

**Annexure - A**

**VENDOR QUALIFICATION CRITERIA FOR ITEM THIRD UPPER RIGHT HAND STRAP ASSY TO DRG.NO.184.04.013CBCB & FOURTH RIGHT HAND STRAP ASSY TO DRG.NO.184.04.014CBCB**

Nomenclature and Drg. No.	Manufacturing technology & Testing/Inspection Facilities required to produce the item		Essential (To be possessed by the vendor in his own premises (List of Plant & machinery and Testing/Inspection equipment list to be submitted))	Provide details of the facilities asked in column 3 that are available In-House (Self-Declared P&M List(Name of the facility/machine, make, date of installation, capacity, accuracy, precision & etc.)) and Testing/inspection equipment list(Name of the testing/inspection equipments, make, date of calibration, calibration agency (In-House/Out sources)) also to be submitted	Desirable(May be possessed by the vendor in his own premises or Out-sourced(Self declaration to be submitted))	Provide details of the facilities asked in column 5 that are available In-House or Out-sourced firms (Name and address of the sub-contractor to be declared by the firm in Firm's letter head, self-declared P&M list (Name of the facility/machine, make, date of installation, capacity/technical specification, (capacity, accuracy, precision & etc.)) and testing/inspection equipment list (Name of the testing/inspection equipments, make , date of calibration, calibration agency (In-House/Out sources)) also to be submitted)
THIRD UPPER RIGHT HAND STRAP ASSY TO DRG.NO. 184.04.013CBCB &	Technology 1	CUTTING	1.Shearing Machine(or) Gas cutting Machine for sheet metal to width 1000 mm or more and thickness 6mm or more.  2.Hack saw(or) Band saw(or) Circular/Slitting saw cutting Machine for Bars to Dia.80mm or more.			
FOURTH RIGHT HAND STRAP ASSY TO DRG.NO. 184.04.014CBCB	Technology 2	MILLING/ DRILLING	Milling machine 1000x300 mm minimum with positional accuracy 0.05 mm or better (If straps are manufactured in two parts)		Milling machine 1850x300 mm minimum with positional accuracy 0.05 mm or better	
	Technology 3	WELDING	Argon Arc welding suitable for welding Aluminum sheets 3mm or lesser.			

	<b>Technology 4</b>	ASSEMBLY	1.Surface table 2. Fabrication fixture, templates, gauges/Receiver gauges specific to this assembly shall be positioned after placing of supply order. Under taking shall be submitted.			
	<b>Technology 5</b>	SURFACE COATING	Painting Primer & Enamel Khaki.			
	<b>Test / Inspection</b>	INSPECTION	Surface table.			

Note:1) The firm may indicate the Alternate Machines/Process by which the component can be manufactured as per the Specifications mentioned in the drawing.

2) The firm may indicate the machines and facilities available at vendors premises for the process mentioned under “Desirable” column.