



1. STEEL MARK, HEAT TREATMENT METHOD, ACCEPTANCE AND TESTING AS PER LIST FOR COMPONENT FROM SPECIAL STEEL. MEDIUM HARDNESS.
2. ACCURACY OF CASTING 11 - 0 - 0 - 10 GOST 26645-85.
3. REQUIREMENTS FOR CASTING AS PER 172TY5.
4. UNSPECIFIED CASTING RADII SHOULD NOT EXCEED 8MM.
5. UNSPECIFIED DRAFT ANGLES 1:50.
6. BASE SURFACE SHOULD BE DRESSED.
7. MARK TYPE AS PER 10 AS PER GOST 2930-62
8. TO BE STAMPED.
9. OTHER REQUIREMENTS AS PER 520TY1.
10. SCALE 1:2.
11. WEIGHT OF CASTING 75.3 KG.

APPROVED  
 Divisional Officer (CA)  
 (TECH. CELL)

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| MATERIAL      | CASTING WT. | SCALE    |
|---------------|-------------|----------|
| 172 TY5       | 75.3 Kg     | 1 : 2    |
| ALT. MATERIAL | HAMMER      | APPROVED |
| DRAWN         | CHECKED     | APPROVED |

DRAWING NO. 188.10.181  
 NOMENCLATURE: BODY  
**HEAVY VEHICLES FACTORY**  
 AVADI, CHENNAI