

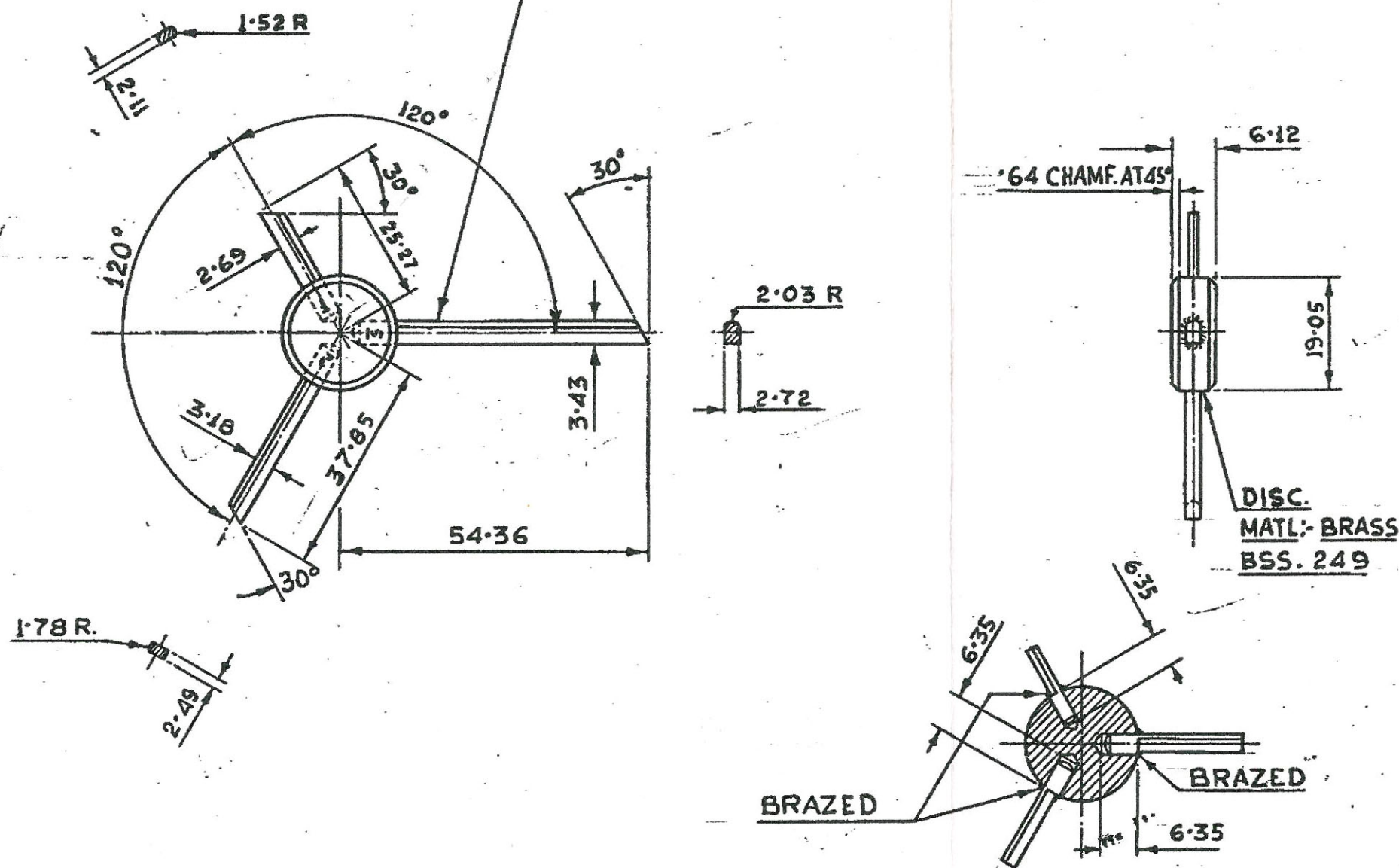
BITS - 3 NOS
 MATL:- BS. 970 Pt. 5:1972 Gr. 070A78
 HT. TREATMENT:- HRD&TEMPD TO 375-450 HV.
 FINISH:- PHOSPHATE TO SPECN. JSS 0465-01:1988,
 CLASS II OIL FINISH.

FOR EXPLANATION OF DIMENSIONING ETC.
 SEE D.D. NOTE SHEET NO.3 (LATEST ISSUE)

NOS:-1,2&3 TO BE MARKED ON BOTH SIDES OF
 THE DISC IN 3 CHARACTERS AS SHOWN.

CONTRACTOR'S CODE MARK & YEAR OF MANU-
 FACTURE TO BE MARKED ON EITHER SIDE
 OF DISC IN 2 CHARACTERS RESPECTIVELY.

6.35 DEEP -3 HOLES TO SUIT 3 CLEANING BITS
 FOR FIXING ON DISC AND BRAZED ON ASSEMBLY.



DISC.
 MATL:- BRASS
 BSS. 249

CERTIFIED COPY OF THE
 STORE DRG/GAUGE DRG/Sch/
 SPECN/NOTE SHT.
 DATE: 26/6/08 CD

METRIC

A	20900- SA	13.8.90	CL. NEG. PREPARED, TOLERANCE NOTE AMENDED & DRG. RE-SEALED PREVIOUS D.C.(I) No. 15734-SA, 18314-SA.	COPY	DGN.	DATE	NAME	ASSY. DRG. No.	CQA(SA) ICHAPUR
					DRN.			MATERIAL:- AS STATED	
					CHD.			DIMENSIONS ARE IN MILLIMETRES	
					TRD.	17-3-90	Rieram		
A	20900- SA	13.8.90	CL. NEG. PREPARED, TOLERANCE NOTE AMENDED & DRG. RE-SEALED PREVIOUS D.C.(I) No. 15734-SA, 18314-SA.	COPY	COMP.	8-6-90	Kondal		
								CLEANING TOOL. SA. NO.1	
								MK.1 FOR GUN. M/C.	
								(MAG) 7.62mm.2A	
A	20900- SA	13.8.90	CL. NEG. PREPARED, TOLERANCE NOTE AMENDED & DRG. RE-SEALED PREVIOUS D.C.(I) No. 15734-SA, 18314-SA.	COPY	SCALE	1:1			
					SEALED:-	D.C.(I)			
						15734-SA, DT. 1-9-78			
					SIG.				
A	20900- SA	13.8.90	CL. NEG. PREPARED, TOLERANCE NOTE AMENDED & DRG. RE-SEALED PREVIOUS D.C.(I) No. 15734-SA, 18314-SA.	COPY	AUTHY.	DATE	ZONE	BRIEF RECORD	
A	20900- SA	13.8.90	CL. NEG. PREPARED, TOLERANCE NOTE AMENDED & DRG. RE-SEALED PREVIOUS D.C.(I) No. 15734-SA, 18314-SA.	COPY					