

NOTE:-

- 1) * DIMENSION ARE ENSURED BY TOOL
- 2) RADIAL RUN OUT OF SURFACE OF PITCH DIAMETER OF THREAD 'E' RELATIVELY TO THE AXIS OF SURFACES 'A' AND 'H' AT A DISTANCE OF 35 mm FROM SURFACE 'E' IN THE DIRECTION 'W' SHOULD NOT EXCEED 0.4 mm
- 3) OUT OF SQUARENESS OF AXIS OF PITCH DIAMETER OF THREAD 'E' RELATIVELY TO SURFACE 'E' SHOULD NOT EXCEED 0.2 mm (QUALIFIED TOLERANCE)
- 4) FAULT OF THE CONTINUITY OF THE METAL OF BOTTOM PART IS NOT ALLOWED.

CHECKING TO BE CARRIED OUT BY EXCESS PRESSURE 4 TO 6 atm WITH HOLDING TIME OF AT LEAST 10 sec.

LEAKAGE OF AIR IS NOT ALLOWED

- 5) THE FOLLOWING ARE NOT ALLOWED
- a)TRACES DUE TO DRILLING ON SURFACE '"/" WITH DRILL DIAMETER NOT MORE THAN 3 mm, IN THIS CASE THE DIMENSION 'M' UP TO THE BOTTOM OF DRILLING SHOULD BE AT LEAST 4.8 mm
- b)DIMENSIONS 'K' AND 'M' ARE CHECKED BEFORE THE FORMATION OF SURFACE 'B';
- c)CHECKING OF PLAY OF SURFACE 'Д' NOT TO BE CARRIED OUT PROVIDED MANUFACTURING SURFACES 'Г' AND 'Д' ONCE CLAMPING.
- d)INDUSTRIAL RECTIFIED ETHYL ALCOHOL GOST 17299-78 OF GRADE A
- e) DIMENSIONS 'P' & 'C' TO BE CHECKED BEFORE THE FORMING OF SURFACE ' "I"
- 6) OTHER REQUIREMENT AS PER OST B84-748-81
- 7) APPLICABLE GAUGE SCHEDULE G/42/003

		SCHEDULE NO:		IDODY!	STROE DRG. NO. БЩ8.035.304/с
		SCALE:	PROJECTION THIRD ANGLE	FOR 30 mm HE-I SHELL	БЩ0.000.004/С
		DRAWN BY: Mana Paul		MACHINED BODY	
		CHECKED BY: 31717			
				DOO NO BA 4490	2000
		APPROVED BY	1: ~ Ma3/04/17	DRG. NO. M-11209C	
DT. & SG.	DESCRIP		BY: JWM/SHELL		NO. OF SHTS. 2
AMENDMENTS		DATE: 5/7/17	SIGN: 25	G. & S. FY. COSSIPORE	SHT. NO. : 2