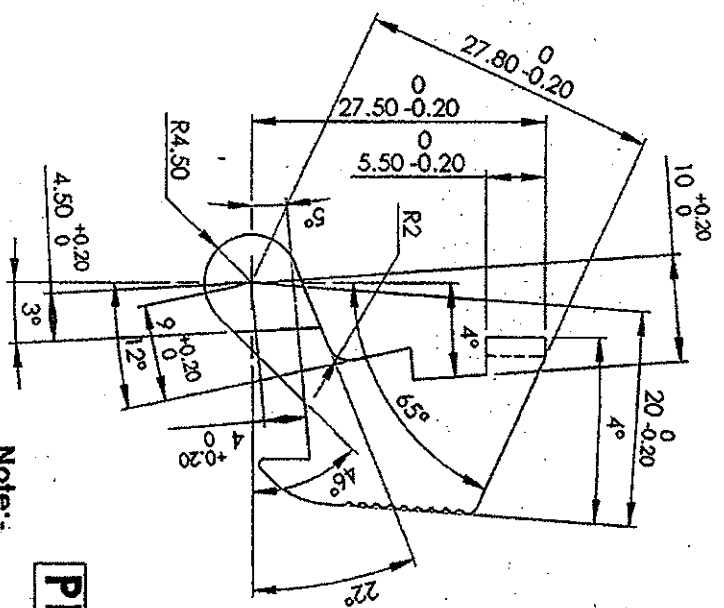
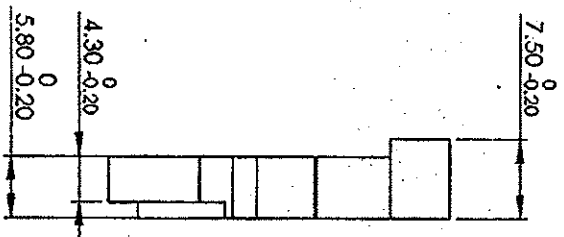
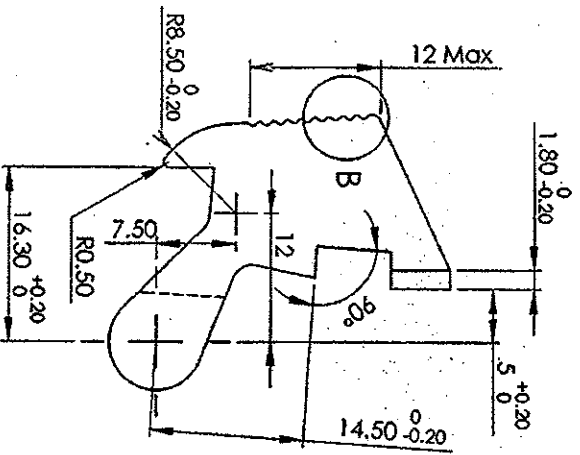




DETAIL B

PROVISIONAL

Note:-
Tolerance as per IS:1166 Class-I
Flatness Tolerance : $\pm 0.1 / 25.4\text{mm}$
Casting Radius 0.5 mm

Pilot Sample to be get approved before bulk production

Material:-

BS:3146 PART-1, 1974 Class:5, Grade:A
Non Stressed Component

Radiographic Test as per ASTM-E-192

Acceptance Standard:-

Gas hole & Foreign Material: Level:3
Shrinkage (All types) : Level:3

Hardness: 220 BHN

		SIGNATURE & DATE	
TRACED			
DRAWN			
CHECKED			
OIC/D&DO		R. J. J.	
OFFICER/PRODN.			
DIV OFFICER/D&DO		S. K. S.	
APPROVED ON. 01/01/2018			
SUB: IC Lever Locking FB		SCALE NTS	
FOR: KA007 Lever Locking Foldable Butt		QPG 1	
OF: TRICHY ASSAULT RIFLE		Weight (g) 2.05	
DES. REF. NO. K-4007		SHEETS: 1	
DRG. NO.: K-IC-4007		SHEET No.: 1	
ORDNANCE FACTORY TIRUCHIRAPPALLI-16.			