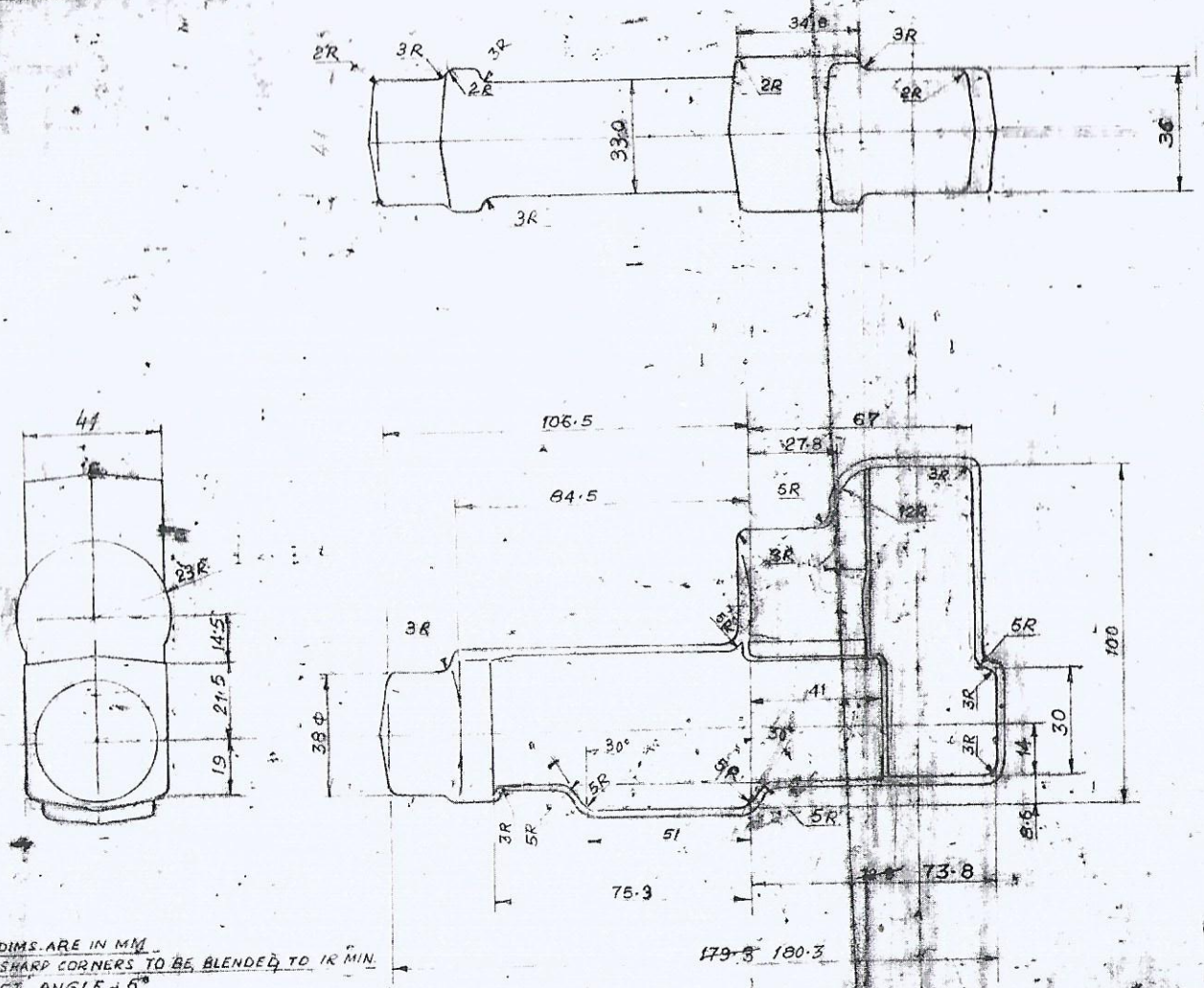
SKM-282 *23-4

LOPSA SRAE(SA)	F.I.D.O. JNHIDO	D.A. NO
		M17/84
		M-31/86

21/01/20



RANGE	TOLERANCE
	+1.8 −0
	+2 −0
	+2.2 −0

MATERIAL :-
B.S. 970 Pt 1 ~~1972~~ 1986 GR 060 A62
OR
~~GR 080 A62 (EN 43D)~~
OR
GR 080 A67 (EN 43E)
OR
GR 060 A67

NOTES :-
ALL DIMS. ARE IN MM
ALL SHARP CORNERS TO BE BLENDED TO 1R MIN.
DRAFT ANGLE - 6°
TOLERANCES ON DIMENSIONS :-
0 TO 32 :- +1.8 −0
32 TO 100 +2 −0
100 TO 160 - +2.2 −0

MISMATCH - 7°
NORMALISED.
(HARDNESS 210-250 HB)

THIRD ANGLE PROJECTION

7.62 MACHINE GUN	DRN.
BLOCK FRONT DRG. NO. 1025 A	TRCD.
FORGING DRG. FOR BLOCK FRONT	CHKD.
	APPROVED
SCALE	FIDO 1 OF 3A
SMALL ARMS FACTORY KANPUR	DRG. NO. SKM 282 *23-4
	SHT. 1 OF SHT. 1