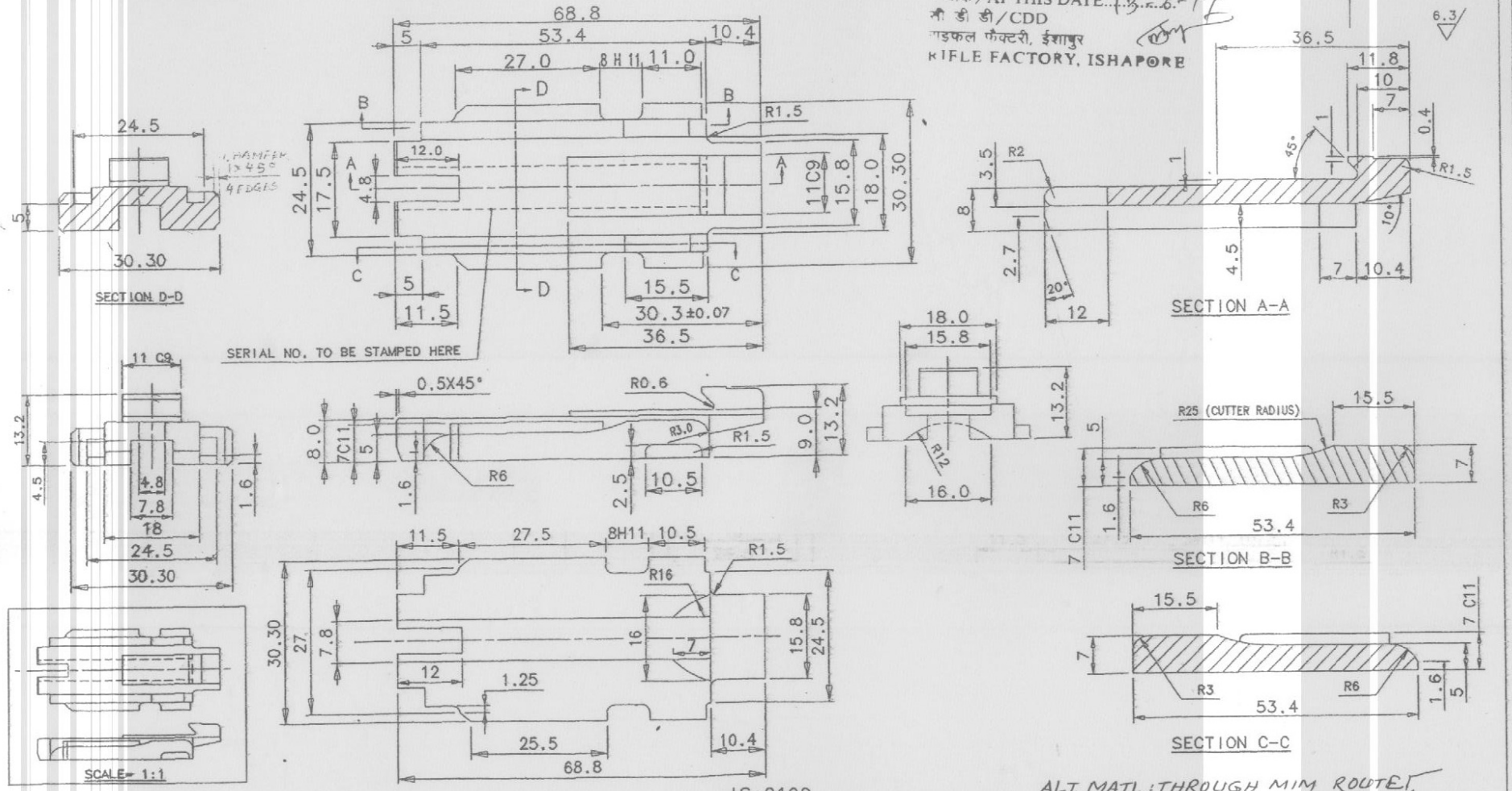
DRG.NO.PAG-0065/A

CERTIFIED COPY OF
DRG/LAYOUT/GAUGE SCHEDULE
AT THIS DATE 13.6.17
CDD
RIFLE FACTORY, ISHAPORE

DC/RFI/NO.& DATE



IS:2102

ALT. MATL: THROUGH MIM ROUTE!

DRG.PREPARED BASED ON DRG.NO.SG-008,GCF-JABALPUR

SURFACE TREATMENT

PHOSPHATED TO SPECN.JSS-0465-01 1988 CLASS-II OIL FINISH

ABOVE UP TO AND INCLUDING	G	06 TO 30	30 TO 120	120 TO 315	315 TO 1000
FINE	±0.05	±0.1	±0.15	±0.2	±0.3

NOTES:-
1. ALL SHARP EDGES TO BE SMOTHLY ROUNDED OFF
2. UNSPECIFIED RADII SHALL BE NOT MORE THAN 1mm
3. REMOVE BURRS AFTER MACHINING
4. ONE SAMPLE TO BE TRIED BEFORE PLACING BULK ORDER

TOL ON FIT	TOL IN mm
8 H11	+0.090 0.000
11 C9	-0.095 -0.138
7 C11	-0.080 -0.170

NOTE:- MANUFACTURER'S INITIAL CODE NO., YEAR OF MANUFACTURING SHOULD BE ENGRAVED AT SUITABLE PLACE.

MATERIAL: IS:4368-1967 Gd-13,Ni3Cr80
CASE HARDNESS:- 500-550 VPN
CASE DEPTH :- 0.6 TO 1mm

ALL DIAMENSIONS ARE IN MILLI METRE
IMPORTANT DIAMENSIONS MARKED THUS
INFORMATION MARKED THUS TO BE MAINTAINED

TITLE OF COMPONENT	OPERATION		2016	NAME	DATE
BREECH BLOCK SLIDE			DGN.	MMK	02.3.16
			DRN.		
ORDNANCE FACTORY BOARD RIFLE FACTORY ISHAPORE		SCALE	CKD.		
		2:1	APPD.		
BREECH BLOCK SLIDE 12 BORE MODIFIED PUMP ACTION GUN			DRG.NO.	PAG 0065 B	

MIM