10.63.13.319

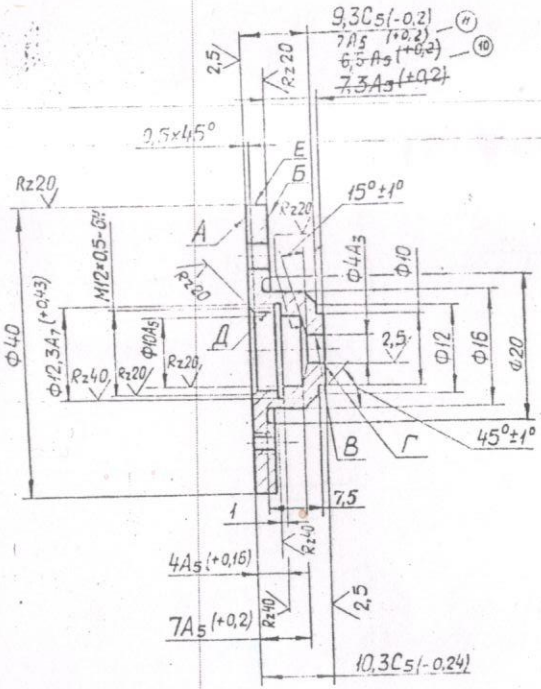
Rz40 ▽(▽)

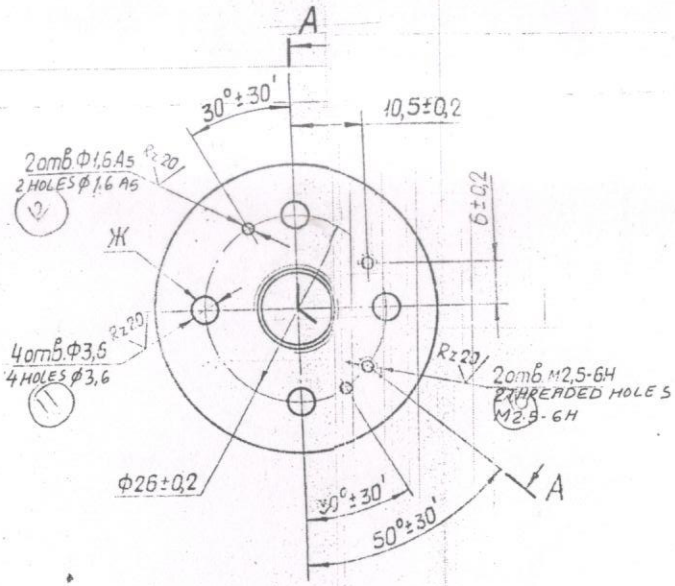
(2) STEEL BRIGHT BAR IS: 7283 G 45 C 8 OR IS: 5517

1. ALTERNATE MATERIAL - STEEL 45Л-I, STEEL 50Л-I GOST 977-75
2. INVESTMENT CASTING OST 3-4365-79 DRAFTS AS PER GOST 3212-80.
3. PREMISSIBLE DEFECTS AND THEIR RECTIFICATION METHODS AS PER ТИ 10 2500000023.
4. UNSPECIFIED CASTING RADII UP TO 1 m.m.
5. UNSPECIFIED LIMIT DEVATION ON DIMENSIONS:
   OF HOLES - AS PER A7
   OF SHAFTS - AS PER B7
   THE REST - AS PER CM7
6. END PLAY OF SURFACES A, Б AND Г IN RELATION TO AXIS OF SURFACE B - 0.05 m.m. MAXIMUM.
7. RADIAL RUNOUT OF SURFACE Д IN RELATION TO AXIS OF SURFACE B SHOULD NOT EXCEED 0,05 m.m.
8. LIMIT DEVIATION OF CENTRE ANGLE BETWEEN THE AXES OF ANY TWO HOLES * ± 25'.
9. COATING: CHEMICAL OXIDATION PHOSPHATING CHROMATIZING. SURFACE E TO b2 COATED WITH COMPOSITION OF SILVER COLOUR ENEMEC MA-165 GOST 12034-77-50. WEIGHED POSITIONS BLACK ENAMEL MU 240 M. ТУ5-10-17-01-79-50 WEIGHED PORTONS III *.

* IS: 10343-99 Grade 4A

A-A





FOR TRADE ONLY
Date of Issue 13/02/22

ISSUE	DATE	REFERENCE
APPROVED		
CHECKED		
DRAWN		

(12) IP3-160-99-5 5/99 JWM/DES/00

A1 1/3

1103-3 82

GROUP No. 40001 FOLDER/SHEET No. 17/82

DRG. No. 10.63.13.319

SHEET	WEIGHT	SCAL
	0,03	2:1

(12) ~~IS: 10343-2B~~ BODY OF GLAND ~~IS: 1030 Gr 37~~

STEEL 50Л-I
MATERIAL GOST 977-75

OPTO ELECTRONICS FACTOF
DEHRADUN

* Auth- 14928 BMP/ATN/TK
Dt- 22-Nov-2018.

AC-44.78.962