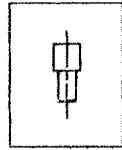


TO BE MARKED ON TOOL/GAUGE/PART

TRD-2-2-2247

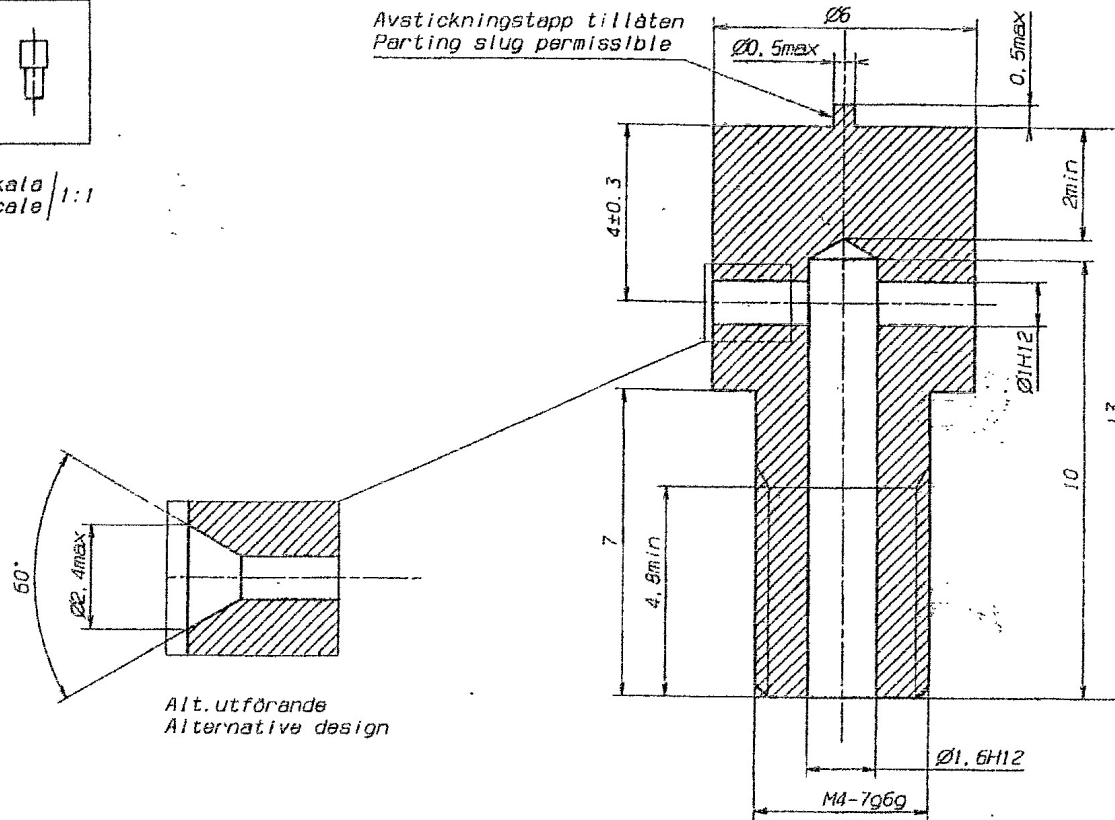
VETTED-FOR PLANNING AND TRADE ENQUIRY.

THIS DOCUMENT IS THE PROPERTY OF GOVT. OF INDIA MINISTRY OF DEFENCE & IS ISSUED FOR THE PURPOSE OF DEVELOPING/MANUFACTURING STORES REQUIRED FOR DEFENCE USE. IT MUST NOT BE REPRODUCED/DISCLOSED TO ANY THIRD PARTY OR USED FOR ANY CIVIL PURPOSE.



Skala
Scale 1:1

Avstickningstapp tillåten
Parting slug permissible



Alt. utförande
Alternative design

Tol, 1:1 14/2.

ITEM No.	DESCRIPTION	NO. OFF	MATERIAL	DRG. NO.
INSP.	DATE	HOS/CAD	DA No	HEAT TREATMENT Rc.
AMENDMENTS				VALVE
JWM/RCD	1/1/07	DGM/		125-25 Ra ∇ 0.2-0.8 Ra $\nabla\nabla\nabla$
HOS/CAD	1/6/07			16-63 Ra $\nabla\nabla$ 0.1-0.025 Ra $\nabla\nabla\nabla\nabla$
CKD				DIMENSIONS ARE IN mm.
DRN				UNTOL DIMNS. IS:2102 MEDIUM
J+Gm (RED, CTR)				SHARP EDGES TO BE REMOVED
APPROVED BY				GUGING SURFACES SHOWN BY THICK LINES
PS/GS.				ORDNANCE FACTORY KHAMARIA
				SCALE.- NTS
				No. OF SHT. - 1
				SHEET No. - 1
				COMPT.
				DRG.No. 5209565

MATL:-SS STEEL 2346-04
SS EN 10088-3, 1.4305 CP500/C700