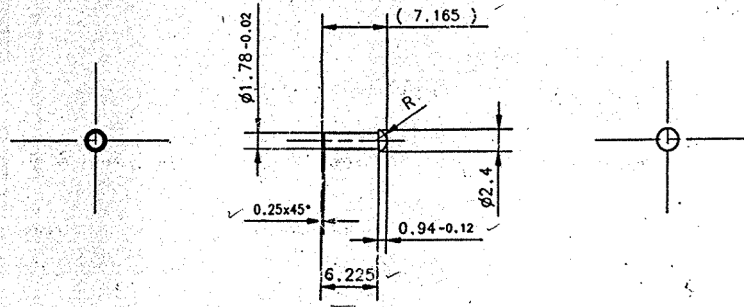


DRG. NO.

DIMENSIONS ARE IN mm.
INFORMATION MARKED THUS 'T' TO BE MARKED ON
UNTOLERATED DIMENSIONS AS PER IS. 2102 (MEDIUM)



MATERIAL :- STEEL BS:970 Pt.5:1972 GR.070 A-72

TREATMENT :- HARDENED & TEMPERED TO H.V. 300-350

PROTECTIVE FINISH :- PHOSPHATE TO SPECN. JSS 0465-01:1988
CLASS I PAINT REF. STOVING BLACK TO
SPECN. JSS:8010-37 MATT. FINISH

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
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DA. NO. 8996/14/ SDO/01 29-5-09 VSA	SIGNATURE & DATE	SUB: PIN STOP BOLT LOCKING FOR:	SCALE 2:1
	DRAWN <i>[Signature]</i>	OF: .315" SPORTING RIFLE	STORE DRG. NO.
	CHECKED <i>[Signature]</i>	DES. REF. NO: <i>SP-4B</i> ASSY. DRG. NO. SP.70/1	OPERATION NO.
	OIC/D&DO <i>V. Valluradun</i>	DRG. NO: 29P 0048*	SHEETS:
	PROD. OFFICER DIV. OFFICER D&DO	ORDNANCE FACTORY TIRUCHIRAPALLI-16.	SHEET NO:
AMENDMENTS SIG. & DATE	APPROVED ON:		