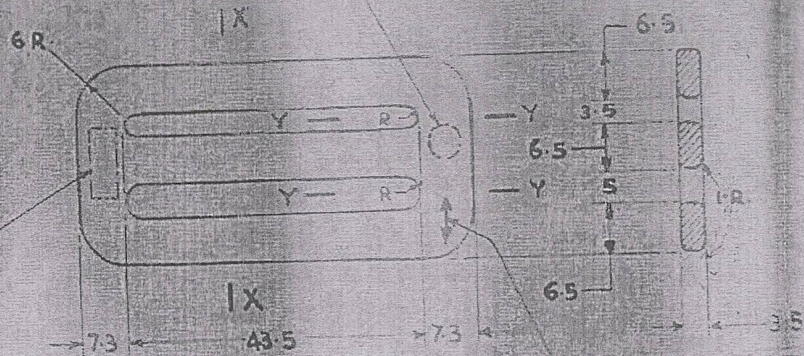


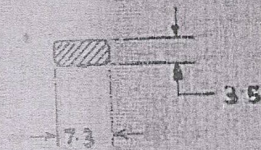
PLACE FOR INSPECTION MARKING



SECTION-XX

GRAIN DIRECTION

PLACE FOR MANUFACTURER'S INITIALS, YEAR OF MANUFACTURE AND CAT NO.



SECTION-YY

MATERIAL :- AIRCRAFT QUALITY STEEL TO SPECN. BS: 970-EX-19.

HARDNESS :- 269/321 BHN.

FINISH :- TO BE FINISHED SMOOTH, CADMIUM PLATED TO A MIN. THICKNESS OF 0.012 mm AND CHROMATE PASSIVATED AS PER SPECN. IS: 1572-1968, Cd-12.

EMBRITTLMENT RELEASE :- BUCKLES AFTER CADMIUM PLATING AND PRIOR TO CHROMATE PASSIVATION SHALL BE MAINTAINED AT A TEMP. OF 150°-200°C FOR HALF AN HOUR MIN. TO REMOVE HYDROGEN EMBRITTLMENT.

TOLERANCES :- SHALL DIMENSIONS (i) FOR CROSS SECTION  $\pm 0.25$  mm.  
(ii) FOR SLOTS  $\pm 0.25$  mm.

PROOF LOAD :- 6670N (680kg) OF EACH COMPONENT.

PACKING :- EACH COMPONENT SHALL BE WRAPPED IN TISSUE PAPER AND 25 Nos. THUS WRAPPED BE PACKED IN A SUITABLE CARTON. 10 SUCH CARTONS SHALL BE PACKED IN A C.W.P. (DULY LINED WITH PAPER PACKING WATER PROOF). EACH CARTON SHALL BE MARKED WITH THE INITIALS OF THE MANUFACTURERS. BEFORE DESPATCH EACH PACKING CASE SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE FOLLOWING DETAILS:-

- (i) NOMENCLATURE, CAT. No. OF THE STORE AND THE YEAR OF MANUFACTURE.
- (ii) TOTAL No. OF PACKING CASES AND THE No. OF THE INDIVIDUAL PACKING CASE IN A CONSIGNMENT.
- (iii) No. OF CARTONS IN EACH PACKING CASE AND THE QUANTITY IN EACH CARTON.
- (iv) MASS OF THE PACKING CASE IN Kg.
- (v) ADDRESS OF THE CONSIGNEE.
- (vi) ADDRESS OF THE CONSIGNOR.

COUNTERSIGNED

*R. M. Singh*  
675  
LT. COL.

DIRECTOR,  
ADDE. AGRA.

	DATE	NAME
DGN		
DRN		(V. R. KHANNA)
CHD		
TRD		
COMP		
GD/DO		
PRD OFFR		
SCALE		

AIRCREW PARACHUTE BACK/CHEST TYPE MK-I  
(SHOULDER ADJUSTMENT BUCKLE)

THIRD-ANGLE PROJECTION

DIMENSIONS IN MILLIMETRES

APPROVED

*[Signature]*

(DY. DIR (DEV))

PROV  
DRG. NO. AGR. 1572 (4)