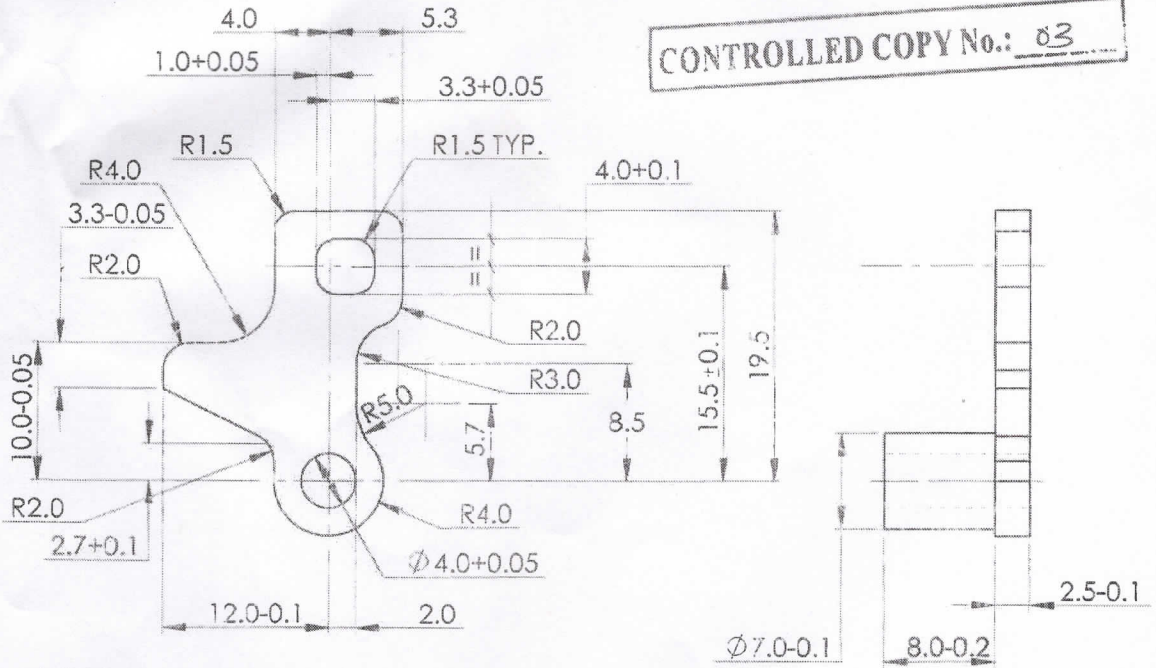


ISS C A AA C SS IC
 A 0 0 0 0 2 0 4 0 3 0 4 0 2 0 4 0 2 0 4 0 3 0 4 0 2 0 4

GENERAL TOL. : FINE / MEDIUM / COARSE
 CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS
 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

CONTROLLED COPY No.: 03



NOTES:-

- 1) REMOVE ALL SHARP EDGES AND BURRS.
- 2) HEAT TREATMENT : CASE HARDENED TO A DEPTH OF 0.10 TO 0.30
- 3) HARDNESS : 500 TO 550 H.V.
- 4) IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No.DRDO/ARDE/MIM/TSP/051/2019.
- 5)ALT. PROTECTIVE COATING: PHOSPHATED TO SPECN. IS: 3618-1966, CLASS 'B'

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD SIGN	GO SIGN
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DRN: SOURABH
 SIGN: *Mowdck*
 DATE: 07/03/2019 CHECKED

MATERIAL:
 STEEL TO IS: 4432, 1988, Gr.13Ni13Cr3

APPD.
 DATE: 07/03/2019 FOR DIRECTOR

PROTECTIVE FINISH:
 ELECTROLESS NICKEL-BORON NITRIDE(NIBN) COATING AS PER ARDE SPECN. NO: ARDE/SA/2016/COATING-02

SEALED DATE:

SHEET SIZE: A4
 SCALE: 2:1
 EST MASS: 5.24gm

TITLE:
AUTO SEAR

DESIGN AUTHORITY
ARDE
 PUNE 411021

DRG No. 0 2 0 4 0 3 0 4 0 2 1 4 0 1 2 0 0 0
 IC SS S AA A C

JVPC PART No. DS CAT No. AHSP

Hoj...
 आरेक्षण की सही प्रमाणित
 प्रतिलिपि विनांक.....
 Certified correct
 SS of drg. OF.....
 सजा
 क. कार्यशाला
 Jr Works Ma
 मान
 STANDAR