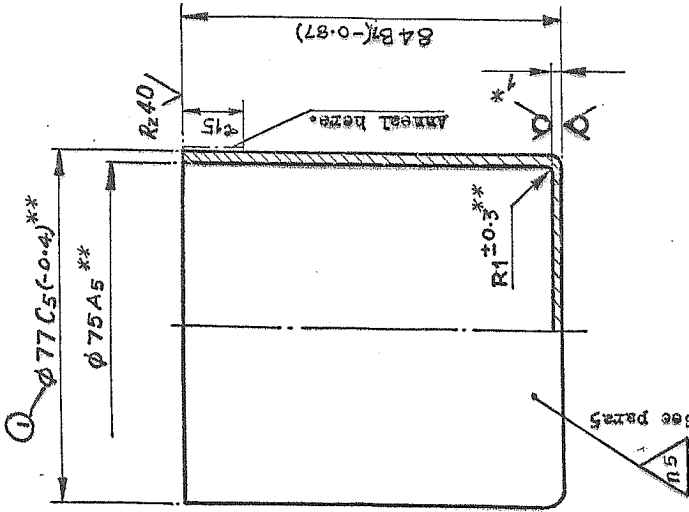


ECKA

4-26941-0-3.A.6 001

Rz 20 (✓)



1. Permitted:
 - a) Steel sheet 08 Kn, GOST 16523-70.
 - b) Tape 08 Kn-OM-HT-2-01 GOST 503-71.
- 2.* Dimensions for reference.
- 3.** Dimensions ensured by tool.
4. Coating Zn 9 Cr.
5. Use Black paint $\Phi A-59$ TY 6-10-1043-79 or black enamel $\Phi П-51$ GOST 9640-75 to apply QID stamps.
6. For the rest of Technical requirements refer to OST B 84-338-78.
7. All-over annealing permitted.

MATERIAL
STEEL SHEET

SPECIFICATION NO.
1) GOST 16523-70
2) GOST 503-71

APPROVED/ALTERNATIVE INDIGENOUS EQUIVALENTS,
IS: B13, TYPE DD OR EDD IN ANNEALED/SKIN PASSED CONDITION.
OR: B.S. 1449: PART 1, GRADE 1 OR 2 OR 3 (CR./CS) IN
ANNEALED/SKIN PASSED CONDITION.
ALTERNATIVELY B.S. 1449: PART 1, GRADE 1 OR 2 OR 3 IN
HR/ HS CONDITION WITH MAX. U.T.S. OF 360 MPa.

PROTECTIVE TREATMENT: CHROMIUM PLATING FOLLOWED BY CHROMATE PASSIVATION TO SPECIFICATION IS1572C40.

NEW DETAILS RE MATERIAL & PROTECTIVE TREATMENT INCORPORATED.		APPD.		4-26941		3.A.6	
20-12-94	D.C. 36878-A	<i>[Signature]</i>	<i>[Signature]</i>	001		SCALE: 1:1	
17-11-87	DC 34269-A			SHELL		EST. MASS :- 0.17 Kg	
4-6-86	D.C.I. 33760-A	<i>[Signature]</i>	<i>[Signature]</i>	Sheet 1 GOST 19904-74		08 Kn GOST 9045-70	
R No.	DATE	REVISION	ZONE	AHSP :- CQA (A) KIRKEE			