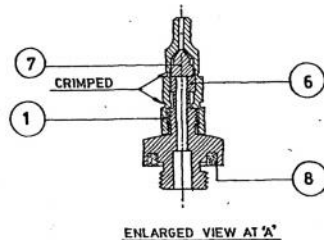
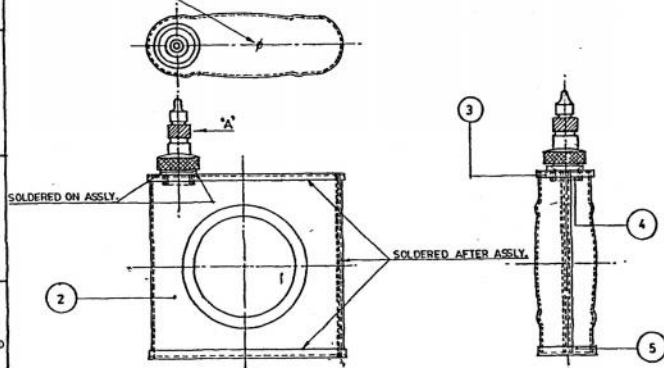


662000-0E67

CONTRACTOR'S CODE MARK & YEAR OF MANUFACTURE TO BE EMBOSSED HERE IN 3-175(0-125) CHARACTERS BEFORE ASSEMBLY.

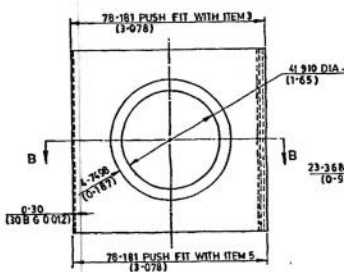


NOTE:-

CAN TO BE PAINTED EXTERNALLY WITH
PAINT R.F.U. FINISHING WAR EQUIPMENT
AIR DRYING BRUSHING/ SPRAYING OLIVE
GREEN TO SPECN-NO. JSS:8070-15.

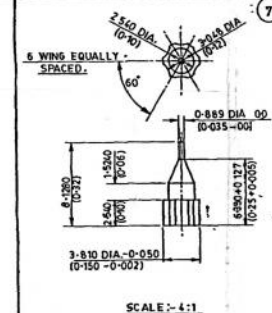
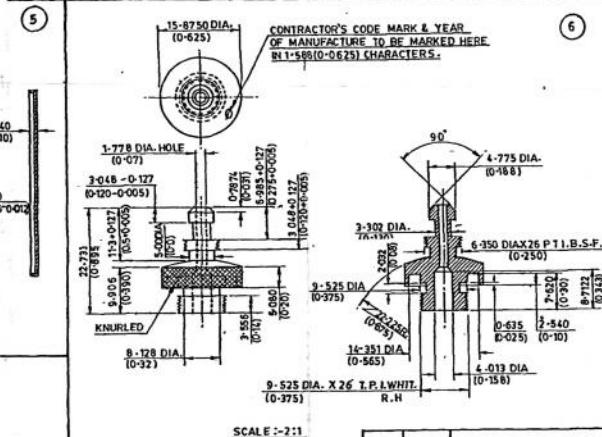
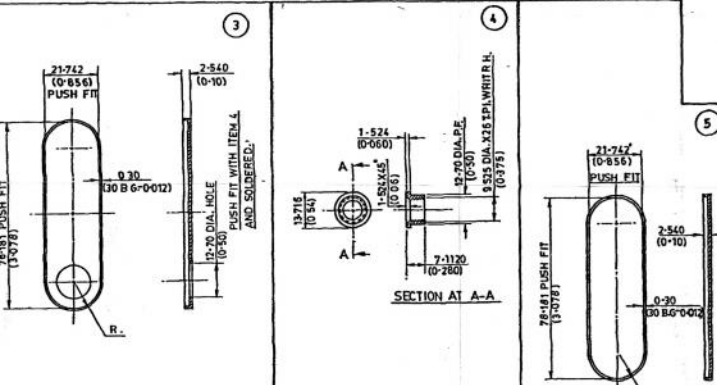
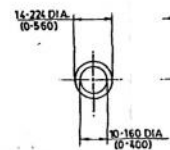
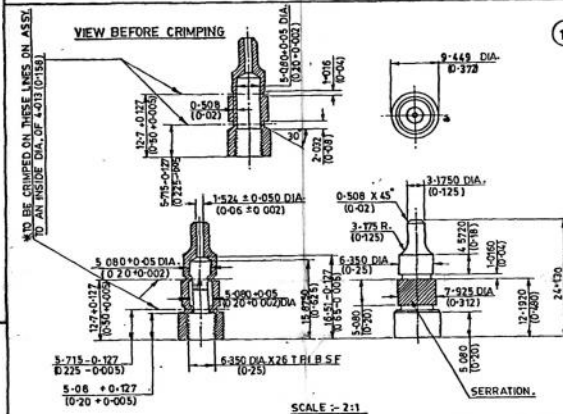
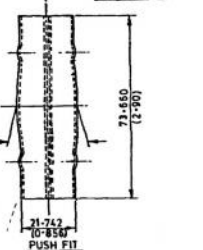
FORM TO BE MADE IN PRESS
TOOL IN BLANK STAGE.

SECTION ON 'B' B'



ENLARGED VIEW AT 'A'

SCALE:-2:1



DIMNS. ARE IN mm.

FOR EXPLANATION OF DIMENSIONING ETC.
SEE D.D. NOTE SHEET NO.3.

DIMNS. WITH BRACKETS ARE IN INCHES.

SCHEDULE OF DETAILS

DET.NO.	DESCRIPTION	NO.OF	MATERIAL	TREAT
1	OUTER VALVE	1	BRASS B.S.S.249	
2	CASING	1	(IN PLATE) (C) TO SPECN IS 977	
3	COVER UPPER	1	DO	
4	MOUTH PIECE	1	BRASS B.S.S.249	
5	COVER LOWER	1	(IN PLATE) (C) TO SPECN IS 977	
6	INNER VALVE	1	BRASS B.S.S.249	
7	PIN, STOPPER OR	1	BRASS B.S.S.249	
8	WASHER	1	LEATHER	

CERTIFIED COPY OF THE
STORE ENGINEERING DRAWING
ISSUED BY THE
DATE: 24/11/83

11.10 2001	25444-5A	PROFORMA CHANGED, DIM. SHOWN CORRECTLY, NEG. RE-TRACED AND ENG. 86-SE ALSO.	6770	Dr. M. K. 1	OT. 11.10 2001	CHD.	TRD. 11.10 2001	COMP. 11.10 2001	APPROX.	EST. MASS-64.1597	APPROVED.. DT. 10.5.83	NEG. RE-TRACED	ANSP. CQA(SA), ICHAPUR
MATERIAL :- AS STATED												ASSY.	
DATE AUTHY :- 11.10.83												DGNR'S REF.	
SEALED - D.C. NO 17743-SA, DT. 11.11.83												PART NO.	
OILER HAND. NO.1 MK.1												DRG. NO. CISA/160	
PROTECTIVE FINISH												AS STATED	
NEG. RE-TRACED												D.S. CA/4930-000799	