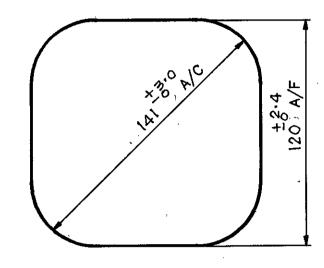
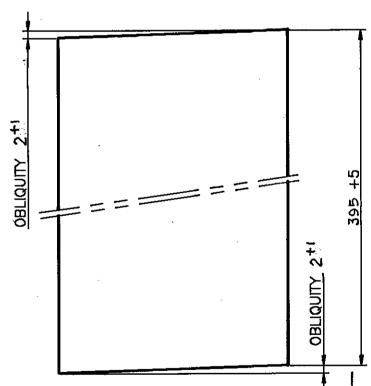
DRG. NO: F-456 D





NOTE:

- 1) PARTING OF BILLETS ARE TO BE GOVERNED BY THE WEIGHT AND NOT BY LENGTH.
 LENGTH AS MENTIONED IS FOR GUIDANCE ONLY.
- 2) 25-30mm WITH "BROWN" COLOUR BAND IS TO BE PAINTED THROUGHOUT THE LENGTH AND PARTED FACE OF EACH PARTED BILLET ON ONE SIDE.
- 3) HEAT CAST NO. ALSO TO BE PAINTED WITH SAME COLOUR ON ANY PARTED FACE OF EACH BILLET.
 - 4) ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT & DEBURRED. (PLUSMA/GAS CUT IS NOT ALLOWED.)
 - 5) PACKING/PALLETISATION OF PARTED BILLETS SHOULD BE SECURED BY STEEL STRAP TO FACILITATE EASY LOADING/UNLOADING. PACKING IS TO BE DONE HEAT/CAST WISE WITH STEEL TAG MENTIONING STEEL GRADE, HEAT NO, QUANTITY AND FIRM NAME.
 - 6). OTHER PARAMETERS ARE TO BE GOVERNED BY THE O.F. AJ. SPECH. NO. F-347 (LATEST ISSUE) EXCEPT POWE NO. -75,81,8-2,8-4,8-5,8-7 4-9-6

WEIGHT = 41.5 + 0.5 kg

<u> </u>		WEIGHT - 41.5 TO.5 kg						
52/2014 D	15.3.14	OBLIQUITY 2 ^{†1} WAS 1-0 mm MAX.	LQ. WM/SF	/ :				
267/13 C	22.12.13	EXCEPT POINT NO ARE DELETED FROM COLUMN NO 6	La WM/SF	DIMENSIONS ARE IN mm THIRD ANGLE PROJECTION SF SCALE: 1:2			MATERIAL: JSS 9510-1, GRADE SS/B26 NOMENCLATURE:	ORDNANCE FACTORY AMBAJHARI
562/06 B	27 /2	NOTE 6, ADDED "EXCEPT POINT NO "	WM/st	,1999 DRAWN	NAME	DATE	PARTED BILLET	DRG. NO : F-456 D
514/06 A	25.11.06	ABLIGHTY IO WAS USING	BOUN WM/SF	CHECKED JWM/CDO	Dings.	29-07-99 29:7.	LA CUITATE	SHEET NO : NO. OF SHEETS : 1
REV.	DATE	DESCRIPTION ENDMENTS	SIGN.		\(\sigma_{ij}\)	29-7- 1 9 29-7-99	store: 130mm HE	COMPT.: FORGED BODY F-262
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