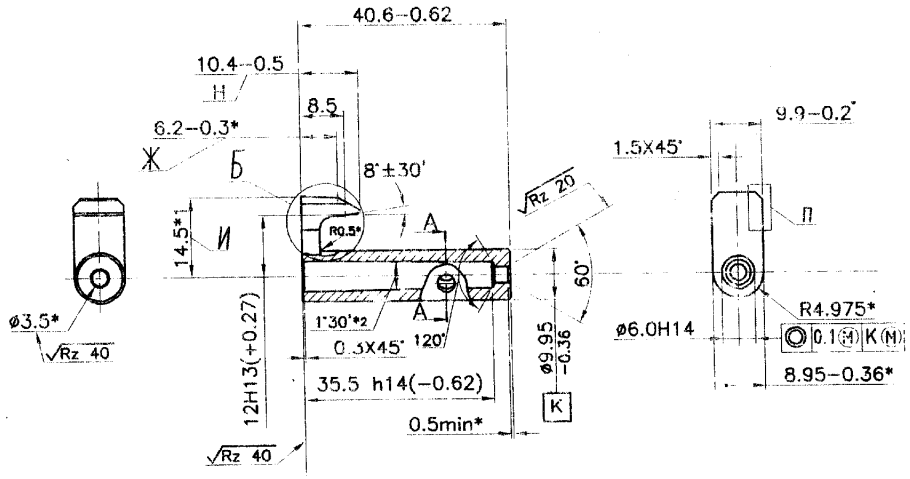
DRG. NO.SK-6521/TE

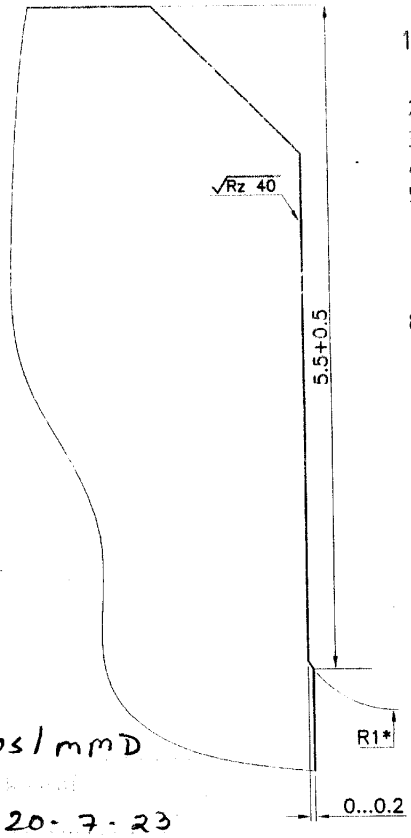
SK-6521/TE

√Rz 40(√)

D.A NO.



П(20:1)

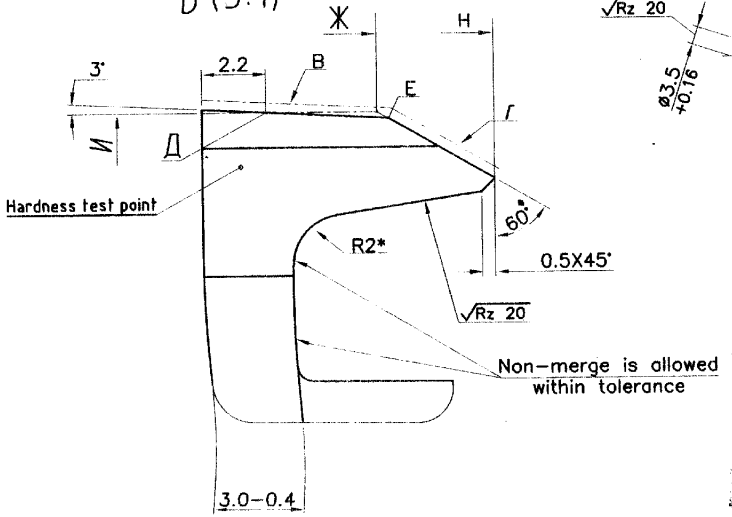


1. 38.5-45.5HRC. At hardness test point local smoothing of surface is allowed at depth up to 0.1mm.
2. *Dimensions to be ensured by tool
3. *1Dimensions for gauge contouring
4. *2Reference dimensions
5. Unspecified cast radii from R0.5 to R1 mm.
6. Unspecified tolerances according to 6П45 1.C5TY/E2
7. Position, size and quality of cast defects should not exceed those specified by control sample
8. Pattern draft angles not greater than 1° increasing
9. Traces from ejectors up to minus 0.3mm.
10. Outline displacement at point of mold split is not greater than 0.2mm.
11. Tolerance along outline B is variable, from ±0.1 mm at point Д to ±0.2mm at point E. Tolerance along outline Г ±0.15mm.
12. Roughness along outline √Rz 20 B and Г.
13. Appearance according to control sample.
14. Coating is Chem. Phos. chr. with oiling.

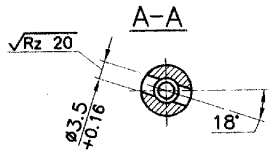
MATL.:- Casting 116П45-1.C5TY/E2. / 50ЛК30 GOST 977-88

Weight - 17 g

Б (5:1)



A-A



Hos/mmD

20.7.23

7.62X39mm AR-SAF Retainer	DRAWN. S.P.SONI	TRACED
	DATE 15.06.2023	
	APPROVED HOS/DDO	
SCALE N. T. S.	DRAWING NO. SK-6521/TE	
SMALL ARMS FACTORY KANPUR	SHEET 1 OF 1	