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Project code-FG
QAP NO.GCF/SC/FG/32

QUALITY ASSURANCE PLAN
OF
APPARATUS PULLING BACK GUN 2A
(DRG. NO.: -8115-000184)

Prepared and published by

Gun Carriage Factory

A Unit of Advanced weapon and equipment India
Limited

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QAP

This quality plan is a general guide to meet the quality requirements of product. It consists of applicable procedures (describing production processes, inspection & testing instructions), applicable workmanship standards, the measurement tolerances acceptable, the description of material standards and so forth. It also mentions the list of documents, test certificates that will be submitted by firm to GCF along with finished component.

1. Drawing No. & Nomenclature: 8115-000184 & APPARATUS PULLING BACK GUN 2A.

2. Method of manufacture & Inspection schedule.

SL. NO	SEQUENCE OF OPEARTION/PROCESS/FUNCTIONAL/CHECK/INSPECTION.	REMARKS(SAMPLE PLAN OR ANY OTHER APPLICABLE INSTRUCTION
1	FIT ASSEMBLE ALL DETAILS AS PER DRG.	ASSY SHOULD CONFIRM ACCEPTANCE TEST
2	ACCEPTANCE TEST	

3. Inspection: Following methodology is to be followed for inspection.

3.1 Mode of Inspection & Sample Size/Selection:

(a) **At Firm Premises:** Inspection by the manufacturer for 100% quantities of lot size.

(b) **At receipt End:** Inspection by MID/QC (GCF Rep.) at receipt at GCF. Sample selection as per existing IS standard 2500 part-II, 1965.

4. List of Documents:

(To be submitted by firm along with finished product during factory end inspection)

(1) Acceptance test report after functional trail.

(2) NABL/Govt. approved Lab certificate required for material.

Date: -18/08/2022

ABJ
18.08.22
Prepared by
JWM/SC


APPROVED BY
Quality Controlling Officer