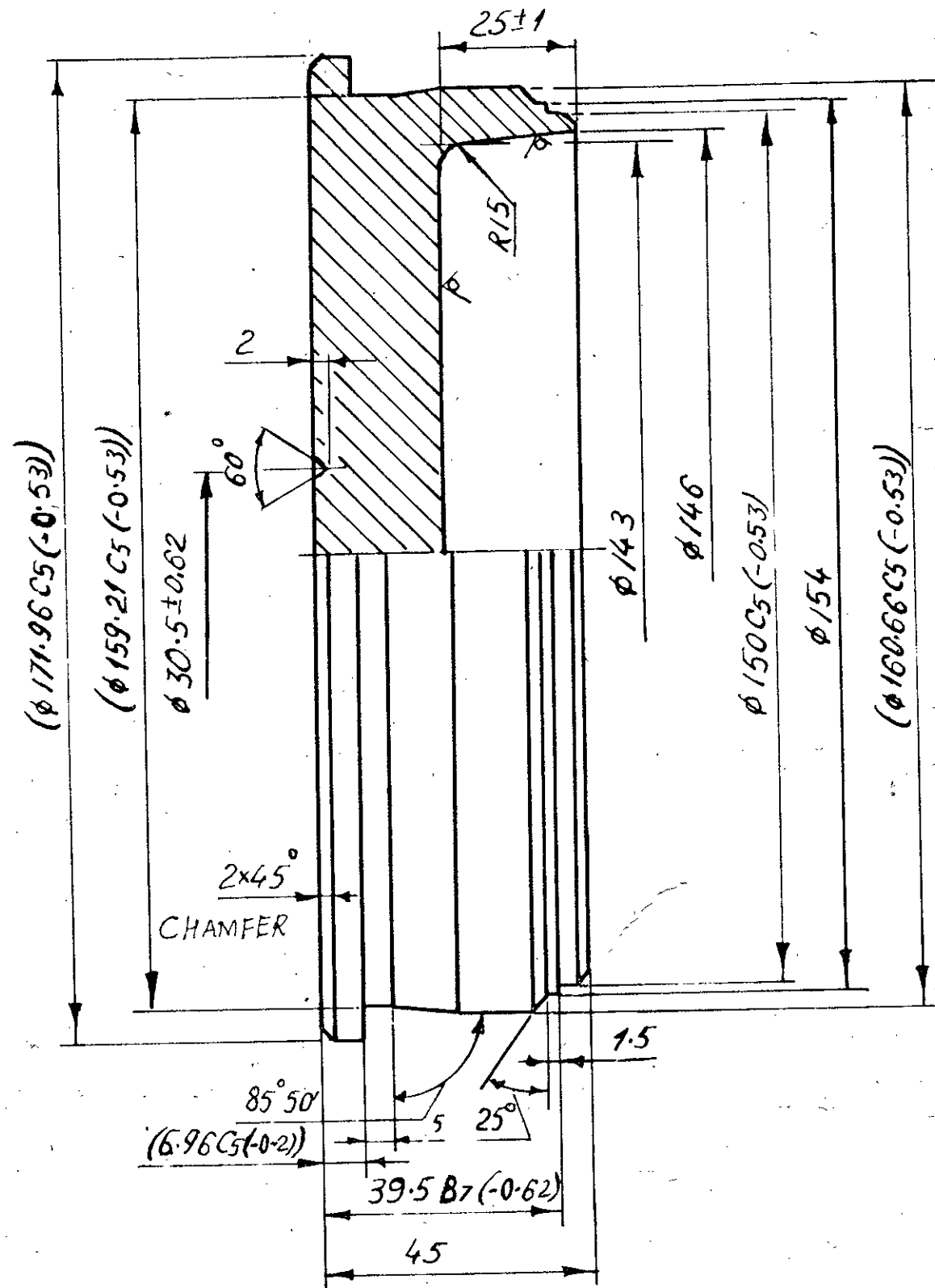


022



4-026706

Sheet No. 19



1. PERMITTED STEEL IS 10, 35, 45, GOST 1050-74.

2. IT IS PERMITTED STEEL CASTING 20Л, 30Л, 35Л, 40Л, 45Л, GOST 977-75.

IT IS PERMITTED ON THE OUTER SURFACE: [a] GROUP SURFACE DISSEMINATIONS OF SLAG OR DIRT ORIGIN OF THE DEPTH UPTO 1 mm LOCATED ON THE AREA OF 400 mm<sup>2</sup> IN QUANTITY OF 4 GROUPS

b) CAVITIES OF SLAG, DIRT OR GAS ORIGIN WITH THE DIAMETER NOT MORE THAN 4 mm DEPTH NOT MORE THAN 1 mm. IT IS PERMITTED ON THE OUTER SURFACE:

a) CAVITIES WITH DIAMETER UPTO 5 mm AND THE DEPTH UPTO 1 mm.

b) INFLUXES OF METAL WITHOUT SHARP EDGES OF THE HEIGHT NOT MORE THAN 1 mm, DIAMETER NOT MORE THAN 15 mm AND QUANTITY NOT MORE THAN 3 PIECES WHICH OCCUR DUE TO DAMAGES OF BAR (ROD).

3. DIMENSIONS ARE IN BRACKETS AFTER ASSEMBLY.

4. INNER COATING OF THE SURFACE. PRIME COAT BЛ-02 (1) GOST 12707-77. PRIME COAT AK-070 (1/8) OST 6-10-401-76.

5. FOR THE REMAINING MECHANICAL REQUIREMENTS ARE AS PER OST B 84-485-71 AND Ty Ay 04989-57.

R NO	DATE	AUTHORITY	REVISION.	ZONE	AHSP	D.O	SIG.
	28.10.85	DCI 33853-A	DRG. SEALED PROV.				

APPD: *Saxumest*  
FOR C.I. (A)  
AHSP:  
C.I. (A) KIRKEE

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BOTTOM	
STEEL 20 GOST 1050-74.	Scale 1:1
Sheet No. 19	