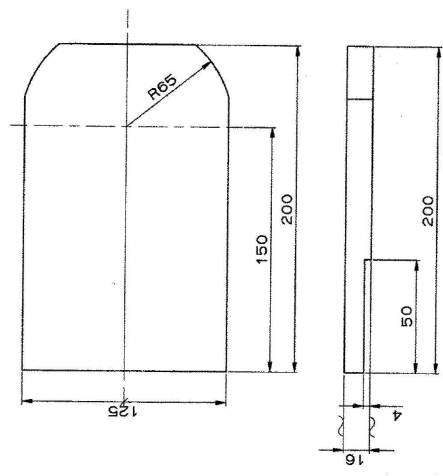
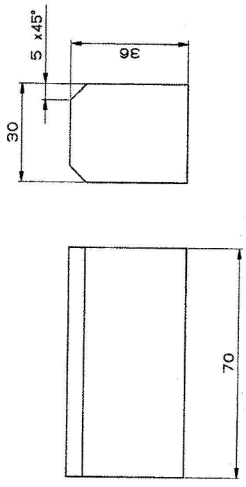


REVISION - I



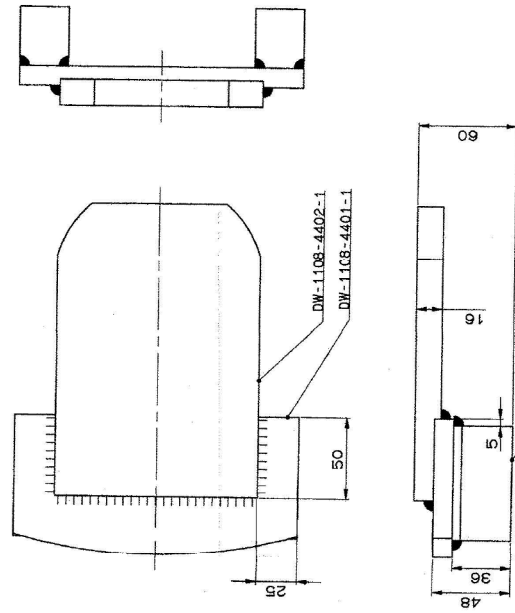
ALTERNATE MATERIAL :- EN-8 OR
080M40 BS970 PART-1 1983

DW-1108-4402-1	SUPPORT PLATE	40CB	IS:9517	1	1:2
DRAWING NO.	NOMENCLATURE	MATERIAL	NO.	OFF	SCALE



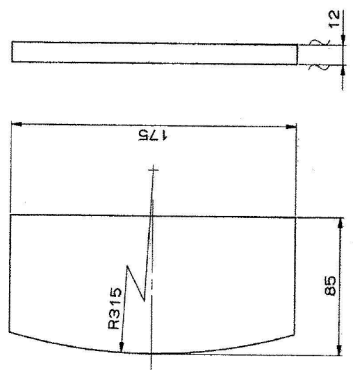
ALTERNATE MATERIAL :- EN-8 OR
080M40 BS-570 PART-1 1983

DW-1108-4403-1	SUPPORT LEG	40CB	IS:9517	2	1:1
DRAWING NO.	NOMENCLATURE	MATERIAL	NO.	OFF	SCALE



STRESSES TO BE BELIEVED AFTER WELDING

E-WELDED



ALTERNATE MATERIAL :- EN-8 OR
080M40 BS:970 PART-1 1983

DW-1108-4401-1	BASE PLATE	40CB	IS:9517	1	1:2
DRAWING NO.	NOMENCLATURE	MATERIAL	NO.	OFF	SCALE

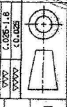
No. OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS
1	SUPPORT BRACKET-111					

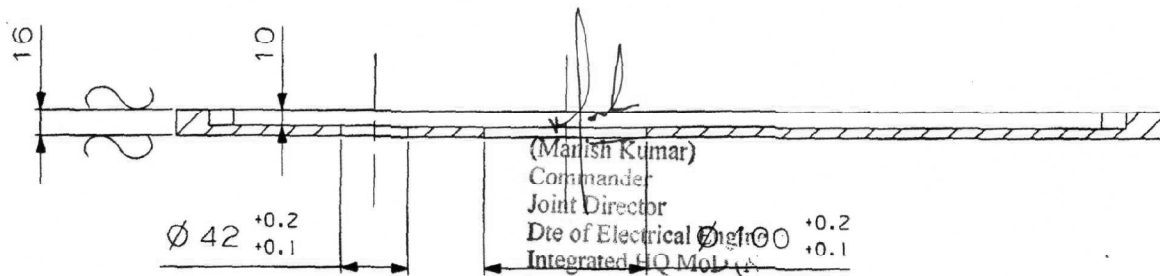
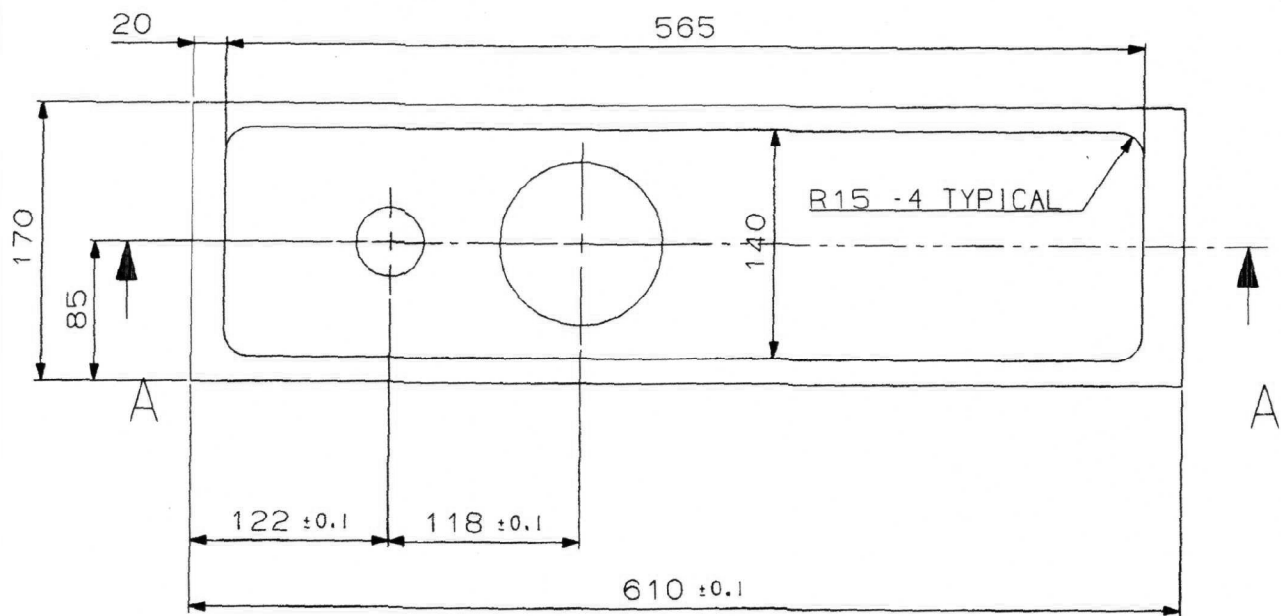
GENERAL TOLERANCE	LINEAR DIMENSIONS	ANGULAR DIMENSION	No. OFF	FIG. No. OF ASSOCIATED PART	INDEX	ALTERATION	DATE	BY	CHKD	APPROVED	DATE
F8	0.1-1	±30'					2006				
F7	1.0-10	±30'									
F6	10-100	±30'									
F5	100-1000	±30'									
F4	1000-10000	±30'									
F3	10000-100000	±30'									
F2	100000-1000000	±30'									
F1	1000000-10000000	±30'									

SCALE	1:2
CHECKED	11/7
APPROVED	11/7
DATE	2006
BY	
CHKD	
APPROVED	
DATE	

SUPPORT BRACKET-111	
ELEVATING HAND DRIVE ASSY	
LR-MR LAUNCHER	
KAVACH MOD-11	
MACHINE TOOL PROTOTYPE FACTORY,	
AMBERNATH	
DRAWING No.	DW-1108-4400-42

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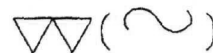


(Manish Kumar)
 Commander
 Joint Director
 Dte of Electrical Engineering
 Integrated HQ Mod-11
 New Delhi-110011

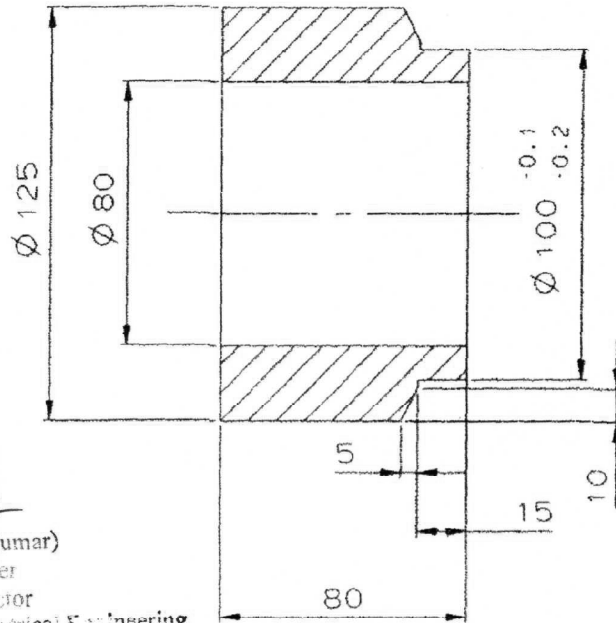
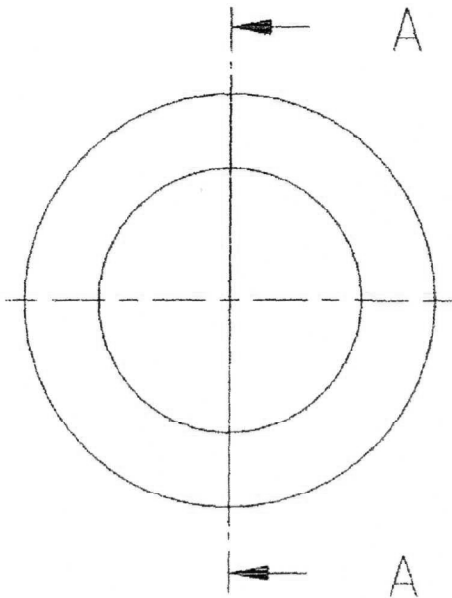
SECTION A-A



APPROVED



		1	TOP PLATE	40C8, IS:5517-1993				
		NO. OFF	DESCRIPTION	PART NO.	MATERIAL & STD.	DIMENSION	REMARKS	
		GENERAL TOLERANCE						
		LINEAR DIMENSIONS						
		0-6	±0.1					
		6-30	±0.2					
		30-120	±0.3					
		120-315	±0.5					
		315-1000	±0.8					
		1000-2000	±1.2					
		ANGULAR DIMENSION						
		1-10	±1°					
		10-50	±30'					
		50-100	±20'					
		>100	±10'					
		VALUE IN "µm"						
		~	>25					
		▽	B-25					
		▽▽	1.6-B					
		▽▽▽	0.025-1.6					
		▽▽▽▽	< 0.025					
		TOP PLATE FOR HOUSING-IV WORM & WORM WHEEL ASSY-1 LRMR LAUNCHER KAVACH MOD-11				SCALE	DRAWN	DATE
						1:1	CHECKED	31-05-01
							APPROVED	DHR
						REPLACED BY		
						REPLACED FOR		
						DRAWING NO.		
						DW-1108-4631-1		
NOMINAL SIZE & FIT	DEVIATION			MACHINE TOOL PROTOTYPE FACTORY AMBERNATH		Design Office		



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 Joint Director
 Dte of Electrical Engineering
 Integrated HQ. Mod. (Navy)
 New Delhi-110011

SECTION A - A

APPROVED



		1	BUSH	40C8,IS:5517-1993			
	NO. OFF	DESCRIPTION		PART NO.	MATERIAL & STD.	DIMENSION	REMARKS
GENERAL TOLERANCE							
LINEAR DIMENSIONS							
	0-6	±0.1					
	6-30	±0.2					
	30-120	±0.3					
	120-315	±0.5					
	315-1000	±0.8					
	1000-2000	±1.2					
ANGULAR DIMENSION		NO. OFF	ORG. NO OF ASSOCIATED PART	INDEX	ALTERATION	DATE	NAME
	1-10	±1°					
	10-50	±30"					
	50-100	±20"					
	>100	±10"					
VALUE IN "um"							
	~	>25					
	∇	8-25					
	∇∇	1.6-8					
	∇∇∇	0.025-1.6					
	∇∇∇∇	< 0.025					
NOMINAL SIZE & FIT	DEVIATION	MACHINE TOOL PROTOTYPE FACTORY AMBERNATH			Design Office	REPLACED BY	
					REPLACED FOR	DRAWING NO.	DW-1108-4632-1
					SCALE	DRAWN	02-08-18 VIJAY
					1:1	CHECKED	" h
						APPROVED	