

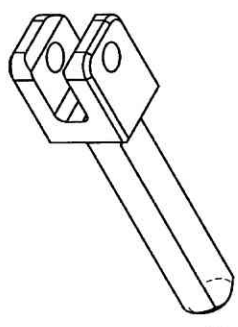
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NOTES:

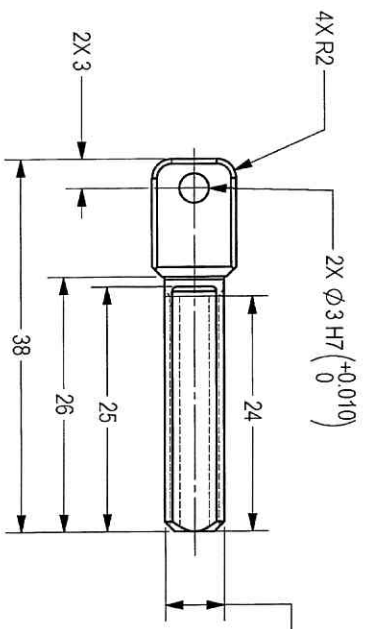
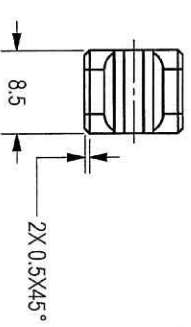
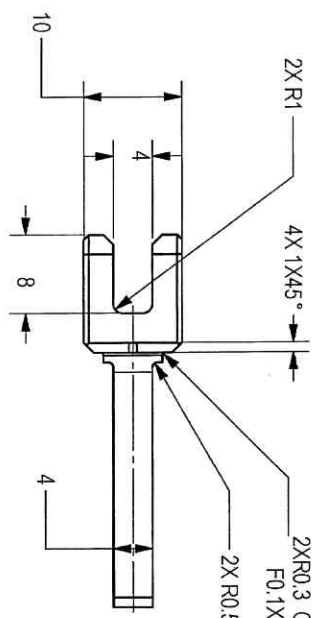
1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES BAR TYPE 17-4PH PER AMS 5643, (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
3. HEAT TREATMENT TO H1150 PER MIL-H-6875 CLASS D.
4. DEBUR AND REMOVE SHARP EDGES APPROX. 0.3X45°.
5. GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
6. PASSIVATION TREATMENT PER AMS-2700 METHOD 1 TYPE 8.
7. BAKE PART AFTER PLATING WITHIN 3 HOURS PER AMS-2759/9 TABLE 1 FOR 3 HOURS MINIMUM AT 191°C.
8. QUALITY ASSURANCE PROVISIONS: 8.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
9. PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH COMMERCIAL PRACTICE.
10. IDENTIFY PER MIL-STD-130 PARA 4.1.B. BY LABELING ITS CONTAINER WITH THE PART NUMBER, CHARACTER 1.25 MM HIGH.



26.11.2020
 Design & Drawing Office
 Ordnance Factory
 Tiruchirappalli

DWG NO 065038A-00	
SHEET REV RECORD	
ALL SHEETS ARE THE SAME REVISION	

REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	27-Jun-12	
02		Freeze	27-Nov-12	
03		Restricted	30-Dec-13	
		T00064 Identical To Previous	Released	09-Apr-18
				L. Goldstein



SEE ATTACHED MEDIA

(WEIGHT APPROX.: 0.011 Kg.)

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM PER ASME Y14.5M-1994		DRAWN		SIGNATURE		DATE	
TOLERANCES		CHECKED					
LINEAR SEE NOTE 5		ANGULAR SEE NOTE 5		HOS/DO		OFFICER/PROD	
1st ANGLE PROJECTION		OFFICER/OC		OFFICER/DO		OFFICER/DO	
SURFACE TEXTURE IN Micro M		PROJECT OFFICER		PLM Control			
TITLE		ORDNANCE FACTORY		TIRUCHIRAPPALLI		FOR: PEDESTAL ASSY	
SCREW, SPRING INTERFACE		OF: 12.7MM SRCG		CAGE CODE		DWG NO	
SIZE B		SCALE 2:1		AUTOMATED DRAWING (SW)		SHEET 1 OF 1	
2291A		065038A-00					

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