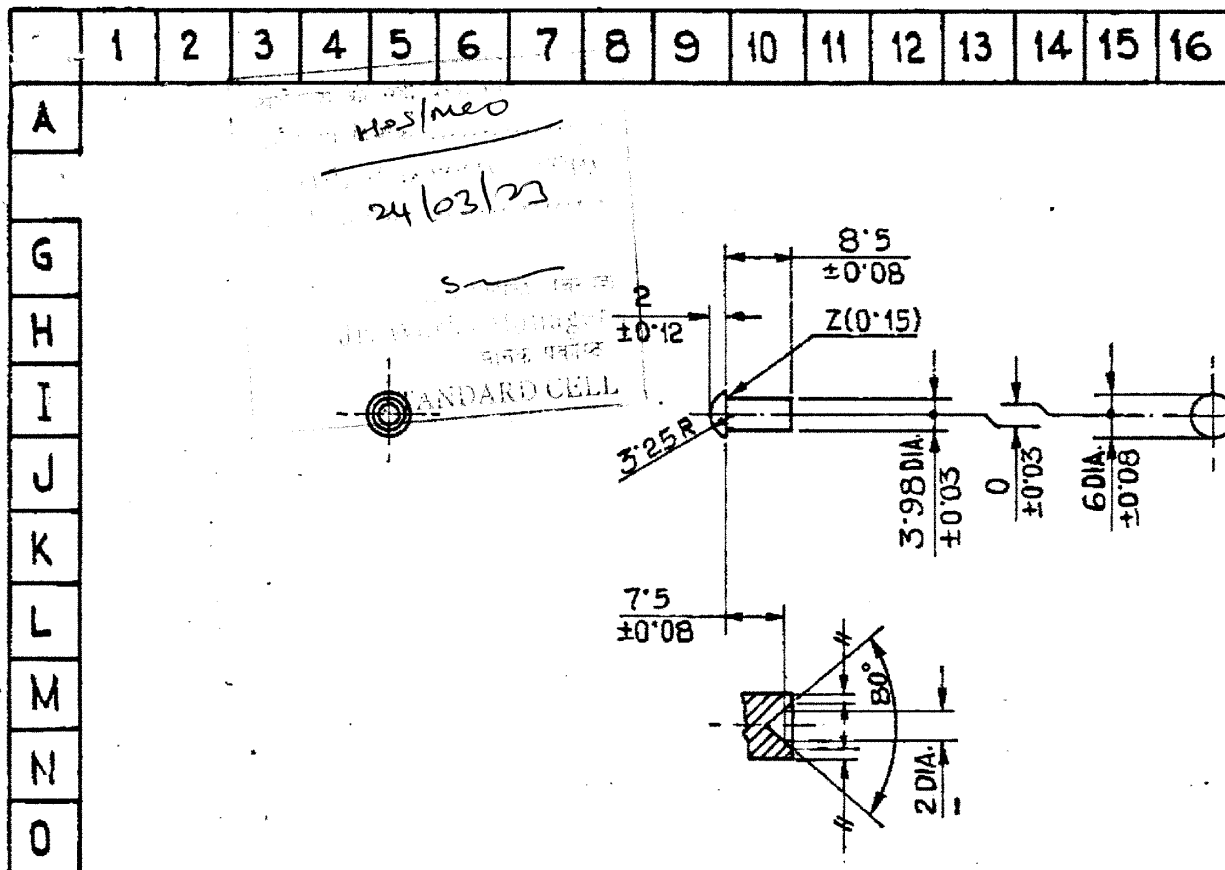




MATERIAL:- IS: 1148-2009, MEDIUM TENSILE.

~~BS 1052-1980 (ANNEALED), IS: 280-1978 (ANNEALED)~~
~~OR IS: 1148-1982 (ANNEALED)~~

HEAT TREATMENT:-

**CONTINGENTLY ANNEALED AT
650°C PRIOR TO RIVETING**

160 EVERYWHERE.

27286-SA	04.2.21	HEAT TREATMENT AMENDED	LT COL
27014-SA	16.01.17	MATERIAL AMENDED.	LT COL
25374-SA	27.05.2002	RECORD OF RECEIPT CANCELLED AND DRG SEALED AFRESH	DAG
23051-SA	11-8-95	MATL. AMENDED	JSO
22342-SA	3.12.93	D.S. CAT. NO. ADDED ON ASSY. COLUMN	JSO
21687-SA	3-4-92	CISA-67B ADDED IN ASSY COLUMN.	LT COL
16533-SA	8.9.80	D S CAT NO. ADDED	DSS
15508-SA	17.2.78	MATERIAL & HEAT-TREATMENT ADDED, CL. NEG. PREPARED. DRAWING SEALED AS A RECORD OF RECEIPT.	DSS
AUTHY.	DATE	ZONE	BRIEF RECORD. SIG

CERTIFIED COPY OF THE
STORE DRG / GAUGE DRG / Sch /
SPECN / NOTE SHT.

Phikari

DATE: 15.02.21 JTO(D)

**DS CAT NO.
5320-000945**
(OBSCNT)

DGN.	DATE	NAME	ASSY. PART NO. 23025	CI(SA) ICHAPUR.
DRN.			1005-00077 22	
CHD.			MATERIAL:- AS STATED	
TRD.		B.L.NATH.	DIMENSIONS ARE IN MILLIMETRES.	
COMP.		B.S. Sa		
		M. L. V. C. D. O.		
		SCALE:- 1:1; 2:1		
		SEALED:- DC NO. 25374-SA		
		DT. 27.05.2002.		
			RIVET, BOTTOM PLATE.	
				APPROVED. (CL. NEG. PREPARED)
				FOR CI(SA)
				DRG. NO. A1203
				PART NO. 2025Z