

DRAWING CONVENTIONS ARE BASED ON IS 1563

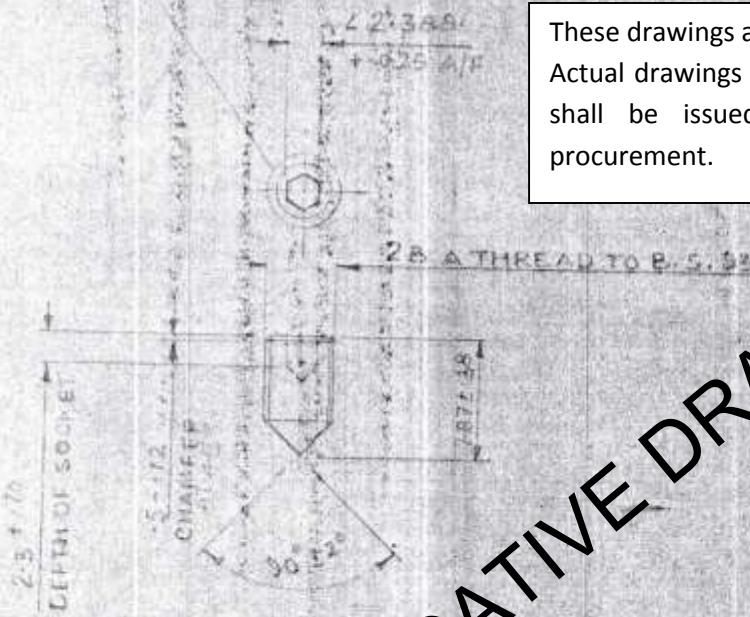
ARM - HT2 A31

ALTERNATE DESIGN TO ARM 1172A21

11 SIZE 1 HEXAGON SOCKET
SQUARE FORM

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be reproduced in any form
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writing of OFM.

These drawings are only for reference.
Actual drawings may be different and
shall be issued at the time for
procurement.



NOTES

1. SPECIFICATION AS PER BS 2470
2. FINISH - BLACKENED CONDITION
3. THREADS - BA AS PER B.S. 33
4. MATERIAL - HIGH GRADE ALLOY STEEL
5. AFTER HEAT TREATMENT, MECH PROPERTIES AS PER BS 2470

1	24-4-1	AMENDED VIDE ALL NOTES	PROV. SEALED					
2	DRN	BRIEF RECORD	INITIAL	REIN. DATE	ZONE	BRIEF RECORD	INITIAL	
3	DRN	DATE	INITIAL	DRN, ARE IN M.D.				
4	DRN			MATERIAL				
5	CHD			SEC. REF. NO.				
6	TCD			GAUGE SPEC NO.				
7	OMP			Q.C. LISTING ARM 1172				
8	SCALE	2:1		TITLE				
9	TOL	TOL EXCEPT		LOCKING SCREW				
10				APPROVED				
11				ORG. NO.				

INDICATIVE DRAWING