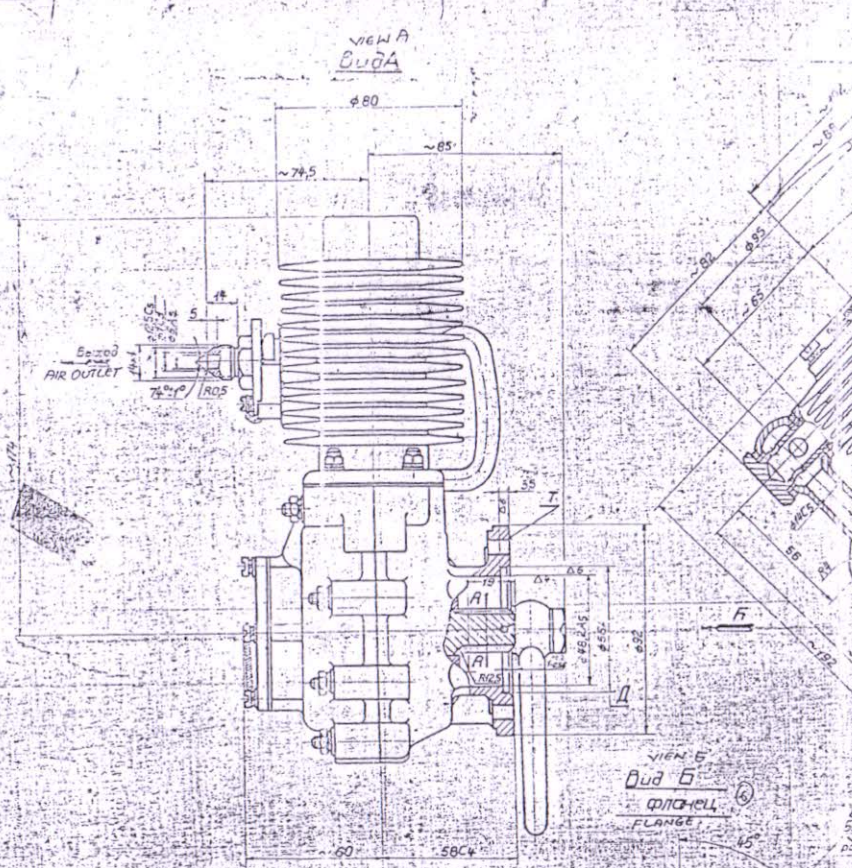
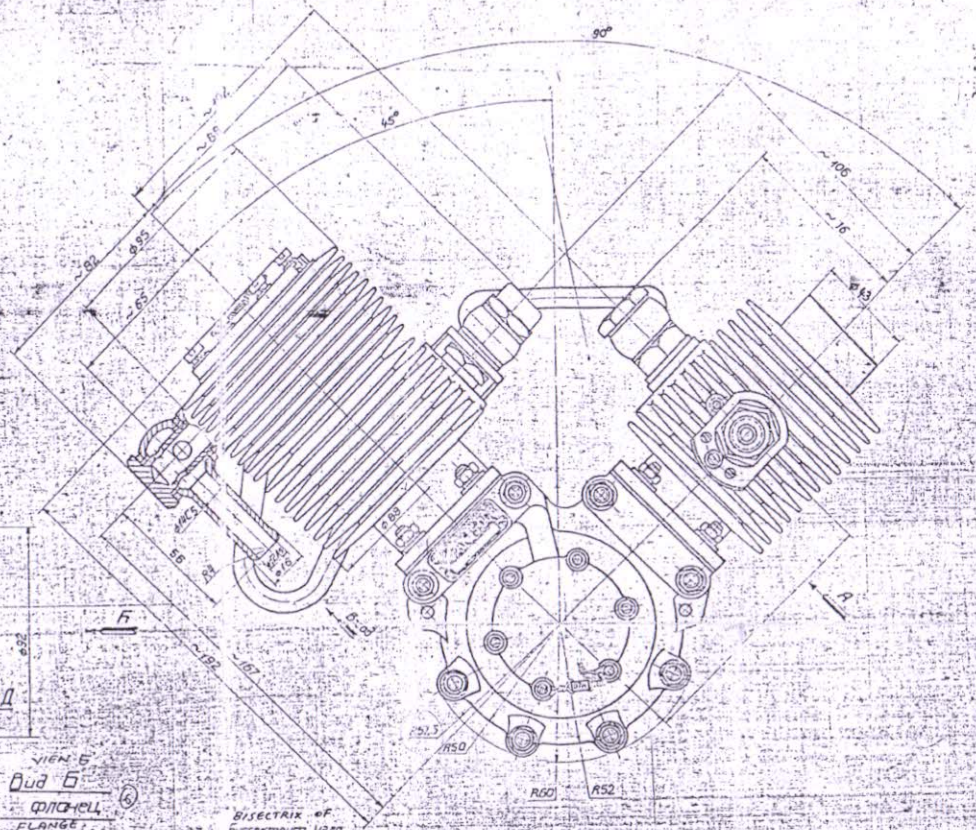
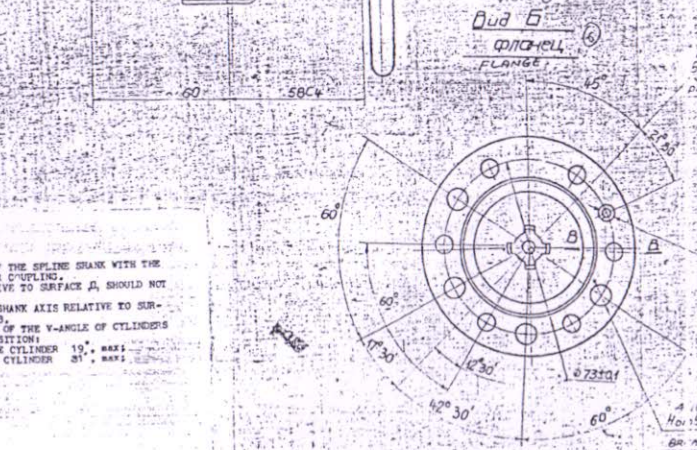
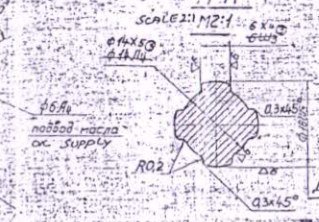
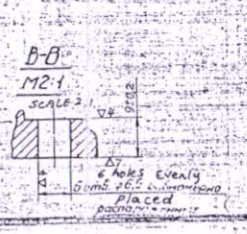
DRAWING NUMBER
AK 150C-1











1. ENSURE FLEXIBLE CONNECTION OF THE SPLINE SHANK WITH THE DRIVE BUSHING USING SPRING OR COUPLING.
2. RUN OUT OF SURFACE Д 1 RELATIVE TO SURFACE Д, SHOULD NOT EXCEED 0,08
3. NON PERPENDICULARITY OF THE SHANK AXIS RELATIVE TO SURFACE T SHOULD NOT EXCEED 0,08
4. DURING INSTALLING, BISECTRIX OF THE V-ANGLE OF CYLINDERS MAY DEVIATE FROM VERTICAL POSITION:
   a. TOWARDS THE HIGH PRESSURE CYLINDER 19°, max;
   b. TOWARDS THE LOW PRESSURE CYLINDER 31°, max;

BISECTRIX OF V-ANGLE OF CYLINDERS
Биссектриса угла развала цилиндров

PILOT SAMPLE SHOULD BE APPROVED BY A.H.S.P BEFORE BULK PRODUCTION.

EST. MASS	TO BE STAMPED OR MARKED WHERE INDICATED THUS ✱ (LETTERS)
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE	

ISSUE	DATE	NATURE OF AMENDMENTS

DRN	
CHD	
TCD	
APPD	
DATE	27/7/84
SCALE	1:1
DIMENSIONS IN mm	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED	
ALL THREADS CONFORM TO	

MATERIAL —
USED ON: AK 150C.01СБ
CONTROLLERATE OF INSPECTION(HEAVY VEHICLES) AVADI
TITLE: AVIATION COMPRESSOR AK 150C OUTLINE DRAWING
D.S.CAT NUMBER
DRAWING NUMBER AK150C-1

SIZE A1