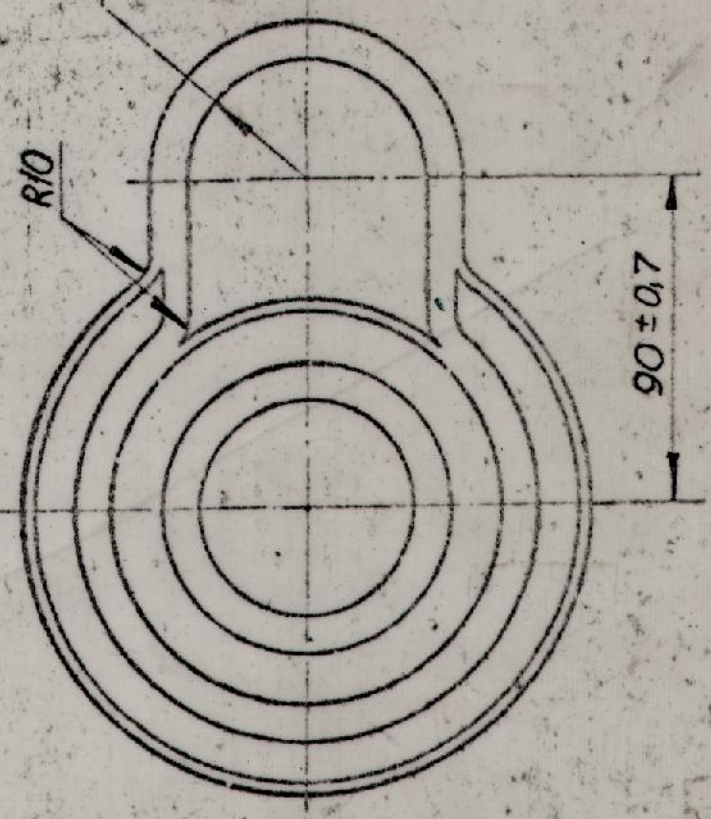
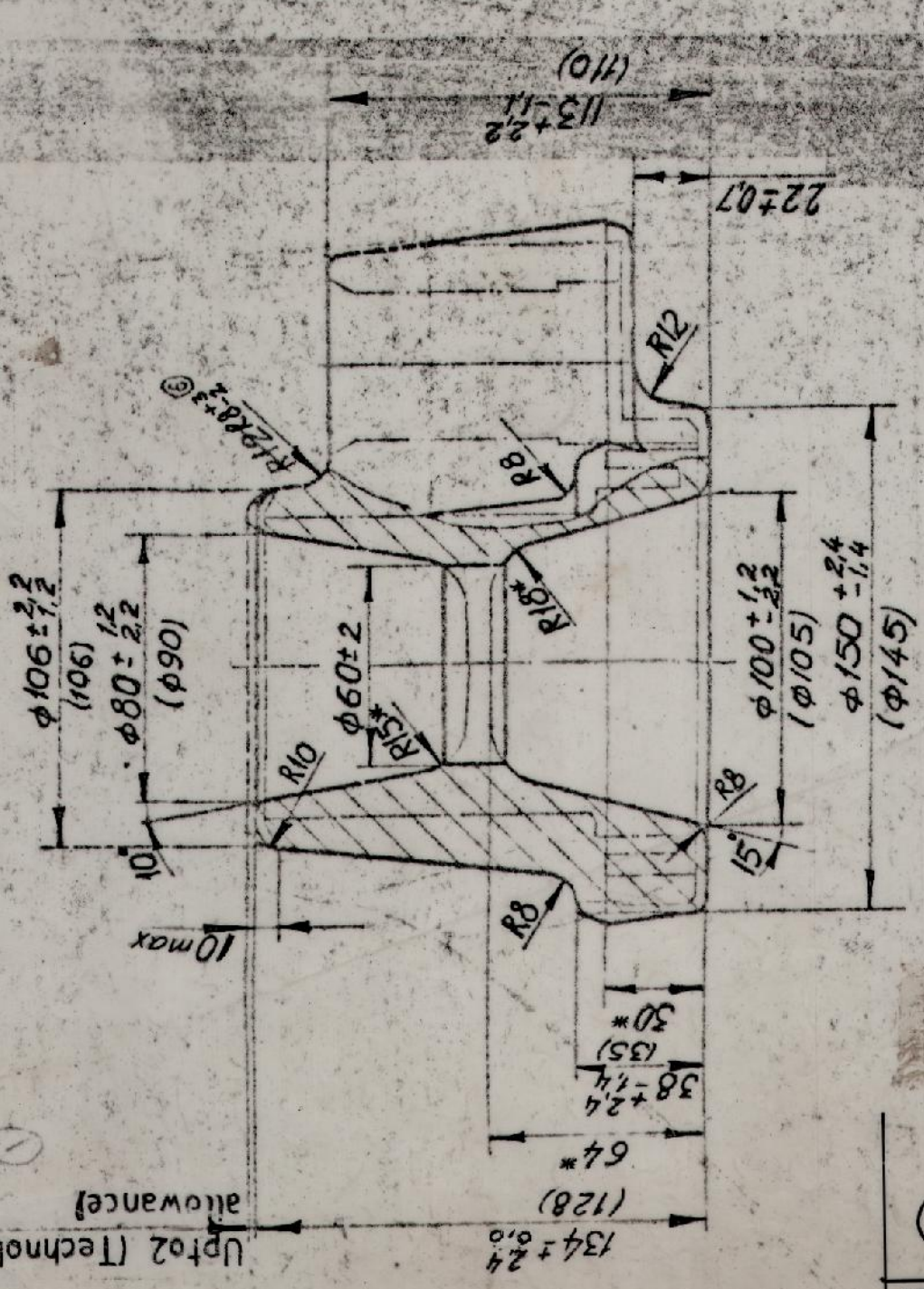


765-33-502A

USED ON
765-33-502A 12 12

Upto2 (Technological allowance)



- 1). Carry-out heat-treatment.
 - 2). Dress from scale with shots.
 - 3). Unspecified radii should be R5mm.
 - 4). Stamping drafts should be upto 6°.
 - 5). Do not check the * Dimensions given for die-plottting.
 - 6). Mark No. of part, grade of steel and TID stamp on tag for batch.
- THE FOLLOWING ARE ALLOWED:-
- 7). Surface defects of depth 1.5mm on unmachined surfaces and upto half of actual allowance for machined.
 - 8). Misalignment (shift of die axes) upto 1.3mm.
 - 9). Remaining burr upto 1.7mm along the perimeter of cut and drawn burr may not be checked in hole. Drawn burr upto 2mm along the influx.
 - 10). Presence of remaining scale on the surface of out-line surface.
 - 11). Unfilling as per the dimension not exceeding 10mm (see --- dash line).

⑫) Equivalent material is Gr. 40 Cr1Mo28 to IS: 4367-67

1150
C

IF IN DOUBT ASK

SHEET NO		DOC NO		SIGN		DATE	
5	10	BHUSHAN.	BHUSHAN.			8.10.84	
6	10	B. Sarnal	B. Sarnal			18.10.84	
F/M, DC		S. R. NATH				18.10.84	
DIV. OFFR.		TK. BANERJEE				21.11.84	
NAME		SIGN		DATE			

SHEET WEIGHT		SCALE	
11.5	1:2		

TOTAL SHEETS	
33XC	

ORDNANCE FACTORY	
HYDERABAD	

765-33-50-2K

BRACKET.

Steel 33XC
GOST 4543-71

ISSUE NO	NATURE OF AMENDMENT.	DCI No	WM	PDO
0063-103	Technical conditions endorsed.	86-5-31		