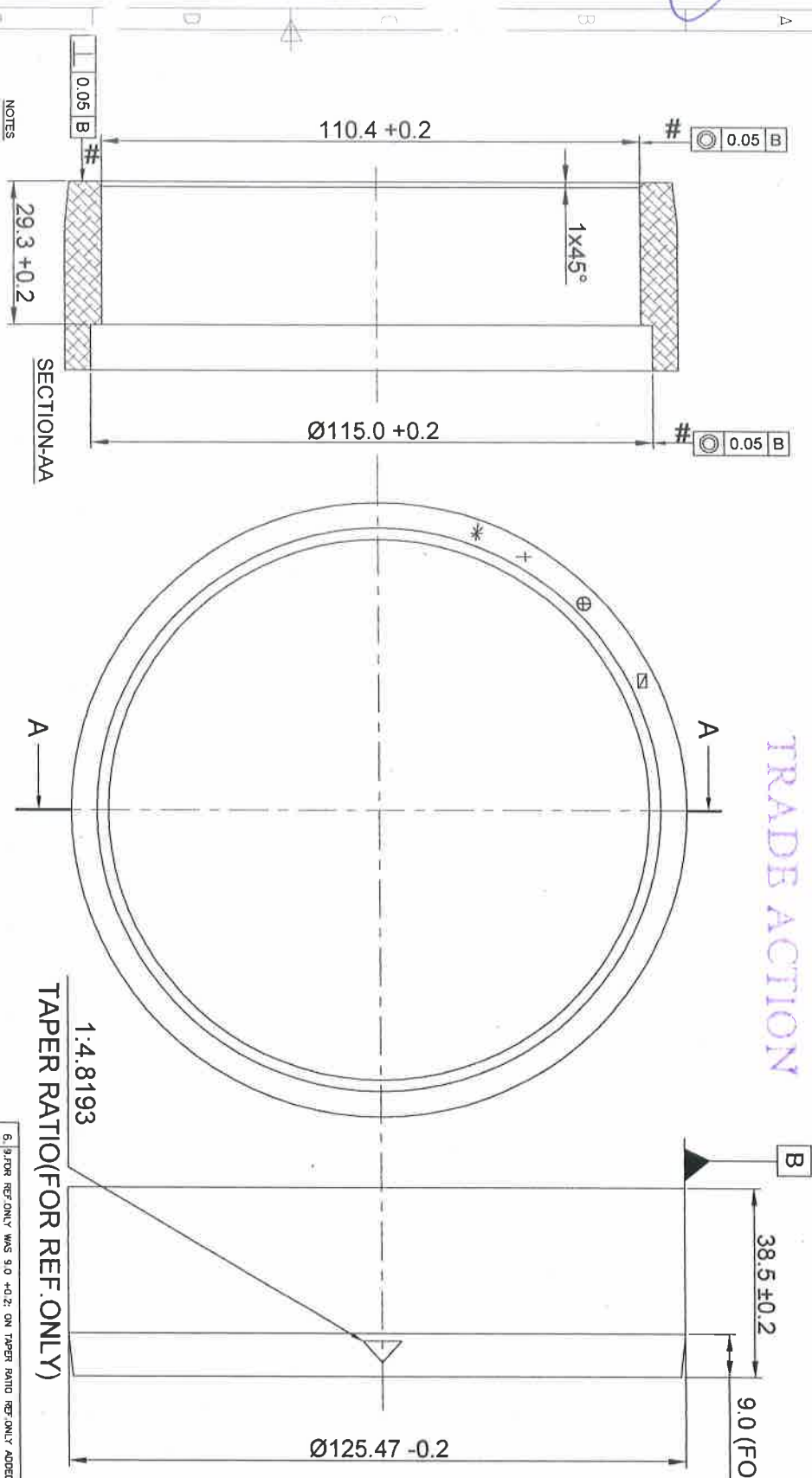


DRG. NO: 1  
C ODB 120 1 501 6

REV 2  
GENERAL TOLERANCE AS PER MEDIUM CLASS TO IS 2102

DRG. CONVENTIONS CONFORM TO INDIAN STANDARD  
DIMINS IN mm UNLESS OTHERWISE STATED.



NOTES

1. REMOVE ALL SHARP EDGES AND BURRS.
2. SURFACE ROUGHNESS  $\sqrt{}$  ALL OVER.
3. MANUFACTURE AND TESTING AS PER SPEC COA(A) 0318.
4. MATERIAL: NYLON TYPE 66SP MOLDING GRADE.
5. TO BE STENCILED
6. CONTRACTOR'S INITIALS OR RECOGNISED TRADE MARK.
7. DATE OF MANUFACTURE (MONTH & YEAR) eg: 3-82.
8. PART No.
9. BATCH No.
10. THE MACHINING OPERATIONS WILL BE CARRIED OUT IN AIR CONDITIONED ROOM.
11. WITH RH 50% TO 55% AND DRY BULB TEMP. 20° ±1° C.
12. DIMENSIONS ARE TO BE CHECKED AFTER A LAPSE OF 72 HOURS AFTER MACHINING.
13. DIMENSIONS MARKED # ARE FOR REFERENCE ONLY.

TAPER RATIO(FOR REF. ONLY)

1:4.8193

MATERIAL		6. 9/ FOR REF ONLY WAS 9.0 +0.2; ON TAPER RATIO REF ONLY ADDED	03.06.10
REF. NOTES		5. NOTE 8 ADDED REF. FAX NO. ADE/14/97-TECH/24/12/09	15/03/10 LATEST REF. /DC No.
HEAT TREAT / GROUND		4. NOTES 6 & 7 ADDED	COA (A) ISX 462
HARDNESS		3. REDRAWN BASED ON ARDE CONTROL COPY NO.3	15/05/08
SURFACE FINISH		2. DRG No. WAS DB 120 1 501 1	5/7/02
REF. MASS		1. NOTE 3 MODIFIED. SPEC. ON NOTE 5 AS PER QA/HMP	5/1/98
EST. MASS		INSTRUCTIONS: ONE TAPER ON OUTSIDE & REMOVED	
0.110 kg		REV	
		TITLE :	
		DRIVING BAND	
		FOR 120mm FSAPDS	
		HEAVY ALLOY PENETRATOR PROJECT	
		TIRUCHIRAPALLI	
		DRG. NO:	
		C ODB 120 1 501 6	

MR. S. K. 180245 AKA-9/3/15  
DATE: 9/3/15  
SIGNATURE: [Signature]