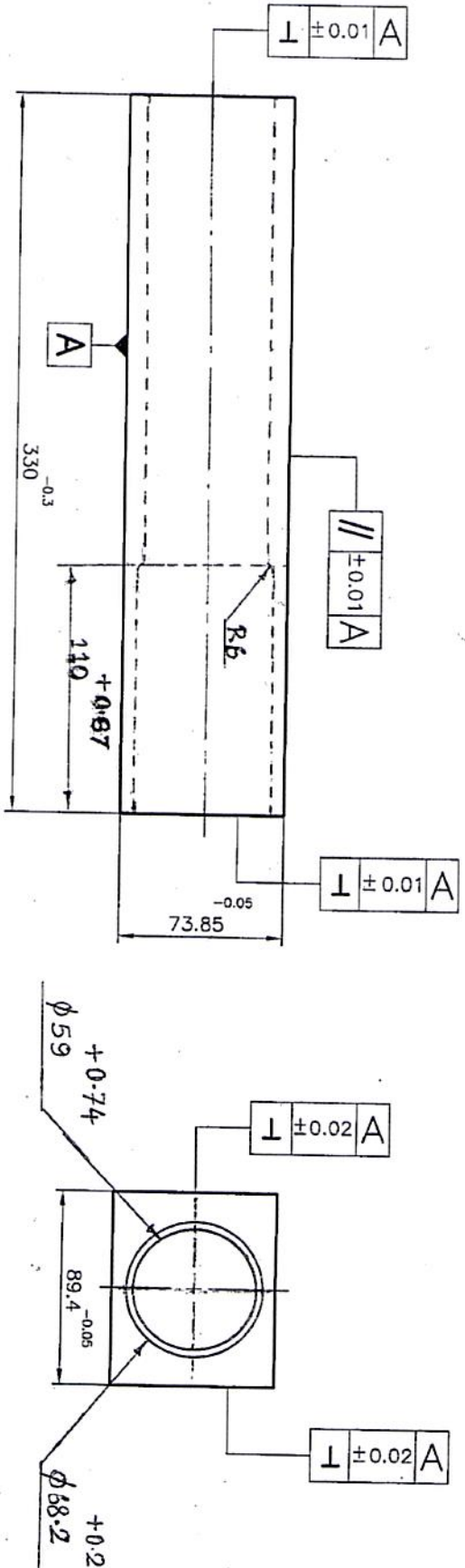


PREMACHINING BLANK FOR ANTIREBOUND (GRINDING)



UN CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE: 21/09/23
 DESIGN & DRAWING OFFICE,
 ORDNANCE FACTORY, TIRUCHIRAPPALLI-620 016.

DIMENSIONS ARE IN mm.
 UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
 MARK DRAWING No.

MATERIAL - BS 970 PT-1, 1983 GDE 817 M40, IN 'Z' CONDITION.
 (OR)
 IS 5517 - 93 DESIGN 40 Ni 6 CR4 Mo3, LRS 30mm
 (TENSILE STRENGTH 1500 MPa MIN)

PART NO.	DESCRIPTIONS	NO OF	MATERIAL	TREATMENT	REMARKS
	PRE MACHINING BLANK (GRINDING)				
	FOR: ANTIREBOUND				
	OF: 30 mm CANNON				
TRACED: _____ DRAWN: _____ CHECKED: _____ OIC/DADO: _____ OFFICER/PRODN: _____ OFFICER/DRO: _____ AMENDMENTS & DATE: _____ APPROVED ON: 10/2010					
DRG. No.: TEND : 2174 * ORDNANCE FACTORY TIRUCHIRAPPALLI-16.					
STORE DRG. NO. C 1048 OPERATION NO. _____ SHEETS: 1 SHEET No.: 1					