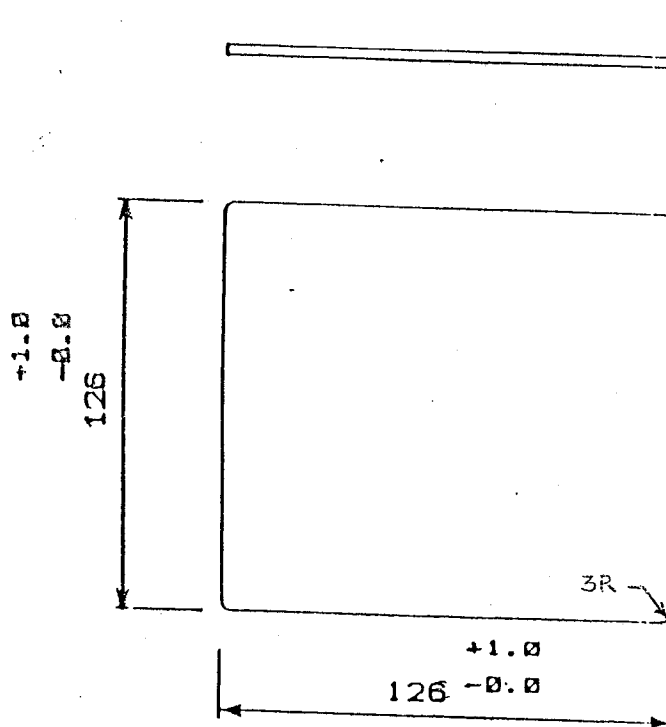
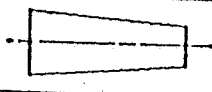


4	3	2	1
ON 1100	ORG. CONVENTIONS CONFORM TO IS SPECIFICATIONS		
PR76	GEN. TOL. MEDIUM/COARSE/FINE CLASS TO IS 2102		
NOTE:- ALL SHARP CORNER TO BE REMOVED			



*Testing may be done for
tensile & elongation
This is not clear.
Ref 24*

30/9/99	HEMRL/TECH/ED/ 1120/3	MATL SPEC AMENDED & 3R ADDED ✓				
DATE	AUTHORITY	REVISION		ZONE	AHSP	O.O.
ORG. SEALED:-			SIG.			
DRN:- SKC	CHD:-	TRD:-	COMP:-	ASSY. DRG. HEMRL 1517/2		
C.D'MAN	OIC O.O.	SCALE:- 1:2		DESIGN AUTHORITY		
APPD.		EST MASS:-		HEMRL PUNE-411021		
	FOR DIRECTOR	GAUGE SCHD:-		 		
MATL:- M.S. SHEET, 3mm THICK, IS-228		DATE:- 09-01-97		DRG. No.		
IS 2062-1994 OF ANY GRADE				HEMRL DRG 1517		
PROTECTIVE FINISH:- PHOSPHATING				DET. NO. 3 SHTS. 5 SHIT. NO. 1		
				PART No.		
				D.S. CAT. No.		
				DISP:-		

PLATE