



NOTE:- 1. FORGING TO BE SUPPLIED IN ANNEALED CONDITION. MATL:- STEEL-BS 970, PT.I: 1983 .GR.070M55.  
 2. DRAFT ANGLE 6° UNLESS NOTED. (HARDNESS 280-300HB) SIZE:- (7/8" X 3/4") 22.23X19.05mm  
 3. CORNER RADIUS UNLESS NOTED 1R. ALT. (15/16" DIA) 23.82mm.

THIS DRG IS VETTED BY ISA IN RESPECT OF MATL.  
 VIDE ISA LETTER NO. ISA/P/636 DT.19.3.87.

DIMENSIONS ARE IN mm.  
 UNTOLERATED DIMS. AS PER IS : 2102 (MFD)  
 MARK DRAWING No.

PART NO.		AS ABOVE	
DESCRIPTIONS	NO OFF.	MATERIAL	TREATMENT
SUB: FORGING DRAWING		SCALE 1:1	
FOR: BOLT BREECH		STORE DRG. NO. SP-13	
OF: 0.315" SPORTING RIFLE		OPERATION NO.	
DES. REF. NO. RFI.SK. 3455 *2		DRG. No.: TEND. 1818 (REVISED)	
OFFICER/PRODN.		ORDNANCE FACTORY TIRUCHIRAPPALLI-16	
OFFICER/D&DO		SHEETS: 1	
SIG. & DATE		SHEET No.: 1	
APPROVED ON: 09/2005			