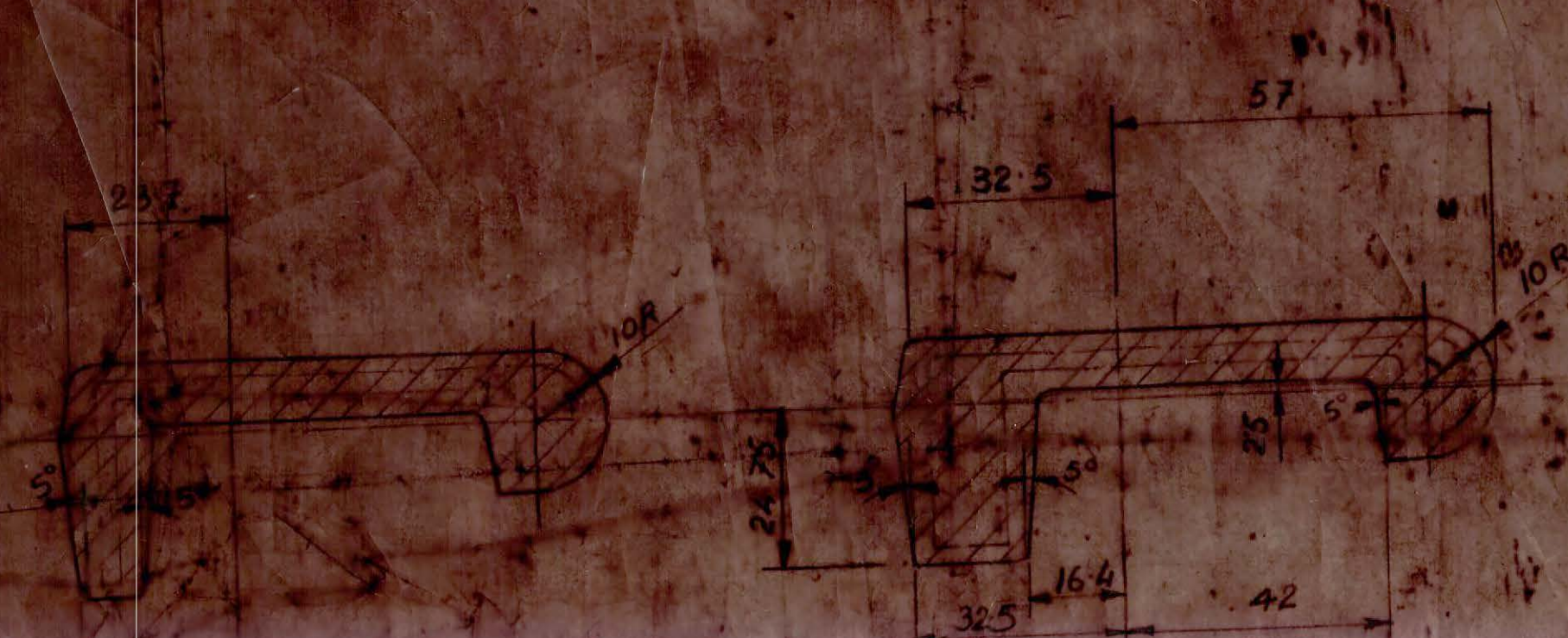
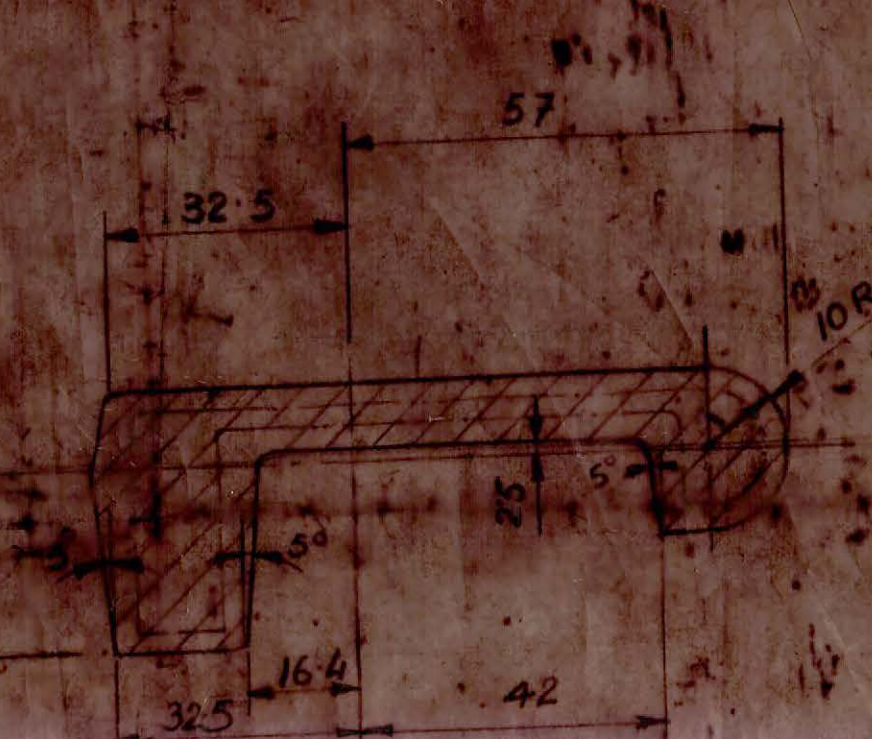


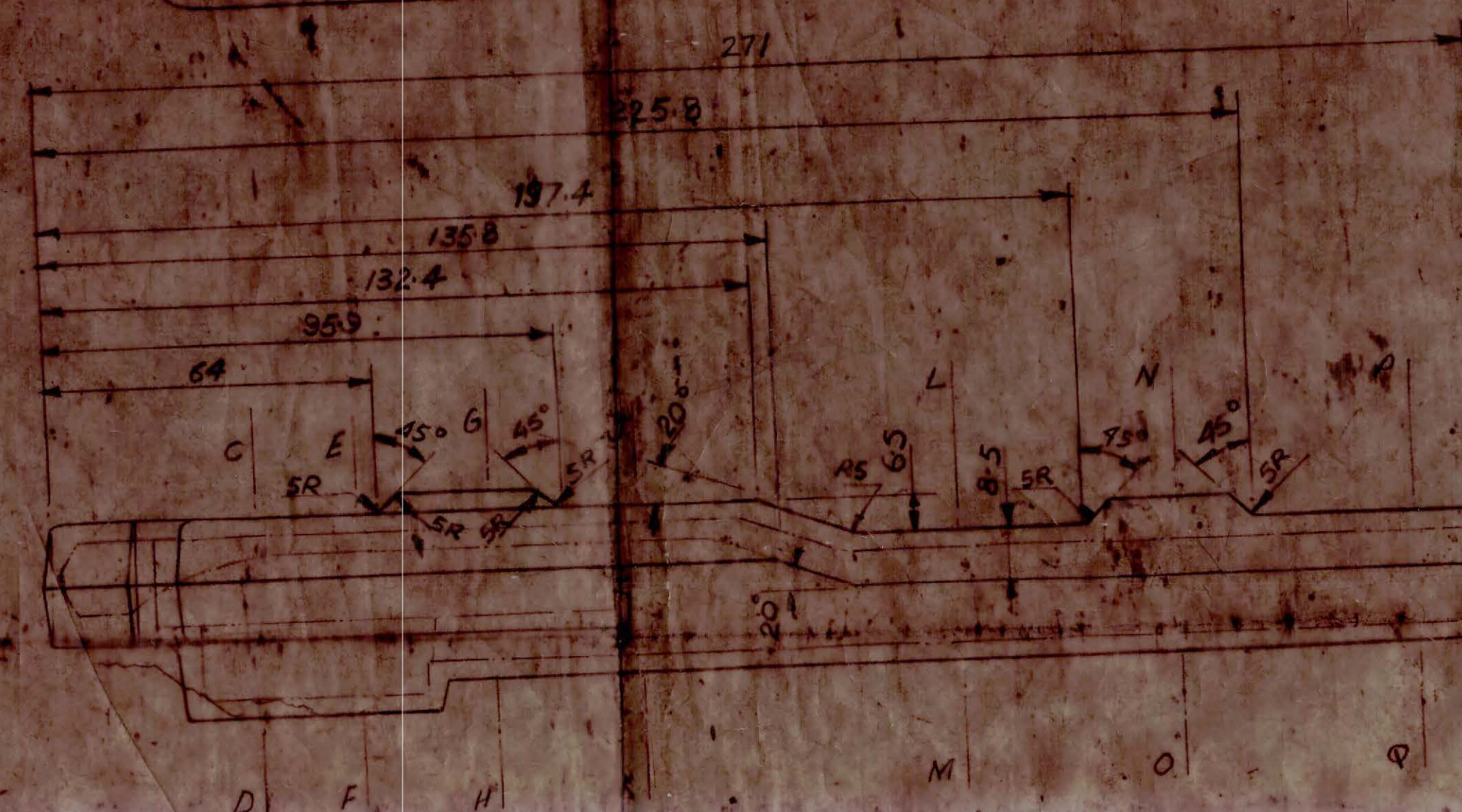
Technical drawing of a mechanical part, showing three views: front, top, and side. The drawing is on aged, stained paper. The front view is on the left, the top view is in the center, and the side view is on the right. The part has a complex, stepped profile with various rectangular features and a central rectangular opening. The drawing is labeled with 'A' and 'B'.



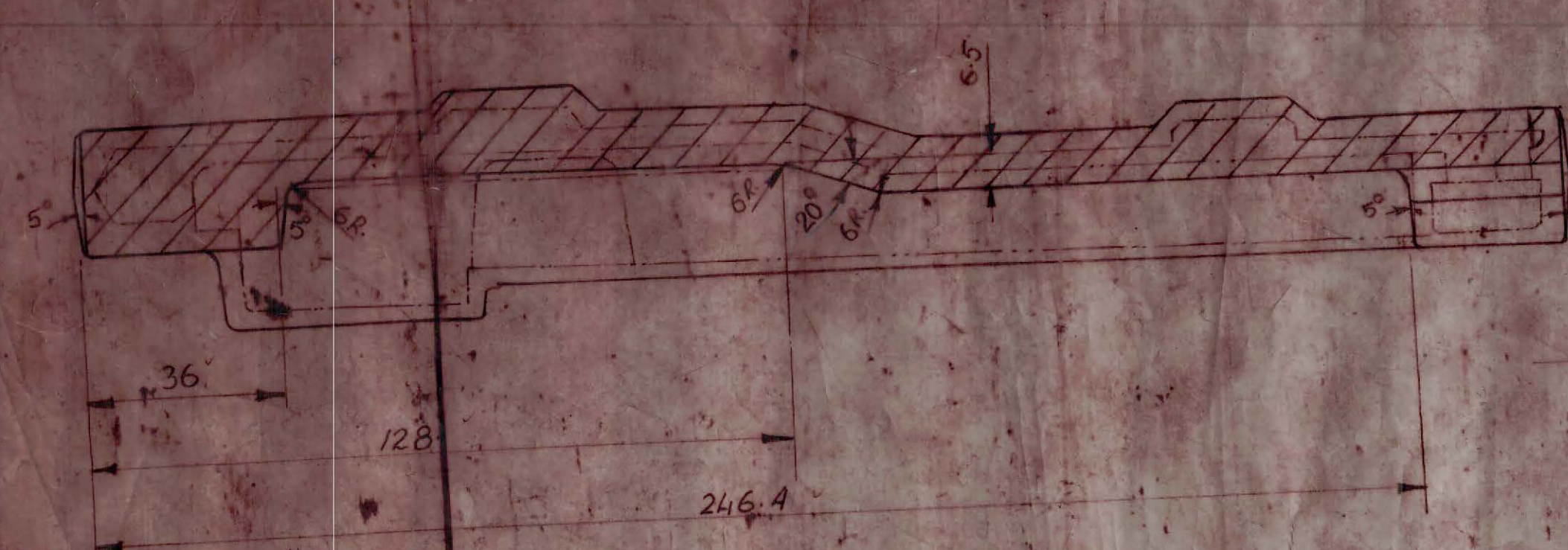
SEC. C-L



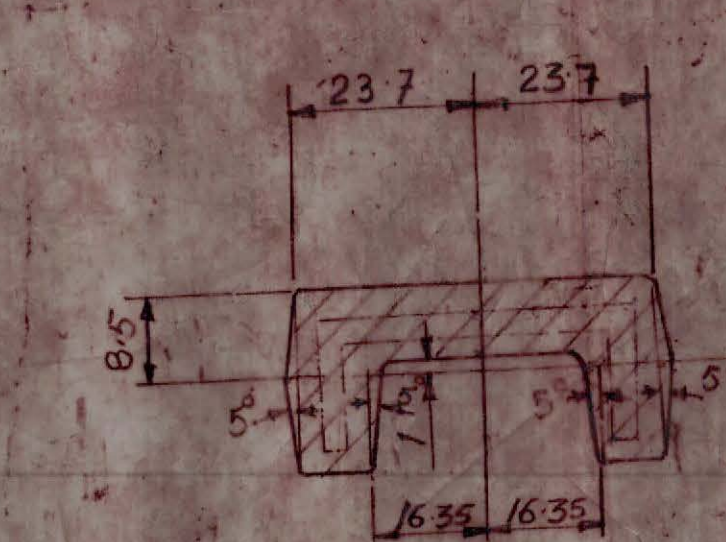
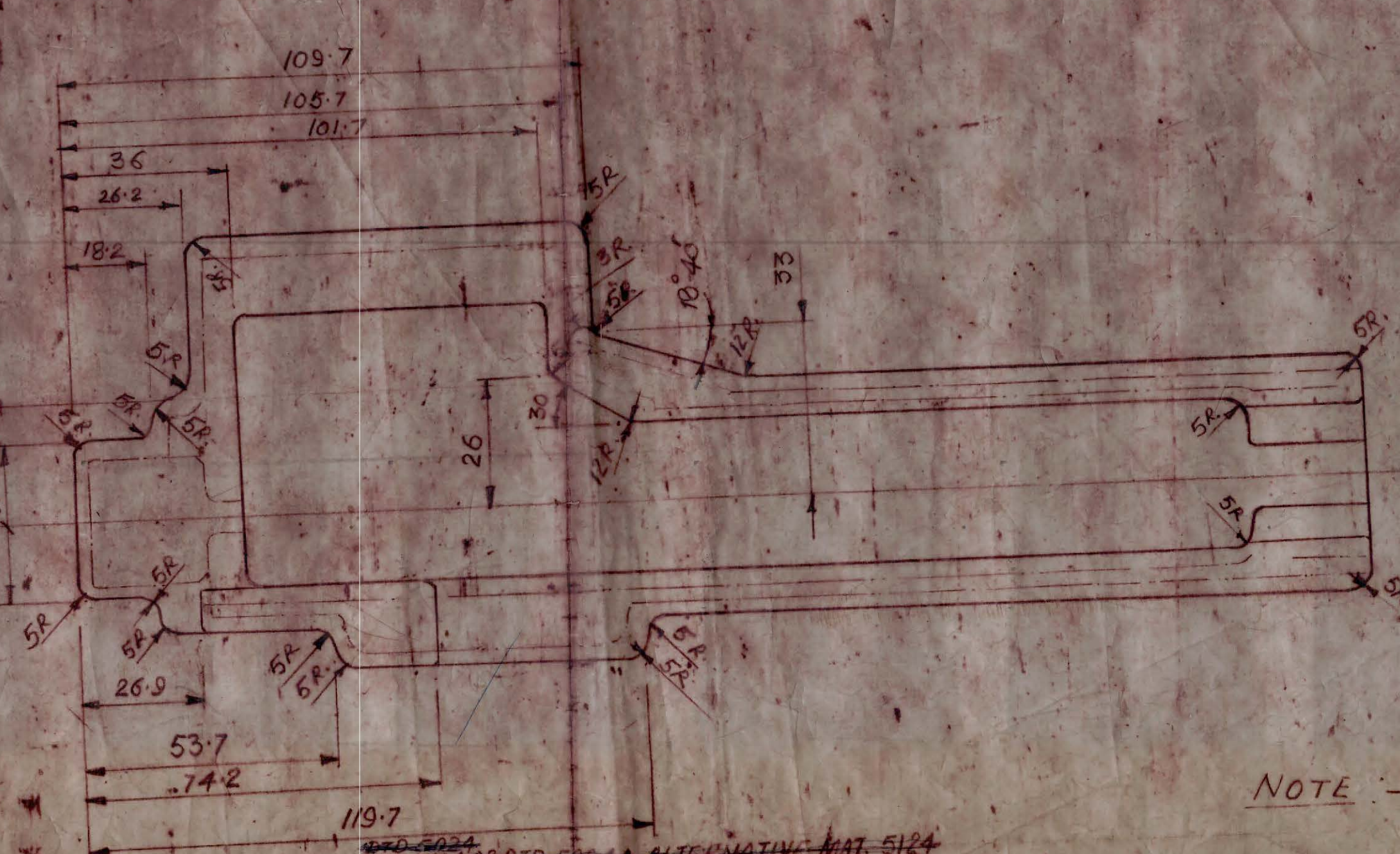
SEC E-A



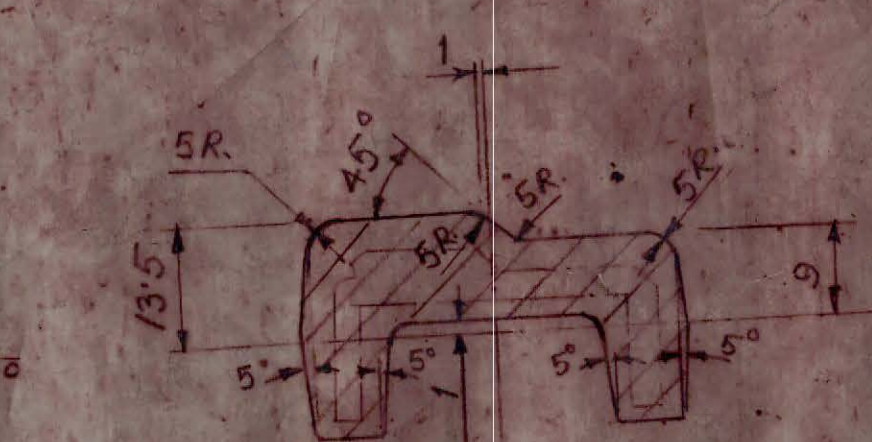
SEC. J-K



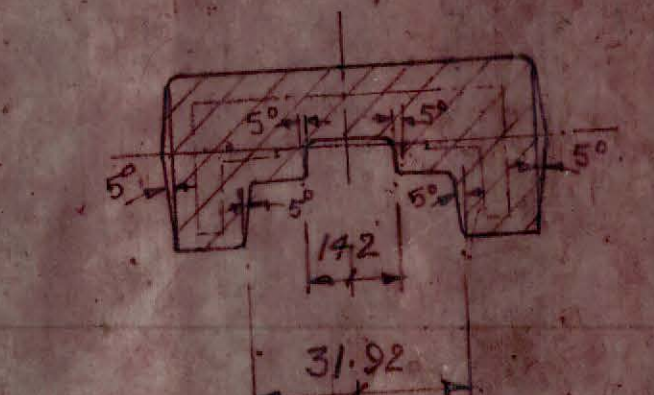
SEC. 4-A



SEC. 4-M



SEC N=0



255 60

DIMS. ARE IN MM.
TO BE MACHINED ALL OVER
THIRD ANGLE PROJECTION.

MATERIAL: ALLOY TO CHEMICAL COMPOSITION DTG 5044 AND DTG 5044 DTG 5044
AFTER FORGING THE BLANKS ARE SOLUTION TREATED & PRECIPITATION 15: 734-1975 GRADE 24345.
HARDENED PRIOR TO MACHINING. CONDITION WP
HARDNESS - $\geq$ 110 HB (10/500) (130 HV)

NOTE -

- DRAFT ANGLE - 5°
- RADIUS IS TO BE TAKEN WHERE NOT MENTIONED.
- TOL. ON ALL DIMS ± 0.3 UNLESS OTHERWISE SPECIFIED
- TOL. ON ALL RADII $\pm 5\%$ OF DIMENSION.
- TOL. ON ALL ANGLES $\pm 0.50^{\circ}$ FOR ANGLE SHOWN IN DEGREE.
- TOL. ON ALL ANGLES $\pm 0.5'$ FOR ANGLE SHOWN IN DEGREE & MINUTE.

SMALL ARMS FACTORY
KANPUR

DRN. Sd/- A. SINGH
RD. Sd/- G.B.
TD. G.L.
APPROVED

FORGING DRG
FOR
GUN MACHINE 7.62 mm
TK 71 TURRET
BODY COVER DRG. NO. 23055A

SCALE 1:1	DRG NO
NO OF SHTS - 1	SKM- 174 *
SHT NO. 1	