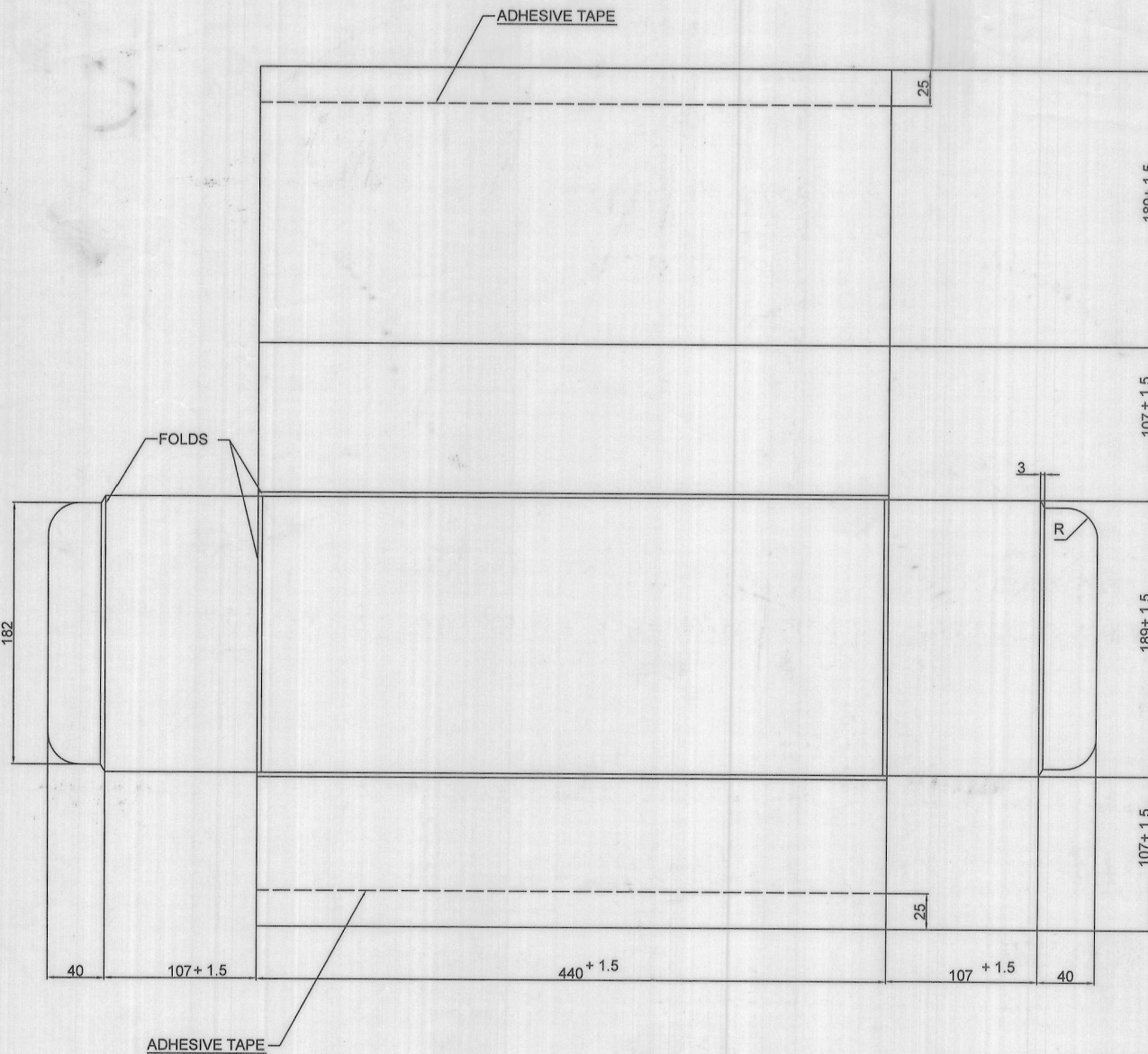


DIMENSIONS ARE IN MM.

**NOTES :-**

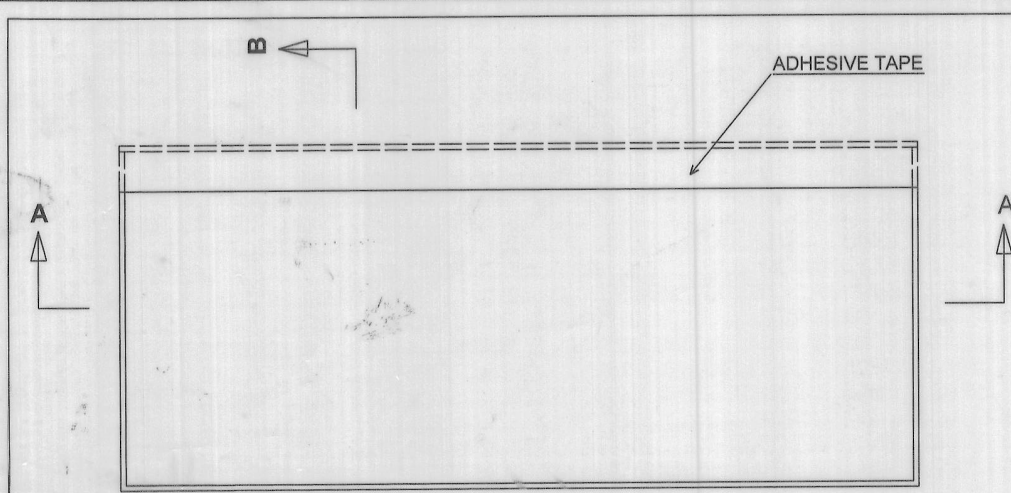
1. THE INNER PACKAGE SHOULD BE SNUG FITTING IN THE OUTER PACKAGE
2. MATERIAL TO BE USED - PAPER AND BOARD CORRUGATED AMMUNITION AS PER SPCN. NO. JSS - 8135 - 08 : 2008 (REV. NO.3)
3. THE ADHESIVE TAPE TO BE USED FOR JOINING THE TWO SIDES OF THE OUTER PACKAGES. SHOULD BE TAPE ADHESIVE WATER PROOF FABRIC BLACK COLOUR 50 MM WIDE AS PER SPCN. NO. : IND / ME / 790 (a) DC 3547 - ME - 10.12.98
4. BURSTING STRENGTH AS PER IS : 2771 : MIN 8 KgF /CM<sup>2</sup> FOR SINGLE WALL OR THREE PLY CORRUGATED FIBRE BOARD.
5. EDGES SHOULD NOT BE CURVED.
6. ONLY INNER PORTION OF OUTER TO BE WAXED.

ORDNANCE FACTORY BHANDARA	
<b>CORRUGATED CARD BOARD BOX (OUTER)</b>	
DATE :- 29.06.2012	SCALE :- 1:1
DRN :- WDK	DRG. NO. :-
TCD :-	
CKD :- <i>Tham Jw</i>	<b>OFBA/BT/52 'G'/1</b>
APPROVED BY	FINAL APPROVAL
DVO/BT	GPO/BT

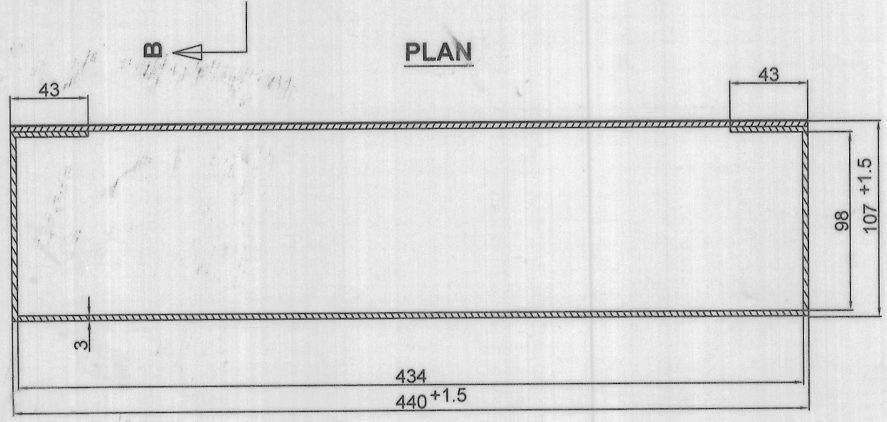


THICKNESS OF SHEET 2.9 MM.

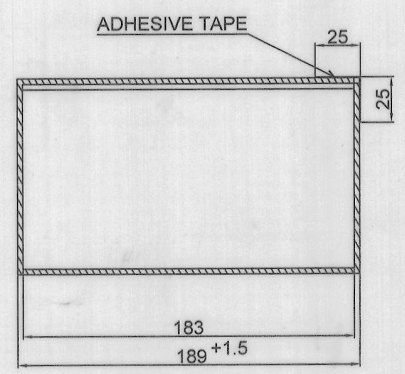
DIMENSIONS ARE IN MM.



**PLAN**



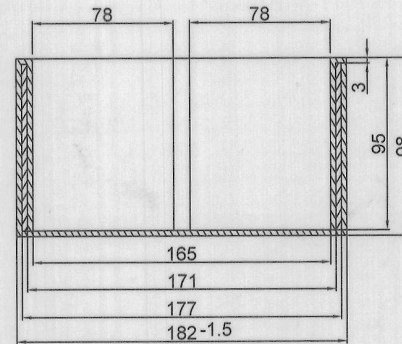
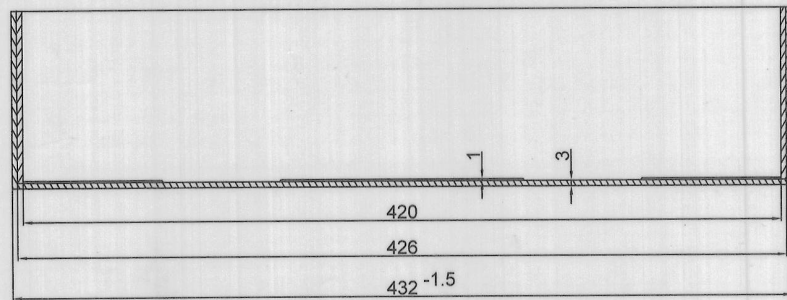
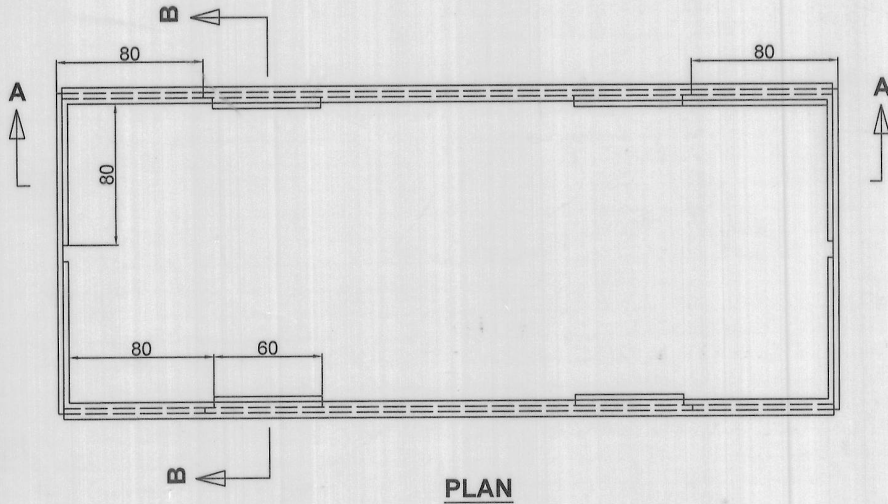
**SECTION :- 'A - A'**



**SECTION :- 'B - B'**

ORDNANCE FACTORY BHANDARA	
<b>CORRUGATED CARD BOARD BOX (OUTER) ASSEMBLY</b>	
DATE :- 04.07.2012	SCALE :- 1:1
DRN :- WDK	DRG. NO. :-
TCD :-	
CKD :- <i>Arjun J...</i>	<b>OFBA/BT/52 'G' 1 / 1</b>
APPROVED BY	FINAL APPROVAL
DVO/BT	GPO/BT

DIMENSIONS ARE IN MM.

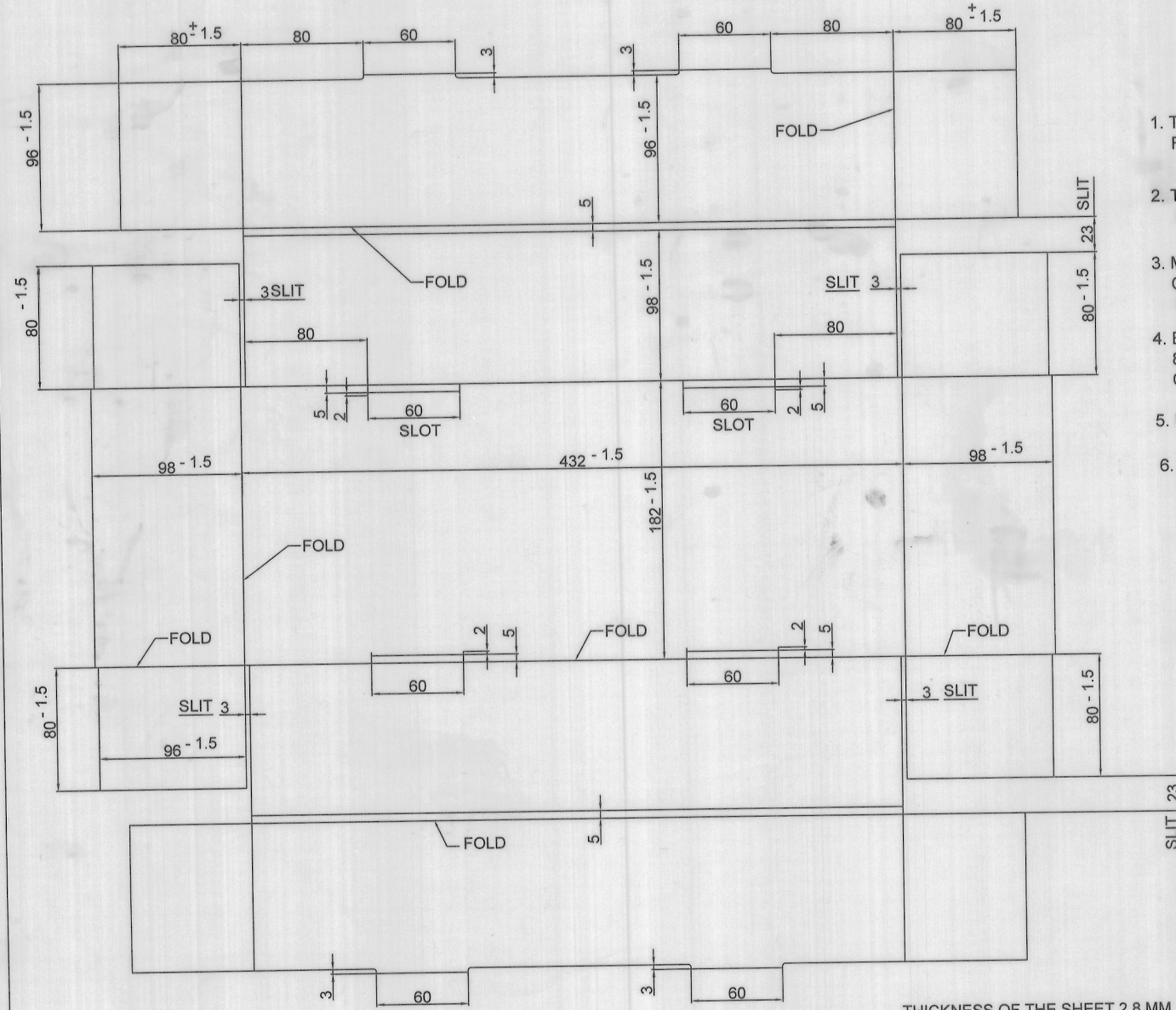


ORDNANCE FACTORY BHANDARA	
<b>CORRUGATED CARD BOARD BOX (INNER) ASSEMBLY</b>	
DATE :- 05.07.2012	SCALE :- 1:1
DRN :- WDK	DRG. NO. :-
TCD :-	
CKD :- <i>Pravin Jw</i>	<b>OFBA/BT/53 'G' 1 / 1</b>
APPROVED BY	FINAL APPROVAL
DVO/BT	GPO/BT

DIMENSIONS ARE IN MM.

**NOTES :-**

1. THE INNER PACKAGE SHOULD BE SNUG FITTING IN THE OUTER PACKAGE
2. THE INNER BOX SHOULD RETAIN RECTANGULAR SHAPE FOR PROPER FITTING TO OUTER.
3. MATERIAL TO BE USED - PAPER AND BOARD CORRUGATED WAXED AMMN. AS PER SPCN. NO. JSS - 8135 - 08 : 2008 (REV. NO. 3)
4. BURSTING STRENGTH AS PER IS : 2771 : MIN 8 KgF /CM<sup>2</sup> FOR SINGLE WALL OR THREE PLY CORRUGATED FIBRE BOARD.
5. EDGES SHOULD NOT BE CURVED.
6. BOTH INNER AND OUTER PORTION OF INNER TO BE WAXED.



THICKNESS OF THE SHEET 2.8 MM.

ORDNANCE FACTORY BHANDARA	
<b>CORRUGATED CARD BOARD BOX (INNER)</b>	
DATE :- 06.07.2012	SCALE :- 1:1
DRN :- WDK	DRG. NO. :-
TCD :-	
CKD :- <i>[Signature]</i>	<b>OFBA/BT/53 'G'/1</b>
APPROVED BY	FINAL APPROVAL
DVO/BT	GPO/BT