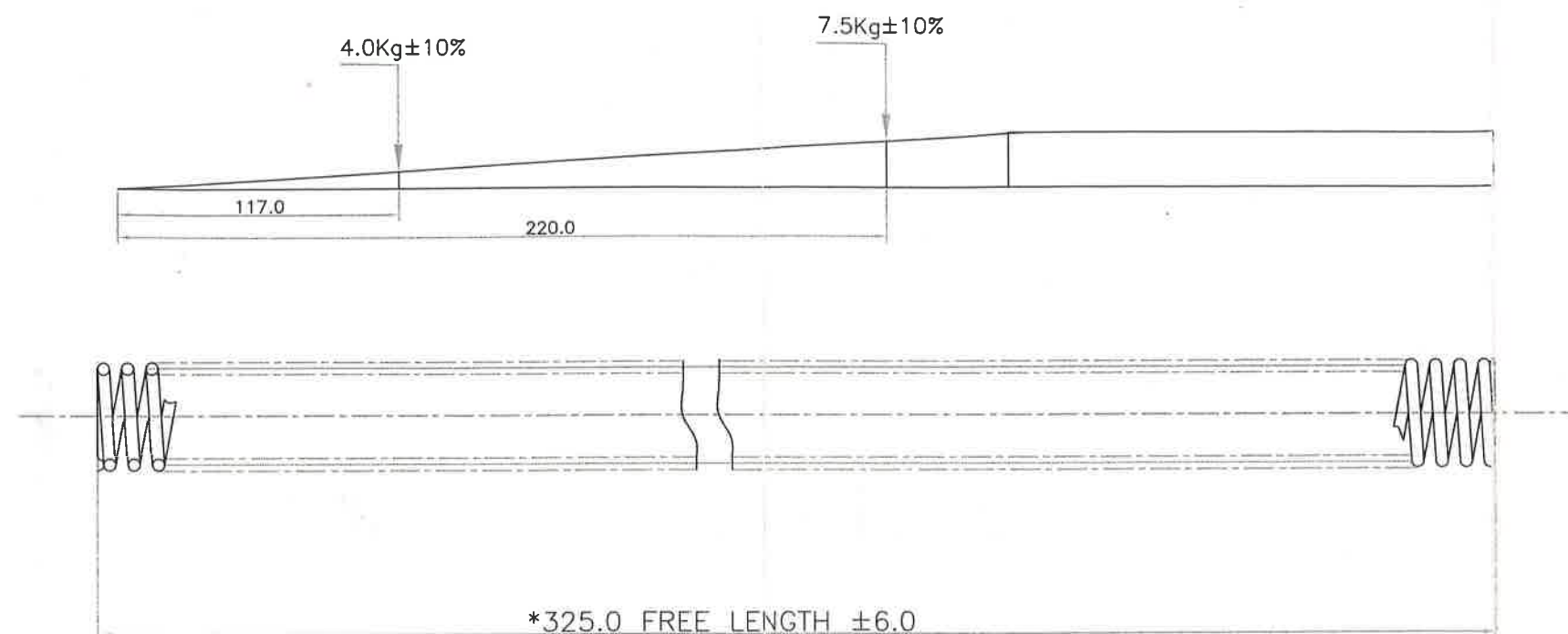


1 2 3 4 5 6 7 8 9 10 11 12

DRG. No. 02040302000600400DA
IC SS S AA A C SSTGEN. TOL. FINE/MEDIUM/COARSE
CLASS TO IS:2102
DRG. CONVENTIONS CONFIRM TO INDIAN STD.
DIMN. IN mm UNLESS OTHERWISE STATED

CONTROL COPY No. 1



SPRING DATA:-

WIRE DIA : 1.25

MEAN DIA : 10.2

No.OF EFFECTIVE COIL : 70

FREE LENGTH : 325.0±6.0

WOUND RH OR LH.

STRESS RELIEVED

TWO COILS AT EACH END TO BE CLOSED IN & GROUND SQUARE
TO THE AXIS OF THE COIL, LEAVING 3/4 OF COIL AT EACH END
NON-EFFECTIVE.

* SHOULD BE CONFIRMED AFTER GIVING THE CRAMP TEST TO SOLID LENGTH FOR 24 HOURS

Received on 29/11/15

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN. KSD	CHD.	MATERIAL:	STEEL TO IS: 4454(Pt-1) 2001, DH			
APPD.	DATE 08/11/10	For Director	PROTECTIVE FINISH:PHOSPATEDO SPECN.			
SEALED	DATE		IS:3618-1966 , CLASS 'B'			
SCALE 2:1	EST. MASS	TITLE				
DESIGN AUTHORITY	ARDE	SPRING RECOIL				
PUNE 411021						
DRG. No.	02040302000600400DA					
PART No.	IC	SS	S	AA	A	C
DS CAT. No.	AHSP					