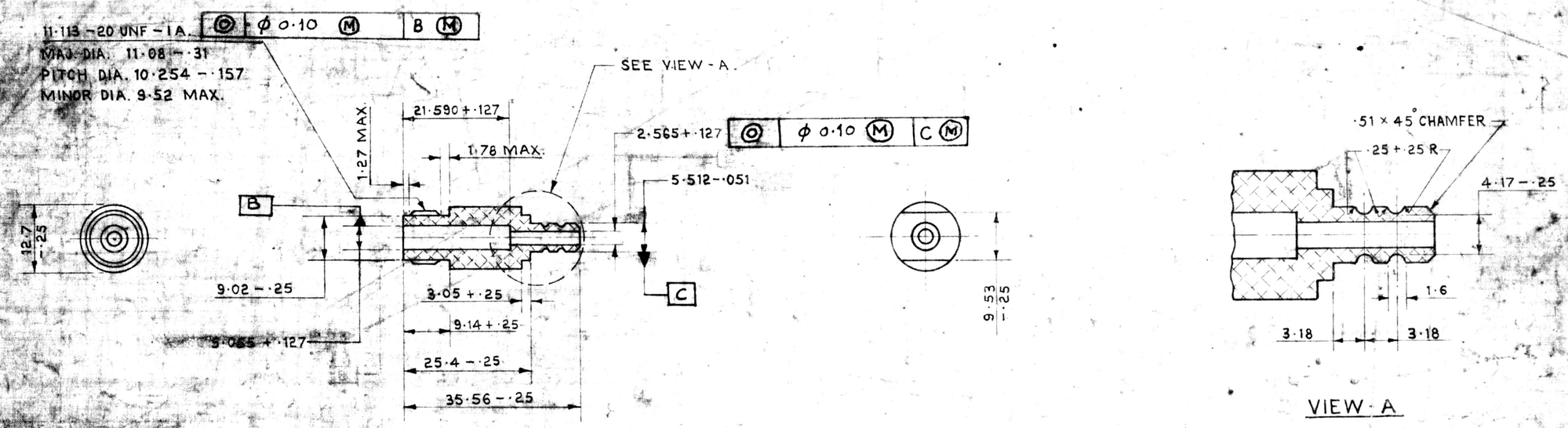
PART No
IQX 306

D.C.I. 26194-A.

DRG. CONVENTIONS AS PER IS SPECIFICATIONS
GEN. TOL. MEDIUM CLASS TO IS 2102-1969, DIMENSIONS ARE IN mm

TECHNICAL REQUIREMENTS SPEC CQA(A) 1803 (R)



VIEW - A
SCALE - 4/1

PROTECTIVE FINISH:-
FOR ZINC MATERIAL CROMATE PASSIVATION TO IS 1340-1977 &
FOR ALUMINIUM MATERIAL ANODISING TO DEF 151 TYPE 2

MATERIAL:-
ZINC BASE ALLOY TO IS 742: 1981 ALLOY 'A' DIECAST TO JSS 0464-01 (SEP.86) CLASS I OR ALUMINIUM ALLOY ROD TO SPEC. IS 733: 1983 DESIGNATION 24345 W OR 64430 WP.

NOTES:- 1) FINISH ALL OVER 3·2 μm
2) ROLLED THREAD NOT PERMITTED ON ZINC-BASE ALLOY DIE CASTINGS.

DATE	AUTHORITY	ZONE	NATURE AMENDMENTS	SIG. A.H.S.P.	SIG. D.O.
2-9-93	DC.35573-A		VARIOUS DIMENSIONS AMENDED DETAILS IN BOX AMENDED & ADDED. PROTECTIVE NOTE & GEN. TOL. NOTE ADDED, MATERIAL NOTE AMENDED		
15-6-88	DC.34309-A		MATERIAL SPECN. AMENDED		
10-7-74	DCI-31193-A		DRG. CONVERTED TO SI UNITS		
8-7-74			RETRACED WITHOUT CHANGE.		
			PREVIOUS D.C.(I) NOS: 26194-A, 26739-A, 26931-A, 28860-A, 29798-A, 30037-A & 30417-A.		SD/-

DRG. SEALED:- 24-4-62.

D.QCQA(N)

PROTECTIVE FINISH:- AS ABOVE.
MATERIAL:- AS ABOVE.
ESTIMATED mass:- 5g
SCALE:- NTS

HEAD, FLASH IGNITER

ASSY. DRG:- IQX 38A
GAUGE SCHD:- I 1193

DRAWN	CHECKED	TRACED	TRN. CHD
		I.A.K.	

CHIEF D'MAN | GROUP OFFICER
D.O.S.(A)

APPROVED SD/-
OR C.(A)

DATE:- 8-9-61.
DESIGNER'S REF. 1.A.1896
BASED ON DRG. C/75/0312
PART No
IQX 306

CQA (A) KIRKEE