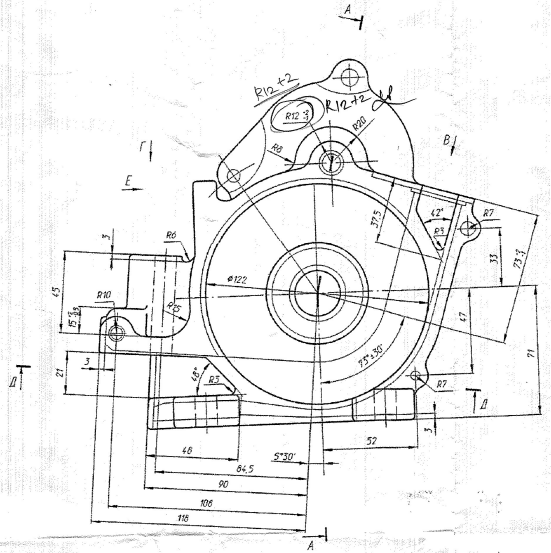

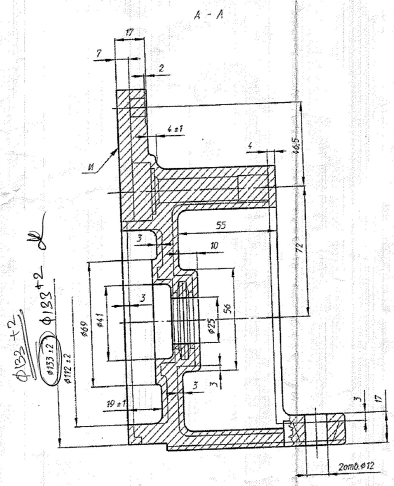

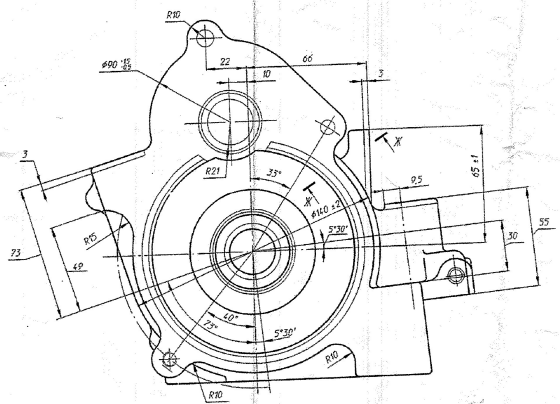

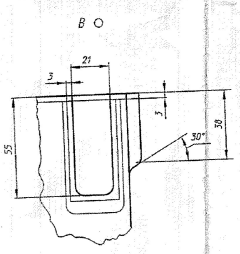

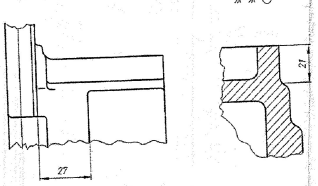

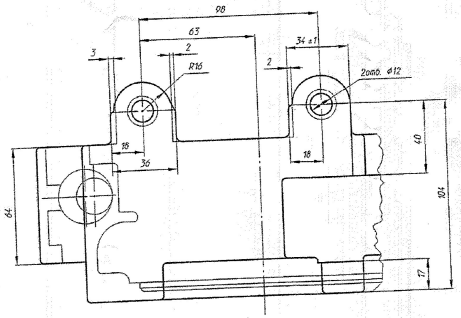

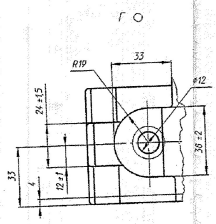

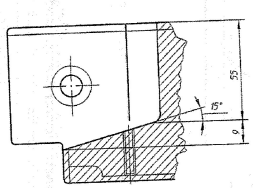

1. Материал отливки сталь 32Х06Л ГОСТ 977-88.
2. Отливка 1-й группы ГОСТ 977-88.
3. Твердость 255...217 НВ - обеспечивает термический цех
4. Литейные уклоны не более 1,20 наружу.
5. Неуказанные литейные радиусы не более 10 мм
6. Точность отливки 11т-0-0-10 ГОСТ 26645-85.
7. Деталь должна соответствовать общей части 172.ТУ10.
8. На поверхности И допускаются остатки от питателей высотой 7 мм
9. Масштаб 1:1

1. casting material - steel 32Х06Л GOST 977-88.
2. casting of 1st group GOST 977-88.
3. Hardness 255.... 217 HB - Ensured by heat-treatment shop.
4. Casting drafts - max. 1:20 outside.
5. Unspecified casting radii - max. 10 mm.
6. Accuracy of casting 11m-0-0-10 GOST 26645-85.
7. The part should conform to general section of 172. TY 10
8. On surface И, remnants of runners may be allowed upto 7 mm height.
9. Scale 1:1.

PILOT SAMPLE SHOULD BE APPROVED BEFORE BULK SUPPLY.

MATERIAL Сталь 32Х06Л ГОСТ 977-88		EST. CASTING WT. 8.5kg	
ALTERNATE MATL.			SCALE NTS
DRAWN	CHECKED	APPROVED	

USER APPROVAL

DRAWING No. : 172.26.013-2A-C

NOMENCLATURE : HOUSING

HEAVY VEHICLE FACTORY, AVADI, CHENNAI.