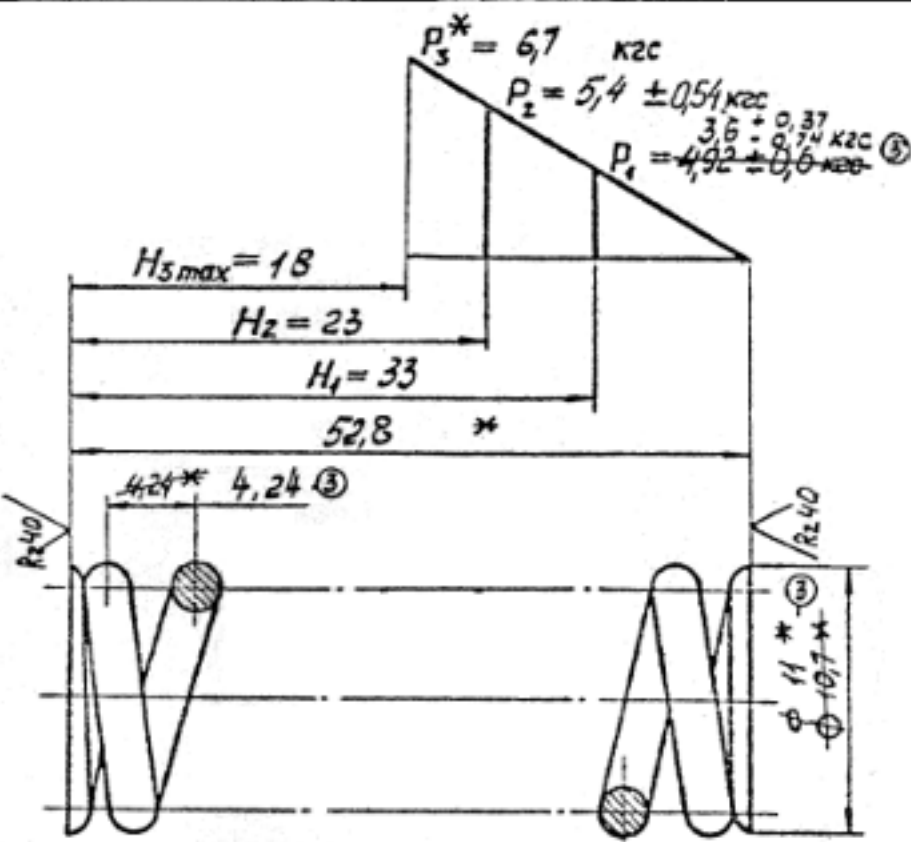


✓(V)



1. Spring 273 Gost 13770-68.
2. Direction of spring coiling - right hand.
3. $n = 12$
4. $n_1 = 14 \pm 0.5$.
5. $D_r = 11.4$ A5 mm. or $D_s = 8.305$ mm.
6. * Dimensions and parameters for reference.
7. Holding time of spring, compressed till coils contact - 12 hours.
8. Coating - Chemical phosphating, chromium impregnated with, varnish 6P2(2).
9. Mark letters "U" and "K" on tag.
10. Other technical requirements should be according to accuracy gr. II, GOST 16118-70.



ALT. MATL.: - STEEL WIRE Gde 3, CODE 'M' TO BS:5216-1995 OR STEEL WIRE Gde 3 TO IS:4454, Pt-1-1981

COATING :- PHOSPHATING TO JSS:0465-01, CLASS-III, CHROMIUM PASSIVATION TO IS:1340-73 IMPREGNATED WITH VARNISH WITH FOLLOWING REQUIREMENTS:-

- a) SOLUTION OF POLYVENYL ACETOL AND RESOL & PHYNOL FORMAL DEHYDE RESIN IN ALCOHOL.
- b) SOLID CONTENTS 14 % TO 17 %
- c) VISCOCITY : 30 TO 60 SEC
- d) SHEAR STRENGTH 200 kg/cm² MIN. OR DUNLOP ADHESIVE S-758 OR ARALDITE AY 103 WITH HARDNER HY 951

ID = 2207
01-01-08

DS CAT No. 5360-002358

A51230-108

17066-W 31-1-94	ALT MATL & COATING NOTE ADDED.	AVADI
17068-W 7-5-91	PROV. SEALING CANCELLED AND DRG/SGN SEALED	AVADI

16881-W 2-4-90	D.S. CAT No ADDED	DO	11.7.12	0091- AVA	ALT.MATL ADDED	
16313-W 22-4-85	DRG SEALED PROV			18814-W 22-10-03	HINDI NOMENCLATURE ADDED.	

ISSUE DATE REFERENCE			MATERIAL:		
APPROVED	DATE	REFERENCE	Wire II-1-2 GOST 9389-75		
CHECKED			C.Q.A (AVA) AVADI		
DRAWN					

30746-2
 40471
 5655-1
 HINDI Nomenclature added in drawing