

Specification No. - Canister Assembly Machining/U-3/01

Scope of work :-

- a) Machining of forged canister assembly as per ^{Per}~~Per~~ Assembly Drg No. 2440 A 20003
- b) Spot welding of fins
- c) Surface treatment of assembly.

Qty 1500 Nos

Terms and Condition's :-

- 1) The forging of Canister as per Drg No F-474A will be supplied by OFDR. It is firm's responsibility to collect the forgings from OFDR/Pune.
- 2) The material required for fins are to be purchased by the firm.
- 3) All materials required for surface treatment of Assembly will be in the scope of firm.
- 4) The firm will manufacture 5 nos of advance samples for inspection at OFDR. After clearance by OFDR, bulk manufacturing will be undertaken by the firm.
- 5) The scrap generated during machining process will be disposed off by the firm. The firm has to consider the credit for the same while quoting the price.
- 6) The machined item has to be supplied in proper packing conditions.
- 7) The final inspection will be carried out at OFDR. If the machined items are found rejected the cost of forged material will be recovered from the firm.