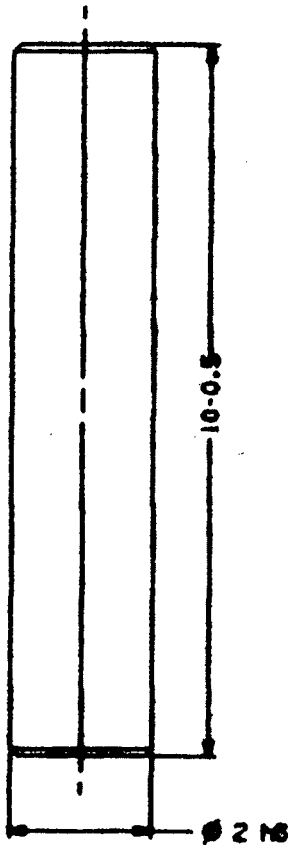


TO BE MARKED ON TOOL/GAUGE/PART
DRG. NO.

TRD-1-2-2278

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MATERIAL: SIS 2258 OF S.S EN ISO 683-17 1.3505

HARDENED AND TEMPERED SO THAT $T_b > 800 \text{ N/mm}^2$
WHEN LOADED IN RADICAL DIRECTION

√16

				ITEM No.	DESCRIPTION	SYM	MATERIAL
INSP.	DATE	JRM/ CAD	DA No	HEAT TREATMENT Rc.			PIN
AMENDMENTS				▽12.5-25 Rc	▽▽0.2-0.8 Rc		
JRM/ CAD				▽▽1.0-0.3 Rc	▽▽▽0.1-0.025 Rc	M/C	
JRM/ CAD	DATE			DIMENSIONS ARE IN mm.		DRG. No.	
OKD	OKD			UNREL. DIMS. INDICOR MEDIAN		TRD-1-2-2278	
DRN	TRD			SWHP EDGES TO BE REMOVED		SCALE-10:1	
				GUMED SURFACES SHOWN BY THICK LINES			
APPROVED BY				ORDNANCE FACTORY KHANNA		No. OF SHE. - 1	SHEET No. - 1
PS/GS.				STORE: - BMM HEAT 551		COMPT. - PIN	
				DRG. No.		DRG. No. & ADDRESS	