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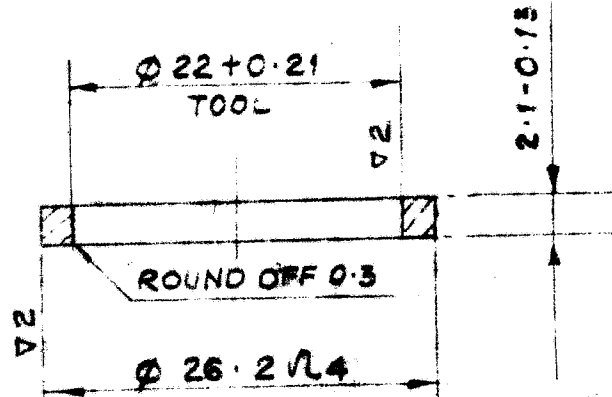


616910-E

MATERIAL -

D.C.I. 28794-A

STEEL STRIP TO SPECIFICATION BS 1449 SECTION 1.1:1991 Gr.-CS2 OR CS3 IN BRIGHT FINISH CONDITION. OR IS: 513-2008, Gr.-CR2 OR CR3 BRIGHT FINISH.



- 1) SURFACE FINISH - TO BE ZINC PLENATED TO SPECIFICATION NO DTD 903 FOLLOWED BY CHROMATE PASSIVATION TO SPECIFICATION NO DEF 130.
- 2) TAPER ON ONE OF THE FACES AND SIDE SURFACE AS ALSO ROUGHNESS ON THE SIDE SURFACE ARE PERMISSIBLE.
- 3) PERMISSIBLE COATING - 7L3 XP OR XUM. ROC. XP STAK UP; LACQUERING TO BE DONE WITH 10 TO 12% SHELLAC LACQUER - TY - TAY 4391-54 OR WITH 3-5% SHELLAC LACQUER, TY-TAY 4391-54, IN INDIA, TO BE COATED WITH APC NO.222 TO SPECIFICATION NO JSS 1-63-11
- 4) ROUNDING OFF OF EDGES R 0.3 IS PERMISSIBLE ON BOTH SIDES.

6-7-11	DC.37284-A	MATERIAL AMENDED				
08-1-97	DC.34775-A	MAT. SPECN. AMENDED			3-016919	53-B-0254
		AS LAYNS ADDED				
04-85	DCI. 33748-A	NOTE NO.1 AND 3 AMENDED				50
10-85	D.C.I. 33496-A	MATERIAL AMENDED				
22-88		TRACED WITHOUT CHANGE				
		PREVIOUS D.C.I. NOS 28794-A, 29221-A 29486-A & 3/022-A				
DATE	AUTHORITY	REVISION			WASHER FOR PART NO. 25	LETTER
					STRIP 2.1 GOST - 503-41 (LOW CARBON STEEL)	MASS
						6 2.08
						D.S. 287-118 1390-000