

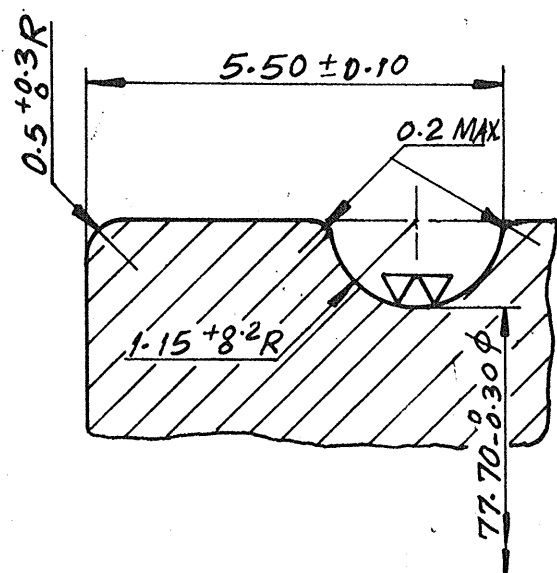
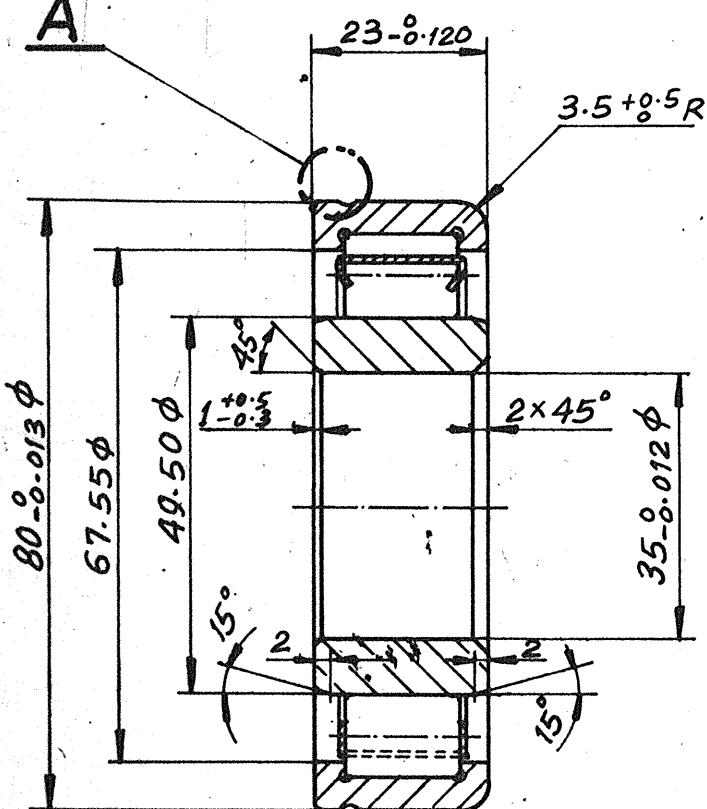
All dimensions are in mm unless otherwise stated..... Angle Projection

Nominal dims.	Tolerances in μ	Tool/Gauge No.

Surface Finish Symbols

Machining Deviation for open Dimensions

Dim.	Over Up to 315	315 Up to 1000	1000 Up to 2000	2000 Up to 4000	4000 Up to 10000	Tolerance	Hordened Ground & Ground	Fine Finishing	Smoothing	Roughing	Row (Smooth m/c)	For Roughness Values See TS: 11505



DETAIL-A SCALE=10:1

- 1) DYNAMIC CAPACITY C = 5900 kg.
- 2) STATIC CAPACITY Co = 4740 kg.
- 3) MAX. OPERATING SPEED = 3000 R.P.M (OIL LUBRICATION)
- 4) ROLLERS:-(i) NO.OFF - 14 (ii) SIZE - 11φ x 15 LONG.
- 5) CAGE MATERIAL - STEEL
- 6) INNER RACE CROWNED 20 TO 30 MICRONS.
- 7) RADIAL CLEARANCE 25 TO 40 MICRONS.

MANUFACTURER:- M/S. ABC LONAVLA

Qty.	Item No.	Description	Description & Size Material/Std. Item/Part No.	Spec./Std. No.	Pattern/Die/ Tool No.	Fin. Wt. In kg.	Remarks
Tolerances as per Std.							
Measurements to be specially checked.							
Surface protection as per Std.							
This drg. is the sole property of Telco. It should not be copied or communicated to any person without the written approval of the proprietors. E.R.C. TATA ENGINEERING & LOCOMOTIVE CO. LTD. 1976 Date Name Drawn 25-12-76 YASH CHD 25/12 P. J. 25.12.76 2748/76 - NEW RELEASE Mod. No. SI. No. Zone Reference Drg. No. NU 307 ENW Opp. Hand Drg/Plt No. Drg/Part Designation Drg/Part No. 2573 2530 31 02							

ORIGINAL