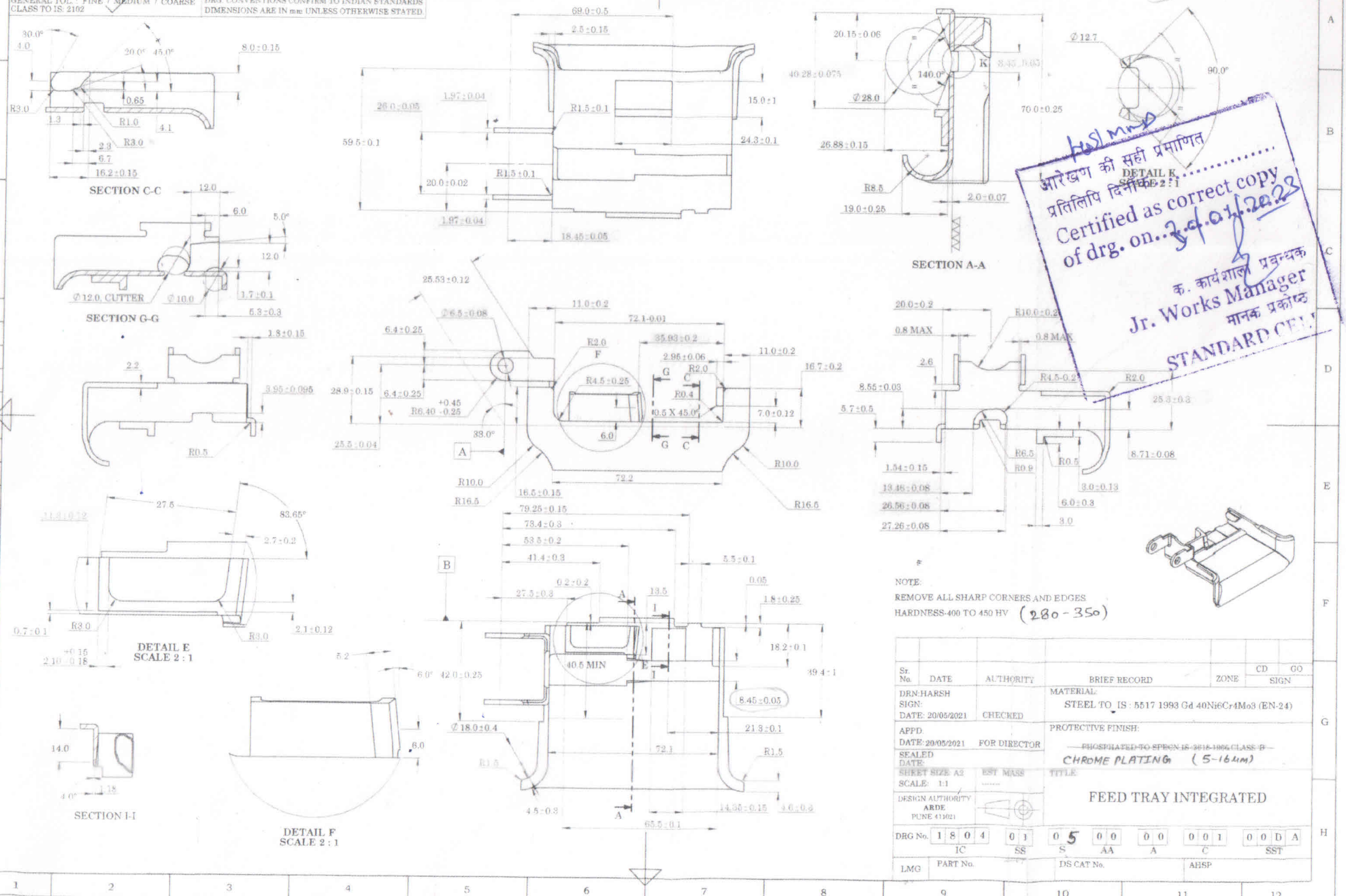
DRG No.	1	8	0	4	0	1	0	1	0	0	0	0	0	0	1	0	0	D	A
				IC		SS		S		AA		A		C				SST	

GENERAL TOL. : FINE / MEDIUM / COARSE
CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



NOTE:
REMOVE ALL SHARP CORNERS AND EDGES
HARDNESS-400 TO 450 HV (280 - 350)

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD / GO SIGN
DRN:HARSH SIGN: DATE: 20/05/2021		CHECKED	MATERIAL: STEEL TO IS : 5517 1993 Gd 40Ni6Cr4Mo3 (EN-24)		
APPD. DATE: 20/05/2021		FOR DIRECTOR	PROTECTIVE FINISH: ~~PHOSPHATED TO SPECN IS 3618-1966 CLASS B~~ CHROME PLATING (5-16μm)		
SEALED DATE:					
SHEET SIZE: A2 SCALE: 1:1		EST. MASS ------	TITLE: FEED TRAY INTEGRATED		
DESIGN AUTHORITY ARDE PUNE 411021					
DRG No. 1 8 0 4 (IC) 0 1 (SS) 0 5 (S) 0 0 (AA) 0 0 (A) 0 0 1 (C) 0 0 D A (SST)					
LMG	PART No.		DS CAT No.	AHSP	

आरेखण की सही प्रमाणित प्रतिलिपि दिनांक .....
Certified as correct copy of drg. on 30.01.2023
क. कार्यशाला प्रबन्धक
Jr. Works Manager
मानक प्रकोष्ठ
STANDARD CELL