

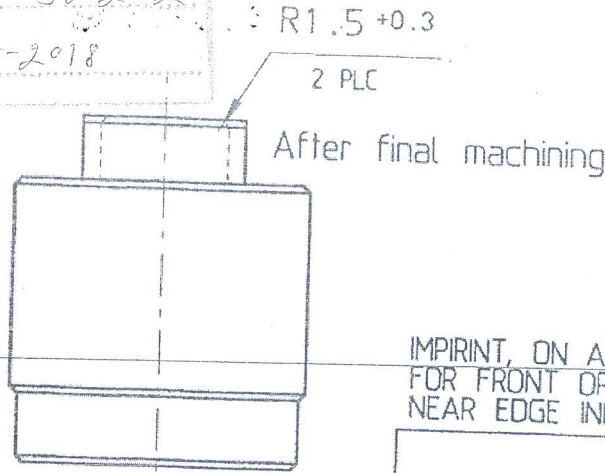


NOTE

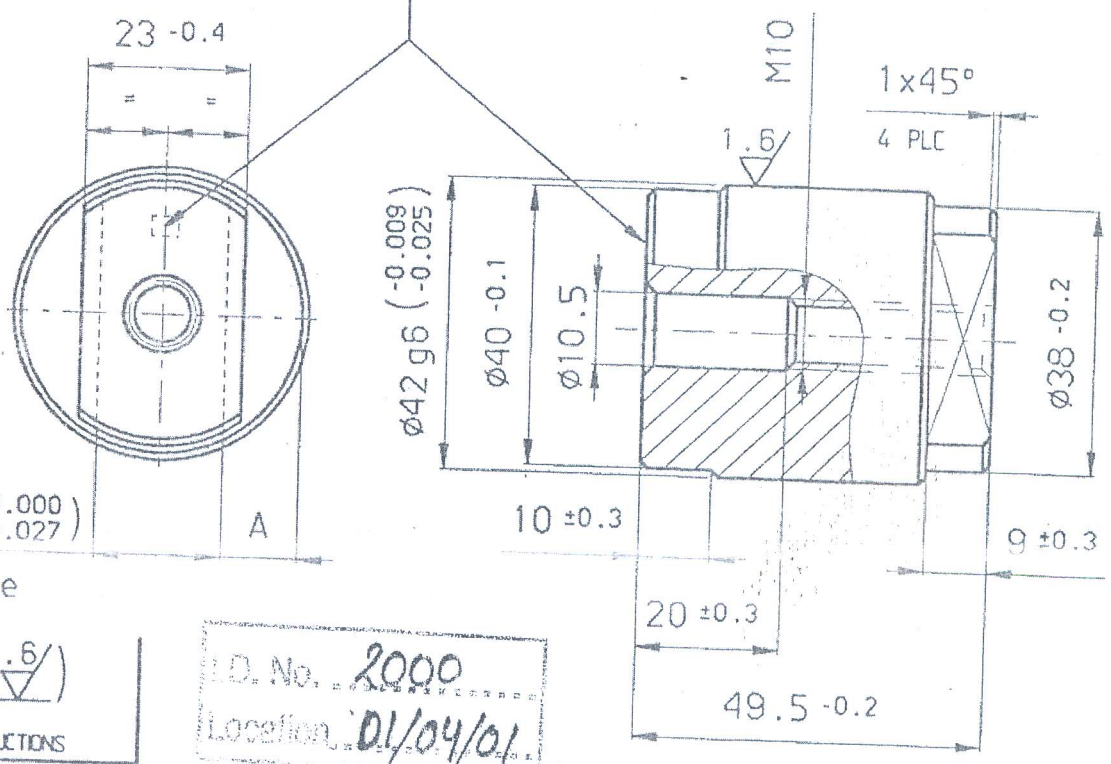
1. LOCATION OF DIMENSION 18h8, MACHINED AND MILLED, ACCORDING TO DIMENSION AS MEASURED ON EACH HOLD-DOWN AT ASSEMBLY WITH BARREL (SEE BARREL ASSEMBLY DRAWING).

THIS DRAWING/DOCUMENT CONTAINS COMPANY PROPRIETARY INFORMATION. USE OR DISCLOSURE IN WHOLE OR IN PART SHALL NOT BE MADE WITHOUT THE WRITTEN PERMISSION OF OFB

संक्रमण संख्या 380252
दिनांक 03-05-2018



IMPRINT, ON ASSEMBLY, ID MARK: 'F' OR 'R', FOR FRONT OR REAR HOLD-DOWN, NEAR EDGE INDICATING FIRING DIRECTION



See note

6.3/ (1.6/)

ID. No. 2000
Location: 01/04/01

18912-W
Dt: 27-5-2005
DRAWING SEALED
COA (W), JABALPUR

MACHINING INSTRUCTIONS
UNSPECIFIED TOLERANCES FOR DIMENSIONS AND ANGLES
DIMENSIONS
ANGLES
HEAT TREATMENT

SHARANG 130/155MM_UG_OFB_SLB
PART NO.

UPDATED
Sh: 1
of: 1

PREP
GHO
JWN/DO
APPROVED
DO/DO DIR/ODC

FINISH PHOSPHATE COATING ACCORDING TO QQQ-P-16232 TYPE M CL. 2

ASSEMBLY 176-1002

1:1 A4
SCALE SIZE

ORDNANCE DEVELOPMENT CENTRE, OFC, KANPUR

MATERIAL
L=57
ROUND 45 DIN 1013-34CrNiMo6

FIXING PIN
(as alternative to part No. 176-1185)
NAME

PART NO. 176-1212

230