

Sub: Prequalification criteria for Rolled Aluminum Alloy Sheet for 84mm CC of size 25MM +0.2/-0.1 MM Thick X 915 MM Wide X 1730 MM Long.

Ref: M F&CC Letter no PQC/M/F&CC dated 06/10/2018.

With reference to above , to develop a source for CCS related Tail Blanks for 84mm cartridge case store with following description,

Item code: 0613125915

Nomenclature: 25MM +0.2/-0.1 MM Thick X 915 MM Wide X 1730 MM Long ROLLED ALUMINIUM ALLOY SHEET TO SPECIFICATION

- (A) US SPECN. GR-AA 6082 IN "M" CONDITION OR
- (B) BS 1474-1987, GR-6082 IN "F" CONDITION OR
- (C) IS 733-83, GR-6082 IN "M" CONDITION.

Prequalification criteria is mentioned as below:

Essential Qualification:

- 1) Melting Furnace
- 2) Ingot Casting facility
- 3) Heat treatment furnace for Homogenisation.
- 4) Rolling Facility
- 5) Slitting/Shearing facility.

Desirable qualification:

- 1) Chemical and Mechanical properties checking facility
- 2) Macro/micro structure checking facility.
- 3) Dimensional checking facility.
- 4) Inspection facility as mentioned in specification i.e. cold rolled aluminum alloy sheets to specification as mentioned in nomenclature.

[Signature]
13/10/18
DGM/QCIM
[Signature]
13-10-2018
DGM/QC-II
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13/10/18
JE.GM/CCS
[Signature]
13/10
AGM/PL, SHELL, F&CC

[Signature]
HQ/CCS

All 4 pts. mentioned against desirable qualification to be included in essential qualification
[Signature]
15/10/18
AGM/QC

(Approved / not approved)

With incorporation as mentioned by *[Signature]*

Sr. General Manager

[Signature]
23/10