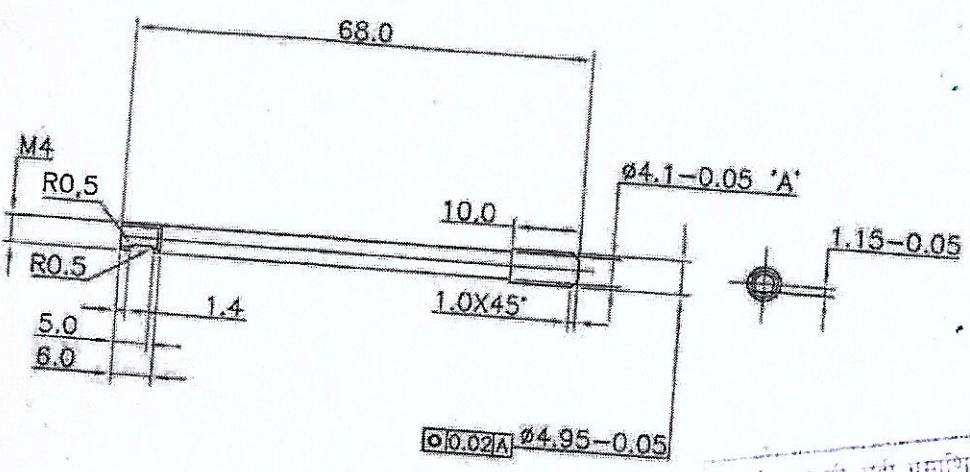


①

ISS C V WA S SS IC DRG.No. 0000 3000 9000 0020 3040 2020

GEN TOL FINE/MEDIUM/COARSE CLASS TO IS:2102 DRG CONVENTIONS CONFIRM TO INDIAN STD DIMN IN mm UNLESS OTHERWISE STATED



प्रमाणित की गई प्रतिलिपि
 प्रमाणित दिनांक.....
 Certified as correct copy
 of drawing
 27/6/18

NOTES:—1) REMOVE ALL SHARP EDGES AND BURRS.
 2) HARDNESS :350-400 H.V.

3	29/08/17	M-38	MATERIAL & HARDNESS CHANGED	---
2	12/12/16	M-36	DIMN. 68.0 WAS 65.0 DRG REVISED & VIEWS AMMENDED	B-2
1	05/01/16	M-31	DIMN. 1.0X45° ADDED	C-2,3
S No	DATE	AUTHORITY	BRIEF RECORD	ZONE
DRN	PRANAV	CHD	MATERIAL:	CD GO

APPD DATE 29/08/2017 For Director

STEEL TO IS: 5517-1993, Gd 40Ni6Cr4Mo3(En-24)

PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'

SCALE 1:1 EST MASS TITLE

DESIGN AUTHORITY ARDE PUNE-21

ROD FRONT SPRING RECOIL

DRG.No. 0204 0302 0006 0030 00DD

PART No IC SS S AA A C SST

DS CAT No AHSP

1 2 3 4