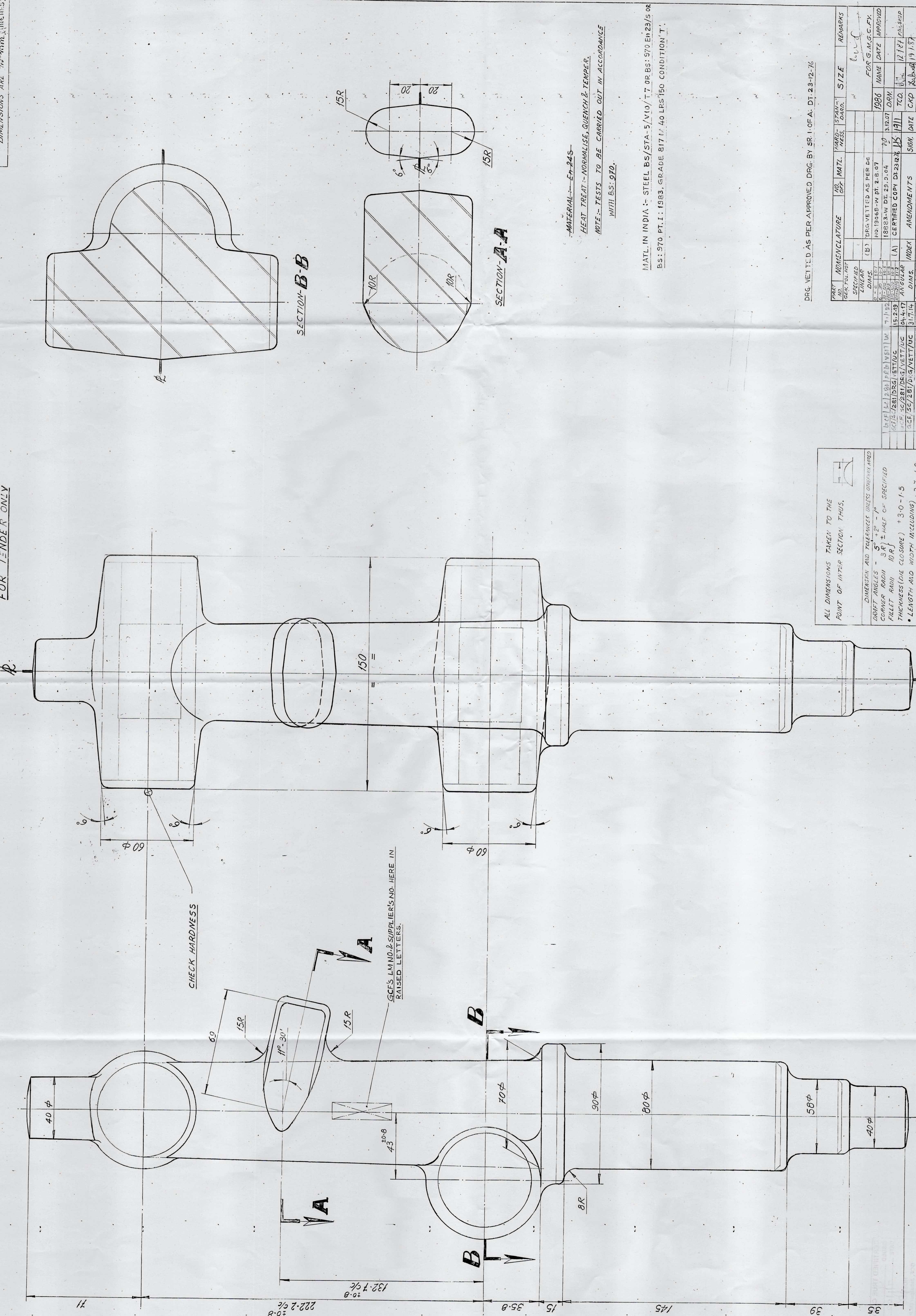


FOR TENDER ONLY

DIMENSIONS ARE IN mm (INCHES)



132.7% ± 0.8
222.2% ± 0.8

GCF'S L.M. NO. & SUPPLIER'S NO. HERE IN RAISED LETTERS.

MATERIAL - E-245

HEAT TREAT - NORMALISE, QUENCH & TEMPER.

NOTE - TESTS TO BE CARRIED OUT IN ACCORDANCE WITH BS. 970.

MATL IN INDIA - STEEL BS/STA-5/10/T.7 OR BS. 970 EN 23/5 OR BS: 970 PT. I : 1983, GRADE 817/1.40 LBS/50 CONDITION 'T'.

DRG. VETTED AS PER APPROVED DRG. BY SR. 1 OF A: DT. 23-12-76

PART NO.	DESCRIPTION	QTY	MATL.	STAN. NO.	SIZE	REMARKS
(B)	DRG. VETTED AS PER BS					
(C)	CERTIFIED COPY DR-23/10	1				
(D)	AMENDMENTS					
<p>DATE: 31/12/77 DRAWN BY: SGT CHECKED BY: SGT APPROVED BY: SGT</p>						

NO.	REV.	DATE	DESCRIPTION
1	1	31/12/77	INITIAL ISSUE

SCALE	1:1
DRAWN	SGT
CHECKED	SGT
APPROVED	SGT

FOR G.M.S.C.F.Y.	1986	DATE APPROVED	1986
T.C.O.	17/11/87	DATE	17/11/87
CAD	19/11/87	DATE	19/11/87
PASSED	19/11/87	DATE	19/11/87
SCALE	1:1	DATE	19/11/87
BY	SGT	DATE	19/11/87

ALL DIMENSIONS TAKEN TO THE POINT OF INTER SECTION THUS.

DIMENSIONS AND TOLERANCES UNLESS OTHERWISE STATED

SHAFT HOLE - 30 ± 0.02

CORNER RADIUS - 30 ± 0.02

FILLET RADIUS - 10R ± 0.02

THICKNESS (DIE CLOSURE) + 3.0 - 1.5

LENGTH AND WIDTH (INCLUDING) + 3.7 - 1.9

SURFACES AND DIE WEAR

HEIGHT

STRAIGHTNESS WITHIN 1.2

FLASH EXTENSION + 1.7

ACTUAL MATCH 1-3

GUN CARRIAGE FACTORY, JALPAIGUR

DRG. NO. GCF/LH 07(B)

DATE 31/12/77

SCALE 1:1

FOR G.M.S.C.F.Y.

DATE APPROVED

DATE

SCALE

BY