

DRG. NO.- F-640

AMENDMENTS

REV.	DATE	DESCRIPTION	SIGN.

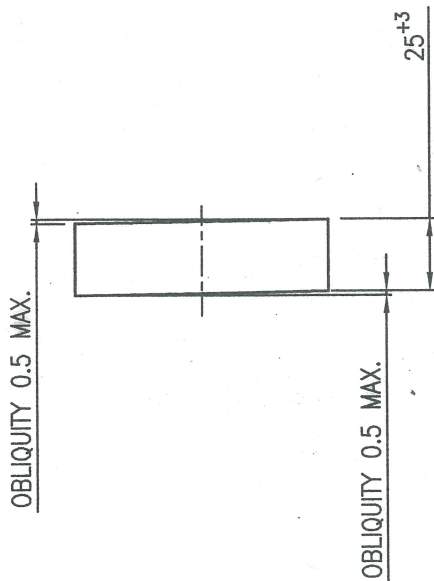
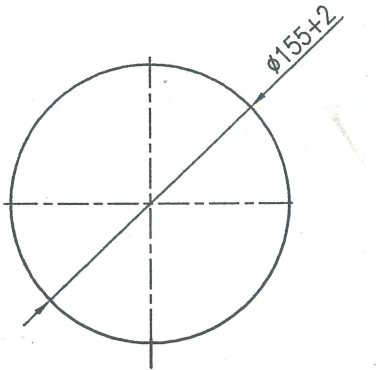
NOTE:

(i) PARTING OF BILLETS ARE TO BE GOVERNED BY THE WEIGHT & NOT BY LENGTH AS MENTIONED IS FOR GUIDANCE ONLY.

(ii) COLOUR CODE:
10 TO 15mm WIDTH "BLACK" COLOUR BAND IS TO BE PAINTED THROUGHOUT THE LENGTH OF EACH BAR ON ONE SIDE.

(iii) ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT & DEBURRED (PLASMA/GAS CUT IS NOT ALLOWED).

(iv) EACH BILLET'S HEAT NO. & SUPPLIER NAME MUST BE MENTIONED.



WEIGHT- 4+0.20kg.

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यह प्रति सी डी डी/ओ. एफ. ऐ. जे.
द्वारा ही गई है। क.का.प्र./सी.डी.डी
दिनांक: 31/1/19 JWM/CDD
Date: 31/1/19

PROVISIONAL

DIMENSIONS ARE IN mm.		MATERIAL- STEEL	आर्डनैन्स फैक्टरी अम्बाझरी ORDNANCE FACTORY AMBAZHARI
THIRD ANGLE PROJECTION		IS:5517-93 40Ni6Cr4Mo3	
SCALE - 1:4		NOMENCLATURE	DRG. NO :
2019	NAME	STEEL BILLET (FOR ADAPTOR)	F-640
DRAWN	<i>[Signature]</i>		SHEET NO.- 1
CHECKED	<i>[Signature]</i>		NO OF SHEETS- 1
HOS/CDD	<i>[Signature]</i>		REV: <i>[Signature]</i>
JWM/SF			COMPT. ADAPTOR 02676-20012A02
APPVD.	WM/SF <i>[Signature]</i>	M/C:	
		STORE: 155mm ERFB	