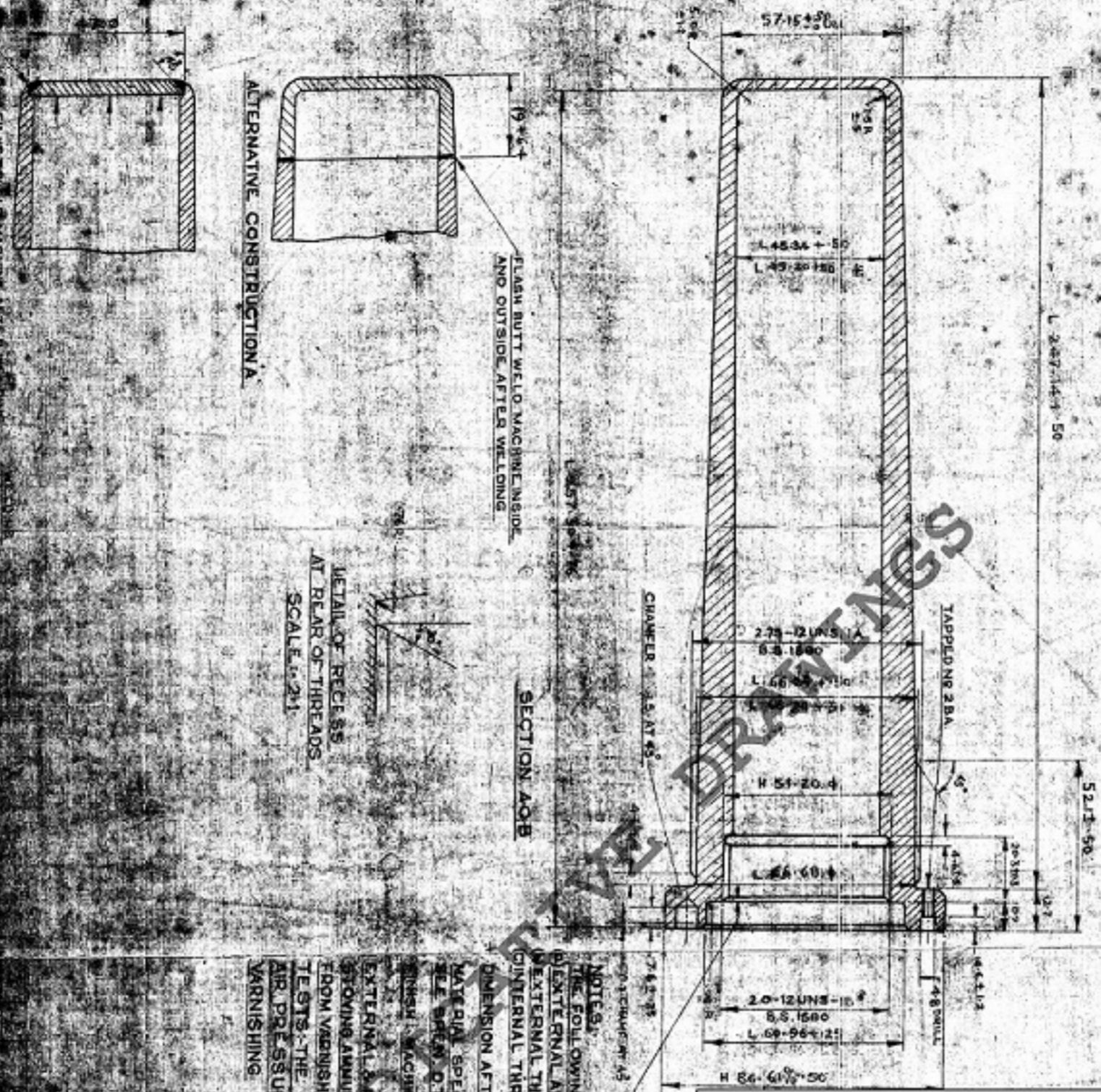
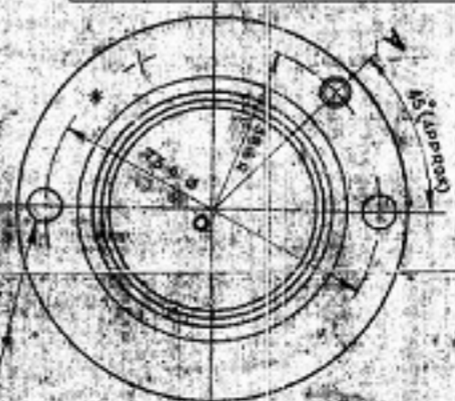


DRG. NO. 172C6

FOR EXPLANATION OF DIMENSIONING ETC. SEE IS: 26



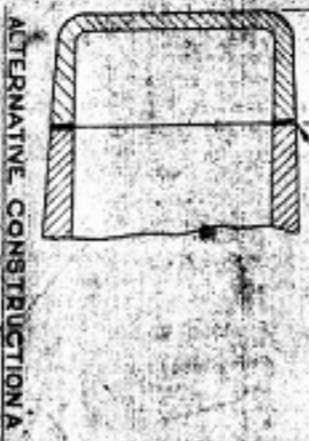
Note:-These Drawings are only for reference. Actual drawings may be different and shall be issued at the time of procurement.



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SECTION A-A

SECTION B-B



NOTES:
 THE FOLLOWING DIAMETERS MUST BE CONSIDERED WITH TOLERANCES:
 (EXTERNAL AND INTERNAL THREADS)
 (EXTERNAL THREAD AND EXTERNAL SURFACES)
 (INTERNAL THREAD AND INTERNAL SURFACES)
 DIMENSION AFTER VARNISHING
 MATERIAL SPECIFICATION: STEEL TO SPEC. IS 2062 FOR TOOL STEEL
 SEE SPEC. Q.T.D&R (AIR) 22/24/94
 FINISH: MACHINE ALLOWED TO BE PROBABLY
 EXTERNAL & INTERNAL SURFACES TO BE COATED WITH VARNISH
 STOWING AMMUNITION TO SPEC. IND/ME/514 (6) METRIC. METRIC THREADS TO BE FREE
 FROM VARNISH, & COAT WITH LITING THIN MK 8 (4) (see IS: 2062 SPEC. Q.T.D&R 22/24/94)
 TESTS: THE CONTAINER MUST BE CAPABLE OF WITHSTANDING AN INTERNAL
 AIR PRESSURE OF 7 MEGAPASCALS (1000 PSI) WITHOUT LEAKAGE, IF STIFFENED
 VARNISHING

TO BE STAMPED ON FLANGE IN STEEL
 * MANUFACTURER'S INITIAL OR RECOGNIZED
 TRADE MARK
 / DATE OF MANUFACTURE, MONTH & YEAR (E.G. 10/80)

FOR EXPLANATION OF DIMENSIONING ETC. SEE IS: 26

NO.	REV.	DATE	BY	CHKD.	DESCRIPTION
1					
2					
3					
4					
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8					
9					
10					

DTOR (AIR)

MANUFACTURER'S INITIAL OR RECOGNIZED TRADE MARK