

L F No. 710700 8014

ANNEXURE A

Technical Specification of Drive and Control System – Make Siemens		
Sr.No.	Description	Qty. (nos.)
1	<b>Servo Drive System Consisting of:</b>	
	Servo Motors, Type:1FT/1FK, 36Nm, 4000 rpm	2
	Servo Amplifiers to drive both the motors	2
	Servo Power Supply Modules	2 sets
	Line Filter /Chokes	2 sets
	Interface Cables	1
	Encoder	1 no
2	<b>PLC System Consisting of:</b>	
	CPU, CPU S7-1200	1
	Input Modules	2
	Output Modules	2
	Analog Modules	1
	Interface Cables	1 set
3	<b>Display System Consisting of:</b>	
	Simatic HMI Display,,7 Inch TFT Display Basic Panel	1
	Interface Cables	1 set
4	<b>Licensed Software</b>	1 set

S-407000109

  
WM/NKT

Date - 27/08/2020

1/2